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Instrumentation

Instruction Manual for
Model 7100A

Syston Donner

Integrating Digital Meter



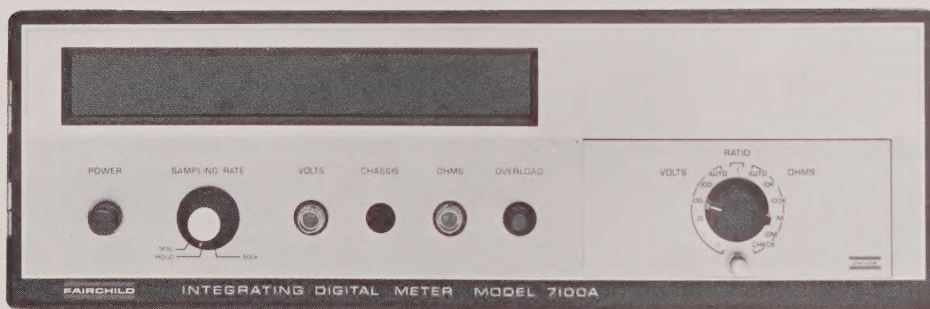
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JANUARY 1967

Instrumentation

Instruction Manual for Model 7100A



SERIAL NUMBER

Integrating Digital Meter

FAIRCHILD
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**FAIRCHILD INSTRUMENTATION
EQUIPMENT WARRANTY**

Seller warrants equipment of its manufacture against defective materials or workmanship for a period of one year from date of shipment.

The liability of Seller under this warranty is limited, at Seller's option, solely to repair, replacement with equivalent Fairchild equipment, or an appropriate credit adjustment not to exceed the original equipment sales price, of equipment returned to the Seller provided that:

- a. Seller is promptly notified in writing by Buyer upon discovery of defects,
- b. The defective equipment is returned to Seller, transportation charges prepaid by Buyer, and,
- c. Seller's examination of such equipment discloses to its satisfaction that defects were not caused by negligence, misuse, improper installation, accident, or unauthorized repair or alteration by the Buyer.

This warranty does not include mechanical parts failing from normal usage nor does it cover limited life electrical components which deteriorate with age such as vacuum tubes, chopper, lamps, etc. In the case of accessories, i.e., card punches, typewriters, etc., not manufactured by the Seller, but which are furnished with the Seller's equipment, Seller's liability is limited to whatever warranty is extended by the manufacturers thereof and transferable to the Buyer.

This warranty is applicable to the original Buyer only and constitutes the sole and exclusive warranty of Seller. No other warranty is made, expressed or implied.

Section I

General Information

1-1. INTRODUCTION

1-2. This manual provides information for operation and maintenance of the Model 7100A Integrating Digital Meter. Sections II and III provide installation and operational information. Section IV describes theory of operation. Section V outlines periodic maintenance and alignment procedures, and Section VI lists replaceable parts and recommended spares.

1-3. DESCRIPTION

1-4. The Model 7100A, shown in figure 1-1, provides accurate measurement of dc voltage, voltage ratios, and resistance. A dual slope integration technique is used to minimize the effects of noise on the input signal and eliminate long term drift due to

variation in component values in the measuring circuits. The instrument is self-contained, and may be used on a bench top or mounted in a rack with optional rack mounting hardware. Visual readout is provided by 5 numeric indicator tubes. Decimal point placement and polarity are automatically selected. The Model 7100A gives direct readout of voltages with full scale ranges of 0.1 volts, 1 volt, 10 volts, 100 volts, and 1000 volts. Resistance ranges are 10 kilohms, 100 kilohms, 1 megohm, and 10 megohms full scale. Voltage ratios from 0.0001:1 to 1.0:1 may be measured in a single range of 1.0:1. Each range is capable of a full 60% overrange (excepting the 1000 volt range).

1-5. Separate floating and guarded input connectors are used for voltage and resistance measurements.



Figure 1-1 Model 7100A Integrating Digital Meter

An additional rear connector is provided for voltage input in ratio measurements. Optional remote programming and data output provide remote selection of range and mode as well as BCD readout information and range/mode output. The standard plug-in unit (DM-01B) provides manual selection of range and mode. It also selects automatic voltage and resistance modes. An additional plug-in unit (DM-03A) provides high sensitivity ac to dc conversion.

1-6. The basic dual-slope integration technique operates as follows: a current proportional to the unknown input voltage charges a capacitor during a fixed period of time, determined by a crystal-controlled oscillator. The capacitor is then discharged by a second current proportional to a stable reference voltage. The time required to discharge the capacitor is proportional to the ratio of the unknown voltage to the reference. The number of oscillator cycles counted during the discharge time is displayed as the measurement result. This dual slope integrating technique eliminates the integrator and clock oscillator as critical circuits by cancelling out effects of long term variations.

1-7. OPTIONS

1-8. The following options are available to increase the usefulness of the Model 7100A:

a. Option 02. Provides 500 kHz clock oscillator for maximum normal mode rejection on 50 Hz power.

b. Option 03. This option provides remote programming of range and mode, and BCD output for remote readout or printer. Output lines 1-2-2'-4 BCD, "0" level +0.5 volts, "1" level +30 volts.

c. Option 04. Same as option 03, but output lines 1-2-4-8 BCD, "0" level +0.5 volts, "1" level +30 volts.

1-9. PLUG-IN UNITS AVAILABLE

1-10. The following plug-in units are available for use with the Model 7100A:

a. Model DM-01B. This standard plug-in (provided with instrument) selects manual ranges of 0.1, 1, 10, 100, and 1000 volts; 10 k ohms, 100 k ohms, 1 and 10 megohms; voltage ratio 1.0:1. The unit also selects automatic ranging on voltage and resistance measurements.

b. Model DM-03A. This unit measures ac voltages in conjunction with the Model 7100A. The DM-03A converts an unknown ac input voltage to dc voltage equivalent to the rms value of the input signal. The dc signal is then measured by the Model 7100A.

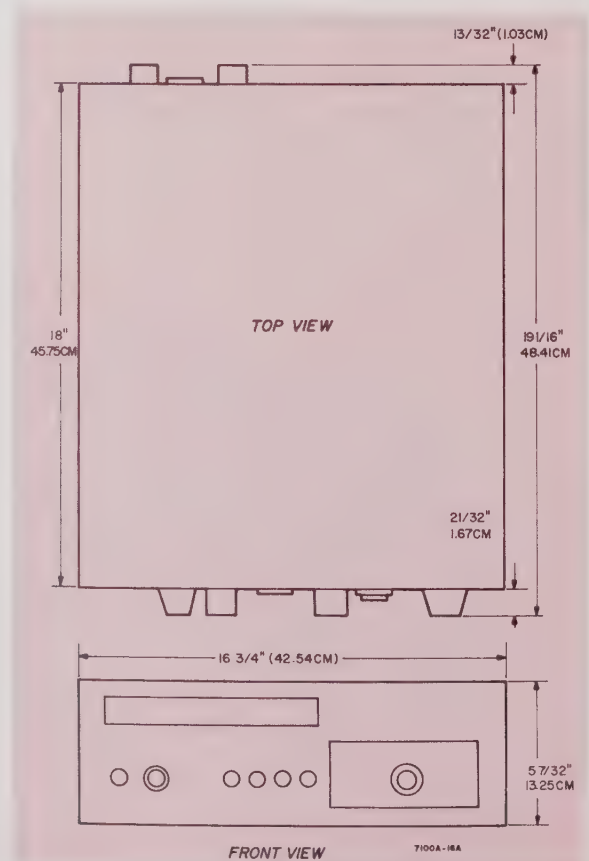


Figure 1-2 Model 7100A Outline and Dimensions

1-11. ELECTRICAL SPECIFICATIONS

1-12. Table 1-1 lists electrical specifications for a Model 7100A fitted with standard DM-01B plug-in unit. Electrical specifications for optional plug-in units are contained in the instruction manuals for these units.

1-13. DIMENSIONS AND WEIGHT

1-14. Figure 1-2 is an outline drawing of the Model 7100A showing principal dimensions in inches and centimeters. The weight of the instrument with Model DM-01B plug-in unit is 27 lbs. (12.3 kg).

Table 1-1 Specifications

DC VOLTAGE MEASUREMENT

Ranges:	± 100.00 mV, ± 1.0000 V, ± 10.000 V, ± 100.00 V, ± 1000.0 V full scale. Full 60% overranging with no loss in accuracy on 4 lowest ranges; 10% overrange with no loss of accuracy on 1000 volt range.
Accuracy:	$\pm 0.01\%$ of reading ± 1 digit; 100 mV range $\pm 0.01\%$ of reading ± 2 digits.
Stability:	Internal reference $\pm 0.01\%$ for 3 months.
Input Resistance:	> 1000 megohms; 100 V and 1000 V ranges 10 megohms.
Autoranging:	Operates on both dc volts and resistance. Upranges at 16000 and downranges at 01399.
Input Circuit:	Floated and guarded, may be operated up to ± 500 V from chassis ground. Special 2-pin insulated BNC connector maintains guard shield at front panel. Separate banana jack for chassis ground.
Maximum Input:	1100 V can be safely applied to all ranges.
Measurement Time:	250 msec, rear panel switch provides fast setting of 50 msec on four high ranges.
Integration Time:	$83 \frac{1}{3}$ msec; $16 \frac{2}{3}$ msec on fast setting. Controlled by a crystal oscillator.

Table 1-1 Specifications (Cont)

DC VOLTAGE MEASUREMENT (CONT)

Common Mode Rejection:	140 dB at dc, 120 dB at 60 Hz with up to 1000 ohms connected between either side of the source and the voltmeter input (short integration time). 140 dB at dc, 120 dB at all frequencies to 1 kHz with up to 1000 ohms connected from either side of the source and the voltmeter input (long integration time).
Normal Mode Rejection:	Greater than 20 dB at 55 Hz with 83 1/3 msec integration time, increases 20 dB/decade increase in frequency. Virtually infinite rejection at 60 Hz and its harmonics. The polarity indication is determined by the integrated input and is stable even in the presence of severe noise.

VOLTAGE RATIO MEASUREMENT

Range:	$\pm 1,000:1$ full scale. Full 60% overranging with no loss in accuracy.
Unknown Input:	± 1 mV to ± 16 V, input resistance > 1000 megohms.
Reference Input:	± 5 V to ± 15 V, input resistance 3 kilohms, 30 V maximum input.
Accuracy:	± 9 V to ± 16 V; $\pm 0.02\%$ of reading ± 1 digit.
Measurement Time:	Same as dc volts.

RESISTANCE MEASUREMENT

Ranges:	10.000 k Ω , 100.00 k Ω , 1.0000 M Ω , 10.000 M Ω full scale. Full 60% overranging with no loss in accuracy.
Accuracy:	$\pm 0.01\%$ of reading ± 1 digit; $\pm 0.02\%$ of reading, ± 1 digit on 10 megohm range.
Measurement Current:	1 mA, 100 μ A, 10 μ A, and 1 μ A on the 10 k Ω through 10 M Ω ranges respectively.
Measurement Time:	Same as dc volts.

Table 1-1 Specifications (Cont)

READOUT

Visual: Amperex ZM-1030 numeric tubes; four full decades plus fifth digit gives full scale readout of 16000. Polarity, decimal point, and measurement unit are indicated.

Electrical: See options.

POWER

Standard: 105 - 125 V or 210 - 250 V selected by switch, 50 - 60 Hz, approximately 50 watts. (See Option 02 for special 50 Hz version.)

MECHANICAL

Weight: 27 lbs. (12 kg); shipping approximately 36 lbs. (16 kg).

ACCESSORIES FURNISHED

5911-18: Power cable, 7 1/2 feet long.

5911-26: Input cable, one furnished with each 7100A.

DM-01B: Provides function control for the 7100A.

OPTIONS

Option 02, 50 Hz Operation: Crystal time base changed to give 1/50 and 1/10 second integration time for maximum normal mode rejection at 50 Hz.

Option 03, 122'4 BCD/Programing: BCD/Programing provides:

a) BCD: Positive True Logic. Numerals, decimal point, negative polarity, and function (dc volts, resistance, ac volts) indicated by a "0" state of +0.5 V and a "1" state of +30 V, 20 k Ω source impedance.

Option 04, 1248 BCD/Programing:

Table 1-1 Specifications (Cont)

ACCESSORIES FURNISHED (CONT)

- | | |
|-------------------|---|
| b) Print Command: | +30 V pulse, 3.6 k Ω source impedance, 3 μ sec maximum rise time, 1.5 msec (± 0.5) msec width. |
| c) Programing: | Range and Mode controlled by external NPN transistor gate or contact closure to ground corresponding to selected switch position. A rear panel remote local switch selects the control point. Remote trigger providing up to 20 measurement samples per second, initiated by +10 V pulse into 20 k Ω , width 10 μ sec minimum and 10 msec max. |
| d) Connector: | A mating connector, Winchester MRAC-50P-JTP-H8, is provided. |

Section II

Installation

2-1. INTRODUCTION

2-2. This section outlines procedures for inspection and initial installation. Reshipment instructions are included in the event that the instrument must be returned to Fairchild Instrumentation.

2-3. UNPACKING AND INSPECTION

2-4. As soon as the equipment is unpacked, inspect the instrument for damage in shipment. Check for scratches or dents and damaged knobs or connectors. Remove the top cover and be sure that all plug-in boards and indicator tubes are firmly seated in their sockets. If damage is noted, do not use the instrument unless instructed by the insuring agency.

2-5. POWER REQUIREMENTS

2-6. The Model 7100A is designed for use with 115/230 volts, 50 - 60 Hz, single phase, 3 wire power service. Before connecting the Model 7100A to the intended power source, be sure that 115/230 switch S2 on the rear panel is in the proper position.

2-7. Power Cord

2-8. The Model 7100A is supplied with a detachable 3-conductor power cable which is terminated with polarized 3-contact plugs. The offset round pin on the male plug is connected to the instrument chassis. If the instrument is to be connected to a 2-contact power outlet, use a 3-prong to 2-prong adapter and connect the pigtail on the adapter to ground.

2-9. 230 Volt Operation

2-10. To convert the Model 7100A for operation from a 230 volt power source, set switch S2 on rear panel to "230" position. Replace 1 ampere fuse F1 with 1/2 ampere fuse.

2-11. OPERATION CHECK

2-12. The following operational check may be used when the instrument is first installed. The procedure provides a quick check for proper functioning, but does not check specifications completely. For complete performance check, refer to paragraph 5-6.

- a. Connect instrument to ac power source. Push POWER switch/indicator. Indicator lamp in switch housing should glow.
- b. Set Range/Function switch to CHECK position.
- c. Readout should indicate 10000 ± 1 digit after short warmup period.

2-13. RACK MOUNT CONVERSION

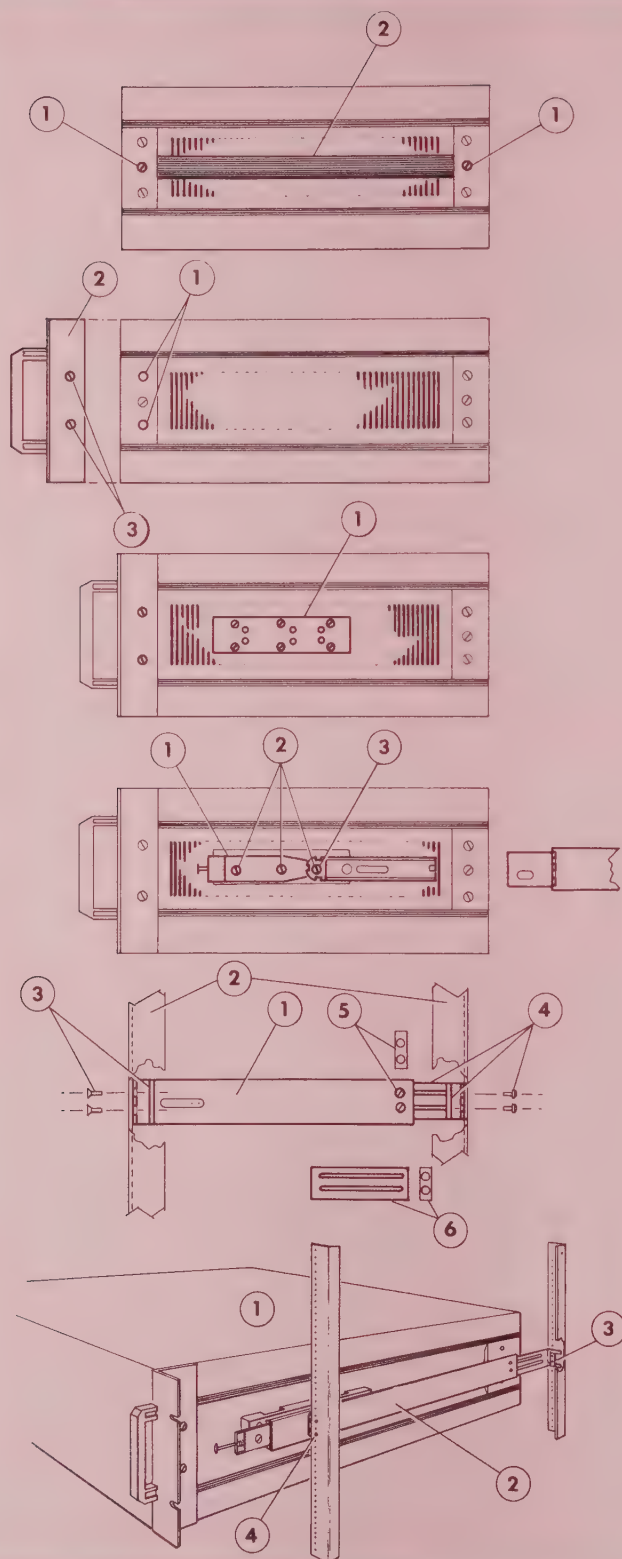
2-14. Detailed instructions for converting the Model 7100A to optional rack mounting configuration are shown in figure 2-1. Ordering information for rack mounting kits is listed in section VI of this manual.

2-15. RESHIPMENT

2-16. When an instrument is damaged in shipment,

do not return it to Fairchild Instrumentation without specific instructions from the insuring agency. Neither the customer nor Fairchild Instrumentation is required to assume responsibility for reshipment.

2-17. When an undamaged instrument is to be returned for service or repair, contact your nearest Fairchild Instrumentation engineering representative for shipping instructions.



a. Remove screws (1) and handle strap (2). Replace screws.

b. Remove screws (1) from front of instrument. Place rack handle (2) in position and replace screws with flat head screws.

c. Mount adapter (1) using six no. 4 screws. Note spacing on detail.

d. Remove center section (1) from slides. Mount adapter in lower set of holes using shoulder screws (2). Use screw with longer shoulder for pivot point (3).

e. Mount front of slide with flat head screws and bar nut (3). Mount angle bracket (4) using binder head screws and bar nut (5). If additional length is required use expander plate (6). Do not secure screws tightly at this time.

f. Place instrument (1) in rack (2) and insert fully into rack. Tighten screws (3) at rear. Withdraw instrument approximately six inches and adjust rack until it is level. Secure screws (4) on front.

Figure 2-1 Rack Mounting Instructions

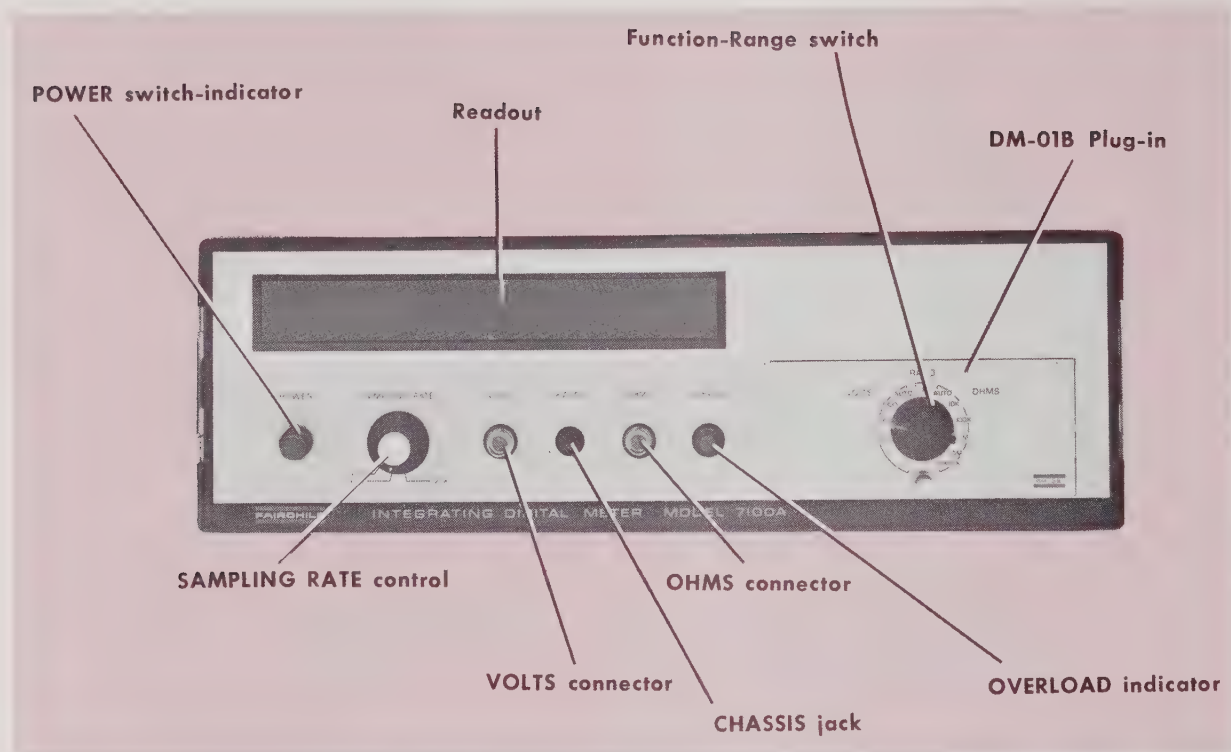


Figure 3-1 Front Panel Controls

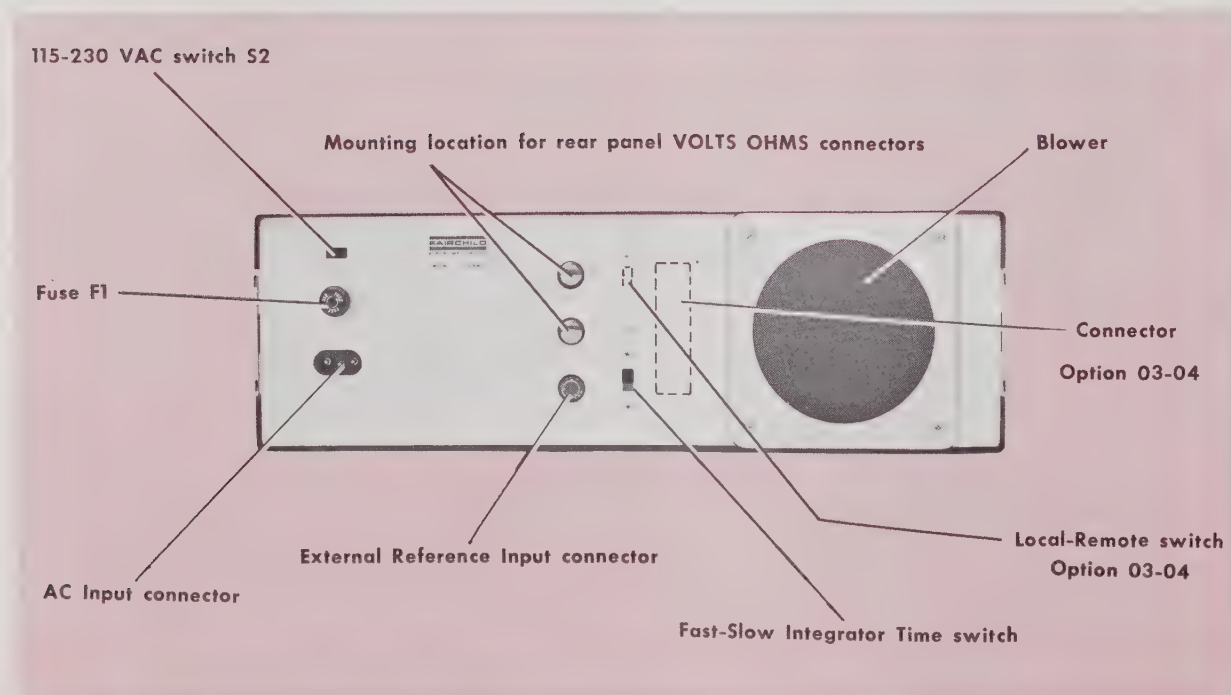


Figure 3-2 Rear Panel Controls

Section III

Operation

3-1. INTRODUCTION

3-2. This section describes operator controls and procedures for measuring voltage, voltage ratio, and resistance. Information concerning measurements with optional plug-in units is contained in the instruction manuals for these units.

3-3. OPERATOR CONTROLS

3-4. The following paragraphs describe the function of controls and indicators located on the front panels of the Model 7100A and DM-01B, (refer to figures 3-1 and 3-2).

a. POWER switch connects primary ac power to instrument. Indicator lamp in switch housing glows when primary power is applied.

b. SAMPLING RATE potentiometer controls recurrence rate of measurement cycle. Rate may be varied from one every two seconds (MIN position) to four per second (MAX position). In the detented HOLD position, the instrument holds the last reading indefinitely.

c. VOLTS connector is a special guarded connector (used with test cables supplied) for voltage and voltage ratio measurements.

d. OHMS connector is guarded connector used in resistance measurements.

e. CHASSIS banana jack is connected to instrument chassis and through the power cord to power line ground.

f. Function/Range rotary switch sets measurement mode and range as follows:

VOLTS	.1	±.10000 volts full scale
	1	±1.0000 volts full scale
	10	±10.000 volts full scale
	100	±100.00 volts full scale
	1000	±1000.0 volts full scale (maximum input voltage ±1100 V).
AUTO	Instrument automatically selects voltage range which places reading between 16000 and 01399 before starting measurement cycle.	
RATIO	1.0	Ratio of dc voltage at VOLTS connector on front panel to dc voltage at J6 on rear panel. Full scale ±1.0000:1.
OHMS	10 K	10 kilohms full scale
	100 K	100 kilohms full scale
	1 M	1.0 megohms full scale
	10 M	10 megohms full scale.
AUTO	Instrument automatically selects resistance range which places reading between 16000 and 01399 before starting measurement cycle.	
CHECK	A self-check feature which gives a readout of 10000 when instrument is operating correctly.	

All positions of the Function/Range switch may be programed remotely (Option 03 or 04).

g. **OVERLOAD** indicator lights when input signal exceeds full scale set on Function/Range switch.

h. Readout gives measurement result: polarity, 5-digit numeric readout with decimal point placement, and measurement units. Polarity indicator is blanked in resistance measurements.

3-5. TEST CABLE

3-6. The input cable supplied with the instrument terminates in 3 banana plugs colored red, black, and white. The red plug is signal high, the black plug is signal low, and the white plug is connected to the guard (see figure 3-3). The other end is terminated in a special BNC plug which mates with the **VOLTS** and **OHMS** connectors on the front panel, as well as J6 on the rear panel.

3-7. The cable supplied with the instrument should be used at all times since a cable with inferior leakage characteristics may cause measurement errors. This is especially important on the highest resistance range where leakage of 15 kM Ω will cause a 1 digit error.

3-8. The 3 terminals on the cable should be used correctly to achieve the best rejection of common-mode signals. When measuring a low level, high impedance source with its own ground (bridge transducer, thermocouple, etc.,) connect the guard plug to the device ground and the high and low connections to the output terminals. For all other measurements,

connect the guard and low terminals to one measurement point and the high terminal to the other. Refer to figure 3-4.

3-9. VOLTAGE MEASUREMENT - MANUAL RANGE SELECTION

WARNING

OUTSIDE SHELL OF VOLTS, OHMS, AND REAR-PANEL INPUT CONNECTORS ARE AT GUARD POTENTIAL. USE CAUTION IN MAKING MEASUREMENTS WHEN GUARD IS NOT AT GROUND POTENTIAL.

3-10. To measure dc voltages between 10 microvolts and 1100 volts, operate instrument as follows:

- a. Connect instrument to ac power source. Push **POWER** switch.
- b. Set Function/Range switch to 1000 volt range.
- c. Connect test cable to **VOLTS** input connector.
- d. Connect High, Low, and Guard pins on test cable to proper terminals on unknown voltage source.
- e. Set **SAMPLE RATE** to **MAX** position.
- f. Progressively select lower ranges until readout is between 16000 and 01599 or lowest range is reached.

NOTE

If **OVR** indicator in readout is lighted, input voltage is beyond range of instrument. Disconnect input cable from voltage source.

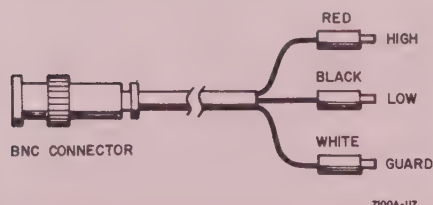


Figure 3-3 Test Cable

**3-11. VOLTAGE MEASUREMENT -
AUTOMATIC RANGING**

3-12. To measure dc voltages with automatic ranging, use the following procedure:

- a. Set Function/Range switch to VOLTS-AUTO position.
- b. Connect input cable to unknown voltage source.
- c. Set SAMPLE RATE control to position for desired sampling rate.

d. Observe voltage measurement. If OVR indicator is lighted, disconnect input voltage.

3-13. VOLTAGE RATIO MEASUREMENT

3-14. To perform voltage ratio measurement proceed as follows:

- a. Connect unknown voltage to VOLTS input connector. Connect low and guard to low side of input.
- b. Connect external reference voltage to J6 on rear panel. Connect low and guard to low side of reference.
- c. Set Function/Range switch to RATIO position.
- d. Note readout. Reading is ratio of V_{in} to V_{ref} ($E1/E2$) with polarity automatically presented.

CAUTION

INPUT VOLTAGE MUST BE BETWEEN 1 MILLIVOLT AND 16 VOLTS; REFERENCE MUST BE BETWEEN +5 AND +16 VOLTS. REFERENCE VOLTAGE IN EXCESS OF 30 VOLTS WILL DAMAGE THE INSTRUMENT.

THE LOW SIDE OF EACH INPUT MUST BE AT THE SAME VOLTAGE WITH RESPECT TO GROUND OR COMMON. ANY VOLTAGE DIFFERENCE BETWEEN THE LOW SIDES WILL BE SHORTED BY THE GUARD.

**3-15 RESISTANCE MEASUREMENT -
MANUAL RANGE SELECTION**

3-16. To measure resistance between 1 ohm and 16 megohms, use the following procedure:

- a. Connect test cable to front panel OHMS connector.

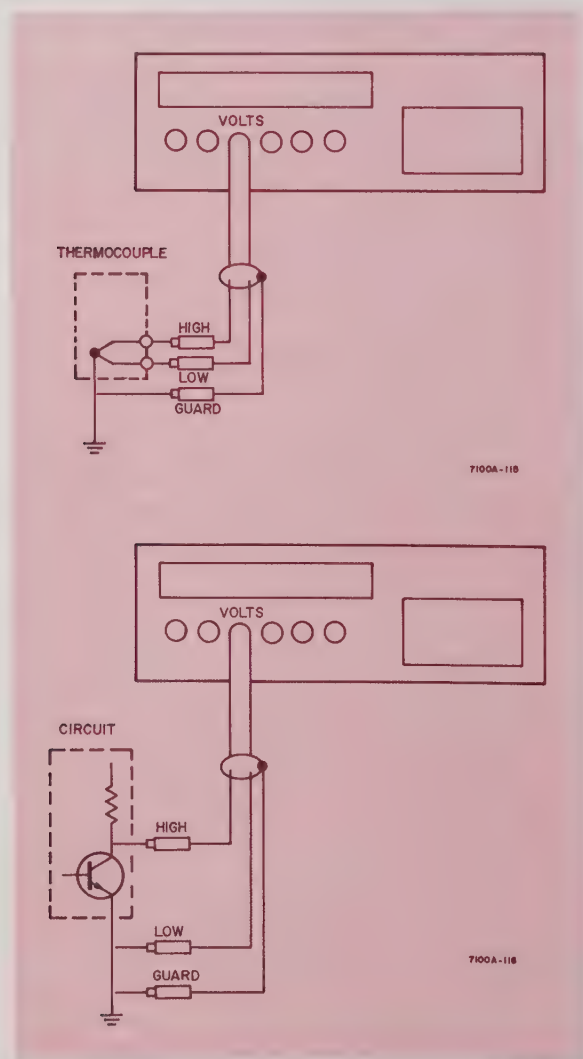


Figure 3-4 Guard Connections

b. Connect high and low cable terminals across unknown resistance.

c. Set Function/Range switch to range which gives readout between 16000 and 01599.

3-17. RESISTANCE MEASUREMENT - AUTOMATIC RANGING

3-18. To measure resistance in automatic ranging mode, proceed as follows:

a. Connect test cable to front panel OHMS connector.

b. Connect cable terminals across unknown resistance.

c. Set Function/Range switch to OHMS-AUTO position.

d. Adjust SAMPLING RATE control for desired rate of sampling.

3-19. REMOTE OPERATION

3-20. Options 03 and 04 allow remote selection of mode and range as well as remote triggering of the measurement cycle. Also included in these options are data lines which give binary-coded decimal indications of the 5 readout digits, the polarity, and decimal point placement. Two output signals are provided which may be used in remote applications: a "sample complete" signal which indicates that the

integration of the input signal is complete; a "print command" signal which shows that the entire measurement cycle is complete and data is available for external use.

3-21. The following paragraphs describe connections for remote programing and remote recording of data.

3-22. Data Output

3-23. Connector J2 on the instrument rear panel provides output lines for data logging, remote readout, or systems applications. The data is in parallel and consists of: a) 5-digit readout in 1-2-2'-4 or 1-2-4-8 binary-coded decimal form, b) decimal point data in 1-2-2' or 1-2-4 BCD form, c) polarity data, and d) print command signal. Table 3-1 provides a complete listing of data output connections. The "0" state level on data lines is approximately +0.5 volts and the "1" state level approximately +30 volts. The source impedance is 20 K ohms.

3-24. Remote Programing

3-25. Connector J2 at the rear of the instrument also provides input connections for remote programing of mode and range and start of measurement cycle. Table 3-2 lists input connections for programing. Programing connections can be made by contact closure to ground (chassis common) or with NPN transistor switches. Current required per contact closure is 100 ma, with +30 volts across open contacts.

Table 3-1 Data Outputs

Output	Code		J2 Pin Designation	Remarks
	Option 03	Option 04		
10,000's	See Remarks	See Remarks	y	0 = 0 (+.5 v) 1 = 1 (+30 v)
1,000's	1 2 4 2'	1 2 4 8	u v w x	1248 Decoding: 122'4 Decoding:
100's	1 2 4 2'	1 2 4 8	p r s t	8 4 2 1 0 = 0 0 0 0 1 = 0 0 0 1 2 = 0 0 1 0 3 = 0 0 1 1 4 = 0 1 0 0 5 = 0 1 0 1 6 = 0 1 1 0 7 = 0 1 1 1 8 = 1 0 0 0 9 = 1 0 0 1 Digit Decoding 4 2 1 0 = 0 0 0 0 1 = 0 0 0 1 2 = 0 0 1 0 3 = 0 0 1 1 4 = 0 1 1 0 5 = 0 1 1 1 6 = 1 1 0 0 7 = 1 1 0 1 8 = 1 1 1 0 9 = 1 1 1 1 Digit Decoding
10's	1 2 4 2'	1 2 4 8	z m n k	
Unit's	1 2 4 2'	1 2 4 8	1 f h j	Dec. Pt. Decoding xxxxx = 0 0 0 xxxx. x = 0 0 1 xxx. xx = 0 1 0 xx. xxx = 0 1 1 x. xxxx = 1 0 0 . xxxxx = 1 0 1
Decimal Point	1 2 2'	1 2 4	R P N	Dec. Pt. Decoding xxxxx = 0 0 0 xxxx. x = 0 0 1 xxx. xx = 0 1 0 xx. xxx = 0 1 1 x. xxxx = 1 1 0 . xxxxx = 1 1 1
Measurement Units	VOLTS OHMS RATIO AC		S T V U	
Polarity	See Remarks		BB	+ = 0 - = 1
Print Command			CC	+30 volt pulse occurs when data is available for use
Blanking			Z	+30 volt level present during measurement cycle. Level drops to +0.5 volt at end of cycle.
Sample Complete			HH	+3.5 volt pulse occurs when integration of input voltage is complete

Table 3-2 Remote Programming

Function		J2 Pin Designation	Remarks
VOLTS	AUTO	DD	Ground J2 pin for desired Function/Range switch position
	.1 V	AA	
	1 V	A	
	10 V	B	
	100 V	C	
	1000 V	D	
RATIO	1:1	E	
OHMS	AUTO	EE	
	10 K	F	
	100 K	H	
	1 M	J	
	10 M	K	
AC (DM-03A ONLY)	VOLTS	FF	
CHECK		L	
External Trigger		b	+10 V pulse or momentary short pin b to pin c
External Display Time		x	+30 volts to hold off cycle, 0 volts to enable
External Display Blanking		y	+30 volts to hold off cycle, 0 volts to enable

Option 03/04 Installation Instructions and Parts List

This information will be supplied by the Fairchild
Instrumentation Field Service Group when available.

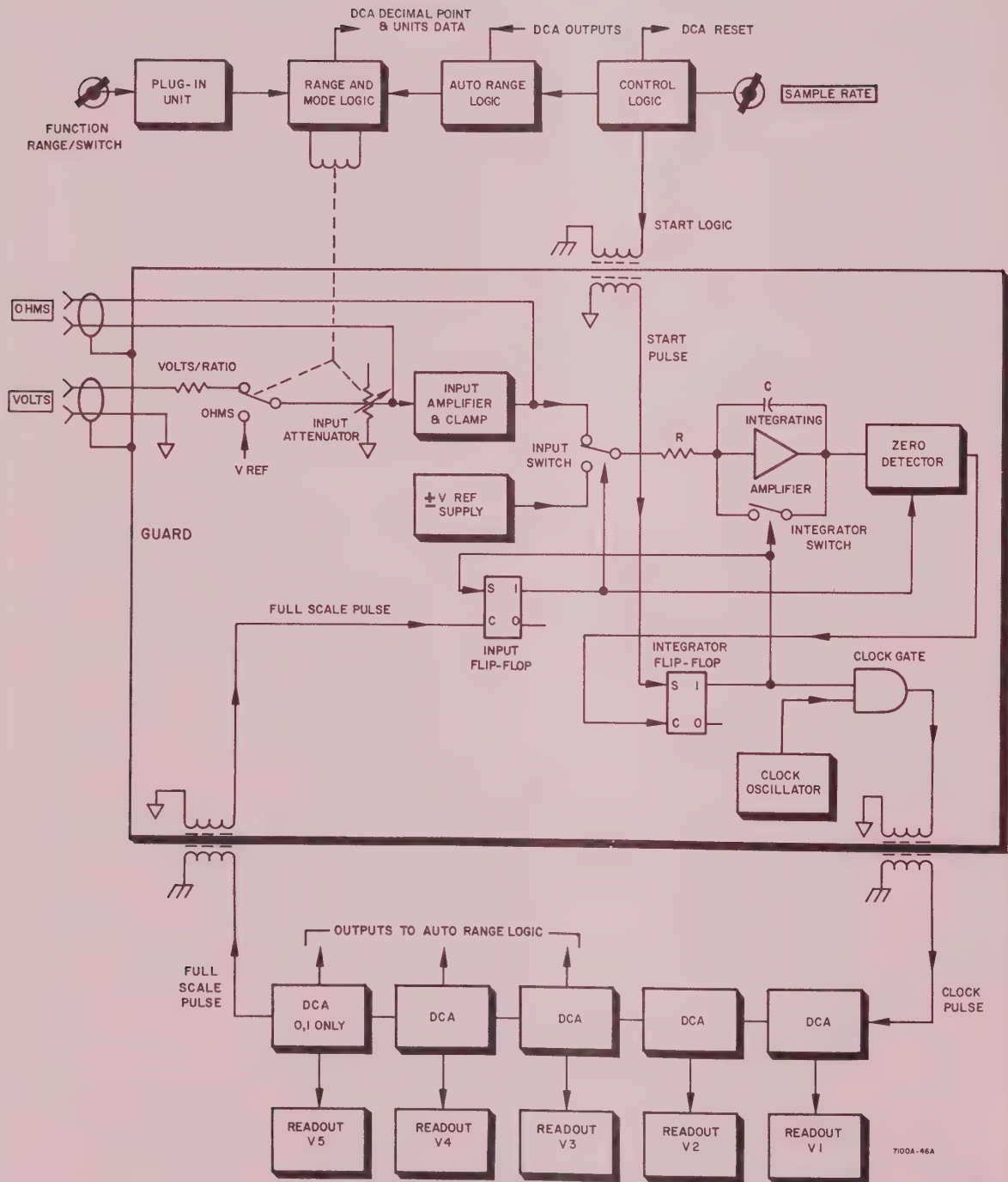


Figure 4-1. Overall Block Diagram

Section IV

Theory of Operation

4-1. INTRODUCTION

4-2. This section describes overall operational theory and details of individual circuits. Complete schematic diagrams of circuits discussed in this section are found in section V of this manual.

4-3. BASIC OPERATING PRINCIPLES

4-4. Figure 4-1 shows a simplified block diagram of the Model 7100A. In the following description assume that an unknown input voltage is connected to the VOLTS input connector and the function/range switch is set to the 10 volt range.

4-5. The unknown input signal is connected through mode switching relays to the input amplifier. On the 10 volt range, the input amplifier is connected as a voltage follower, with a gain of 1. At the beginning of a measurement cycle a start pulse is generated by the control logic. Referring to figure 4-2, the leading edge of the start pulse (time T_0) resets the counters to 10000. The trailing edge of the start pulse (time T_1) starts the measurement. The start pulse sets the integrator flip-flop which in turn sets the input flip-flop which connects the input switch to the input amplifier and disables the zero detector. The integrator flip-flop also opens the integrator switch and enables the clock gate. At T_1 , the integrating amplifier starts integration of the input voltage and the counter starts accumulating clock pulses.

4-6. The counter accumulates clock pulses until reaching a count of 19999. The next pulse overflows the counter to 00000 and at time T_2 generates a pulse (called the full scale pulse) which resets the

input flip-flop. The input flip-flop now connects the reference voltage to the integrator and enables the zero detector. The reference voltage is chosen by polarity logic (not shown in figure 4-1) to be opposite to the polarity of the input signal.

4-7. The integrator output goes to zero at a constant rate since the reference voltage is derived from a stable voltage source. When the zero detector indicates a zero crossing (time T_3) the integrator flip-flop is reset and the clock gate is closed. The readout now displays the number of clock pulses counted during the integration of the reference. The

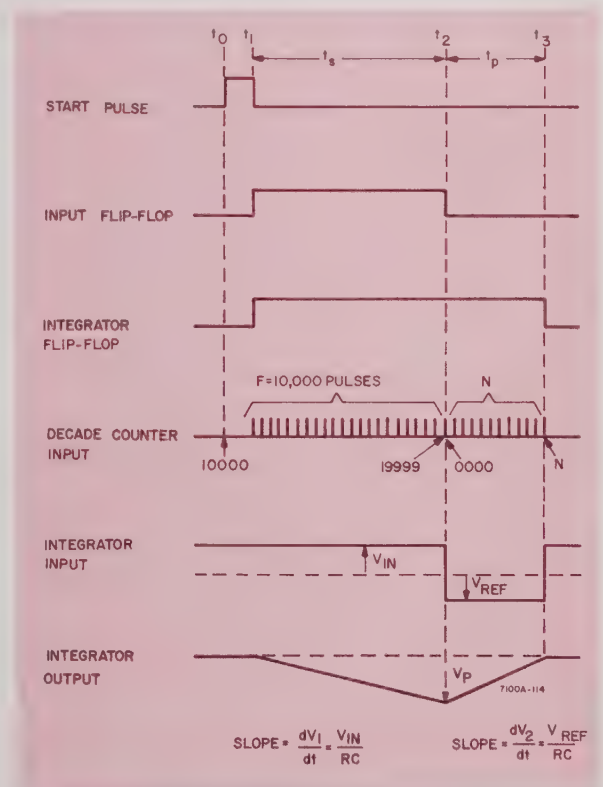


Figure 4-2. Timing Diagram

time required for the integrator to reach zero is directly proportional to the ratio of the input voltage to the reference voltage.

4-8. The reference voltage used to drive the integrator to zero is 10 volts and the output of the input amplifier may be as high as 16 volts. Therefore the integrator in this case cannot be driven back to zero in a period of 10000 counts. The counter for the most significant digit is allowed to overflow once during the integration of the reference and can thus indicate a count of 16000. This is equivalent to a 60% overrange of the normal full-scale value of 10000. If the output of the input amplifier exceeds 16 volts, a clamp circuit reduces the amplifier gain and lights a front-panel indicator to warn the operator that the measurement is off scale.

4-9. Resistance is measured by connecting the unknown resistance in the feedback circuit of the input amplifier. The reference voltage is connected to the input amplifier through precision resistors, the value depending on the range selected. The gain of the amplifier, and the output voltage, is determined by the value of the unknown resistance. Measurement of the amplifier output is the same as for voltage, and the readout is in kilohms.

4-10. Voltage ratios may also be measured with the same basic measurement circuit. In this case one of the two voltages is connected to the front-panel VOLTS connector and the other is connected to the external reference input jack on the rear panel. The input voltage at the front-panel connector is integrated for the first half of the cycle, but the external reference is integrated in place of the internal reference during the second half of the cycle.

4-11. LOGIC DESCRIPTION

4-12. Control and counter circuits in the Model 7100A use resistor-transistor NAND/NOR logic. This logic uses both conventional transistors and

integrated circuit elements. The integrated circuits are of six different types manufactured by Fairchild Semiconductor: (See figures 4-3 and 4-4).

a. Type 910. This dual 2-input gate element is used in NAND/NOR functions. Each gate is independent from the other.

b. Type 911. This element is a single 4-input gate element used in NAND/NOR functions.

c. Type 914. This dual 2-input gate element is used in NAND functions in the counter assemblies.

d. Type 915. This element is a dual 3-input gate used in NAND/NOR applications.

e. Type 923. This JK flip-flop is a complete storage element used in binary counter or gate control applications. The JK flip-flop differs from the ordinary RS flip-flop in that no ambiguous output state can occur from simultaneous "one" inputs. If "ones" are applied to both set and clear inputs, the output state will reverse.

f. Type 927. This element contains 4 independent inverters.

4-13. RTL Basic Circuit

4-14. The basic RTL (resistor-transistor logic) circuit is shown in figure 4-5(a). The circuit consists of a transistor, a base resistor (R_B), and a collector load resistor (R_C). Approximate values for R_B and R_C are 450 ohms and 640 ohms respectively. In operation, the circuit acts as a switch, the output changing from a high (off) voltage level to a low (on) voltage level. In the off condition, the output level is approximately the V_{CC} value (+3.6 volts); in the on condition, the level is V_{SAT} (0.2 to 0.3 volts). An input level of approximately 0.75 volts will hold the output high; and input of 0.85 to 1.5 volts will hold the output low. If additional base resistors are added to the circuit, (see figure 4-5(b), the circuit then may

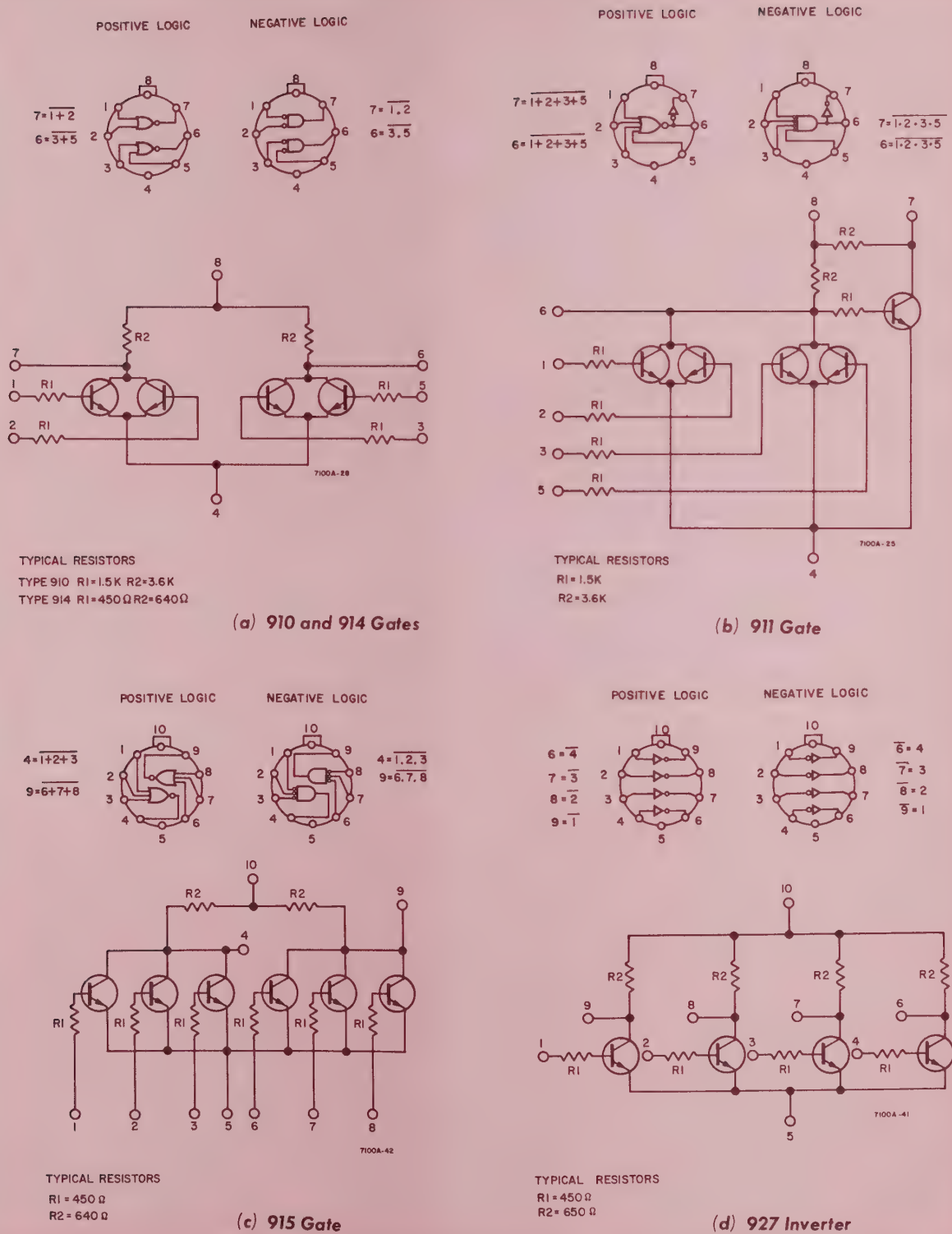


Figure 4-3 Integrated Circuit Gate Elements

TYPICAL RESISTORS
R1 = 450 Ω R3 = 510 Ω
R2 = 640 Ω R4 = 225 Ω

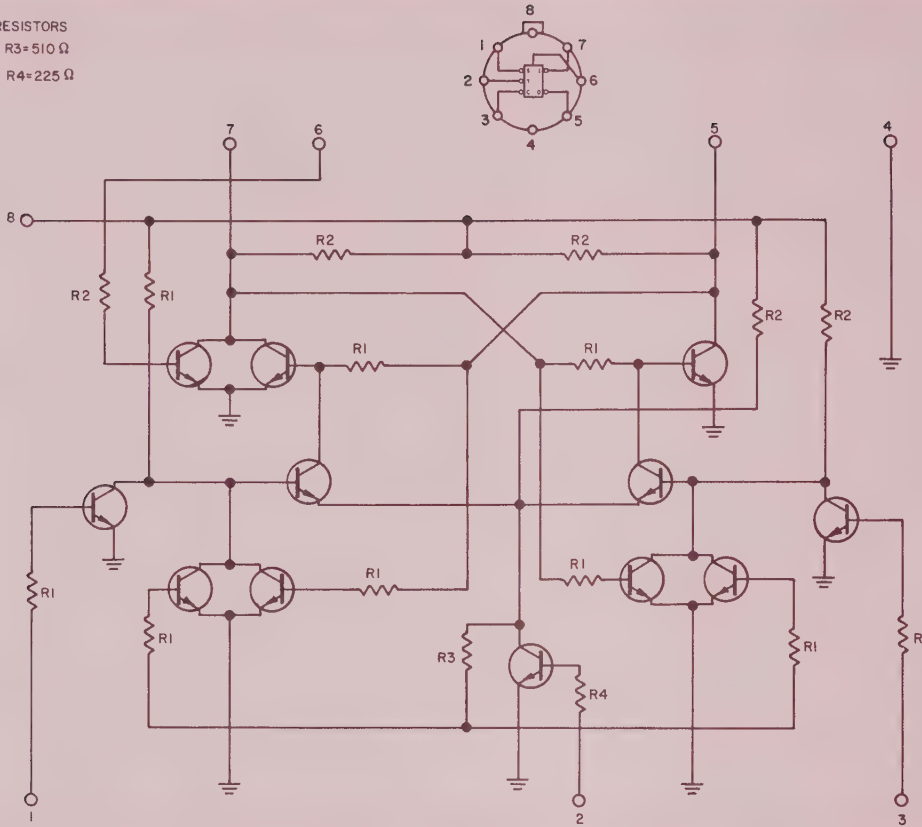


Figure 4-4. Type 923 J-K Flip-Flop Element

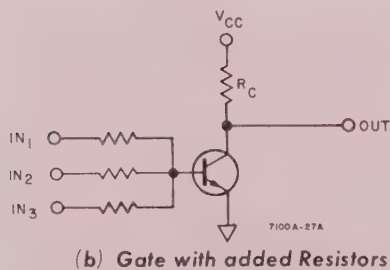
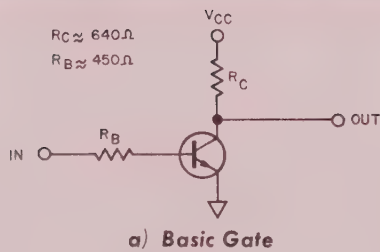


Figure 4-5. Basic RTL Logic

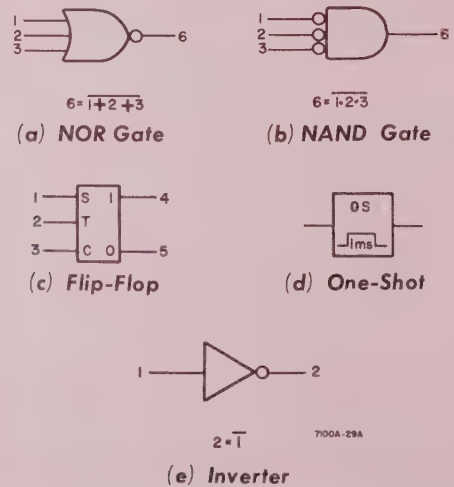


Figure 4-6. Logic Symbols

be used in the NAND/NOR function. For example, if any input is high, the output will be low. In the opposite situation, all inputs must be low for the output to be high.

4-15. Logic Symbols

4-16. The symbols used in this section designate the function of the gate. These symbols, shown in figure 4-6, are based on MIL-STD-806B. The NOR function is shown in figure 4-6(a). If any one of the inputs is high, the output is low. The circle at the output of the symbol indicates that the activated state is relatively low. The NAND function is shown in figure 4-6(b). All of the inputs must be low for the output to be high. The circles at the input connections indicate that relatively low input levels activate the function. Other symbols used are shown in figure 4-6(c, d, e). The flip-flop uses the following conventions:

- a. The "1" output is activated when an active signal appears at the "S" (set) input.
- b. The "0" output is activated when an active signal appears at the "C" (clear) input.
- c. The flip-flop will change states when a signal is applied to the "T" (toggle) input.

The one-shot or single-shot is shown by a block with "SS" designation. The output provides a pulse each time the input is activated. The width of the pulse may be designated within the block. Amplifiers (buffers or inverters) are shown by the triangular symbol. In the case of inverters, a circle at the input designates that a relatively low input activates the function. A circle at the output designates that the activated function is relatively low.

4-17. INPUT CIRCUITS

4-18. Figure 4-7 shows the input attenuator and input amplifier circuits. The circuits are arranged

to control attenuation of input signal and amplifier gain in dc measurement and ratio, and modify amplifier configuration in resistance measurement.

4-19. DC Voltage Measurement

4-20. In measurement of dc voltages, voltage ratios, and in check mode, the signal is amplified or attenuated to an equivalent voltage on the 10 volt range. For example, on the .10 volt range, signals are amplified by 100; on the 1000 volt range, signals are attenuated by 100. Referring to figure 4-9, the input attenuator consists of 4 precision resistors arranged as a voltage divider with division ratios of 1/10 and 1/100. The output of the attenuator goes to amplifier A8 which, depending on the range selected, operates as a voltage follower with a gain of +1 or as a voltage amplifier with gains of +10 or +100. The gain of the amplifier is controlled by the 180 k Ω , 18 k Ω , and 2 k Ω resistors connected from the amplifier output to the common terminal. On the .1 volt range, relays A9K12 and A9K13 are open, and the amplifier gain is 100, determined by the ratio of 200 k Ω to 2 k Ω . On the 1 volt range, A9K13 is energized, shorting out the 180 k Ω resistor and making the amplifier gain 10. On the 10 volt and higher ranges A9K12 is energized, shorting out both 180 k Ω and 18 k Ω resistors, making the gain unity.

4-21. Voltage Ratio Measurement

4-22. In voltage ratio measurement, the attenuator and amplifier connections are identical with those of the 10 volt dc range. The input signal is not attenuated and the amplifier is connected for a gain of +1. A relay on range assembly A9 (not shown in figure 4-7) connects the external reference input to the integrating amplifier input switch matrix.

4-23. Resistance Measurement

4-24. The input configuration for resistance measurement is shown in figure 4-8. In this mode, the input amplifier is connected as a voltage amplifier

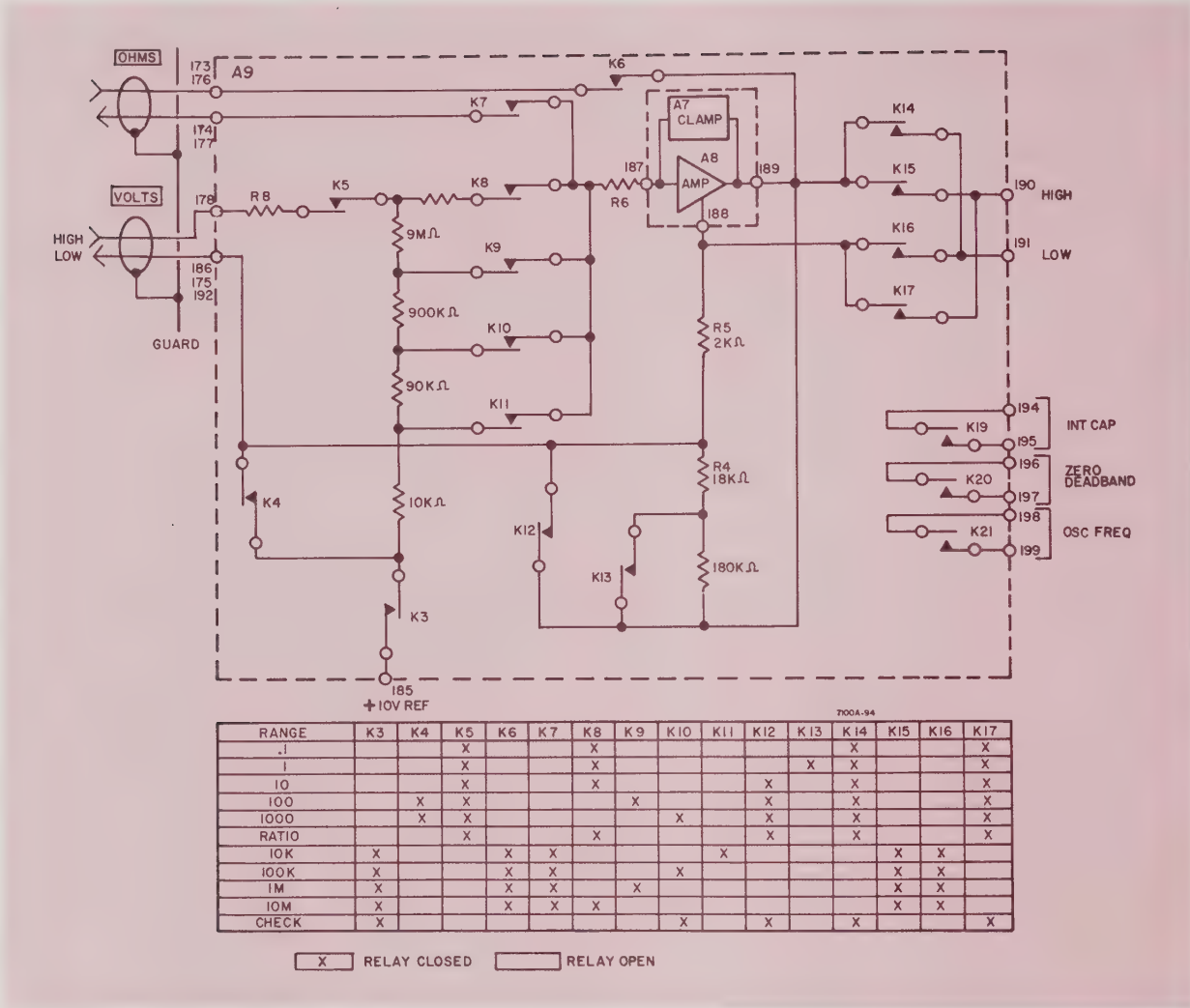


Figure 4-7. Input Circuit

with gain determined by the ratio of the feedback resistance (unknown resistance R_X) to the input resistance. The input to the amplifier is the +10 volt reference, and the input resistance is the set of precision resistors used in the input attenuator. Referring to figure 4-7, on the 10 kΩ range the +10 volt reference is connected by relay A9K3 to a 10 kΩ precision resistor which in turn is connected to the amplifier summing point by relay A9K11. If the unknown resistance is exactly 10 kΩ, for example, the gain of the amplifier is unity and the readout is 10.000. On the 100 kΩ range, A9K10 is closed, making the resistance 100 kΩ (10 kΩ plus 90 kΩ).

The 1 and 10 megohm ranges close relays A9K9 and A9K8 to make the input resistance 1 MΩ and 10 MΩ respectively. On each range the gain of the amplifier

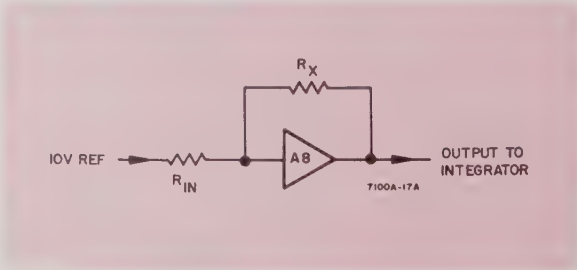


Figure 4-8. Resistance Measurement

can be as high as 1.6 since the integrator circuits have a 60% overrange capability.

4-25. Input Amplifier

4-26. Input amplifier A8 is similar to the Fairchild Type A00-10 chopper-stabilized operational amplifier. The circuit, shown in figure 4-9, consists of ac differential amplifier and a dc carrier amplifier. Frequencies above 5 Hz are coupled directly into one input of the differential amplifier. Frequencies from dc to 5 Hz are chopped by photoconductors driven by a free-running multivibrator. The resultant ac signal is amplified by a high gain carrier amplifier. The output of the carrier amplifier is demodulated by a transistor switch which is also driven by the multivibrator. The demodulated signal passes through an RC filter which removes any remnants of

the carrier frequency. The amplifier dc signal is then applied to the second input of the differential amplifier.

4-27. Clamp And Overload Circuit

4-28. The input amplifier is shunted by a clamp circuit which limits its output to ± 16 volts, approximately. The clamp prevents the input amplifier from saturating, providing quick recovery from overloads. With signal voltages at normal levels, the clamp is turned off and is effectively a very high resistance. When the clamp limits are exceeded, the circuit becomes a low resistance, effectively shorting the amplifier. In addition, an overload circuit detects the clamp action and lights a front-panel indicator to warn the operator that an overload exists.

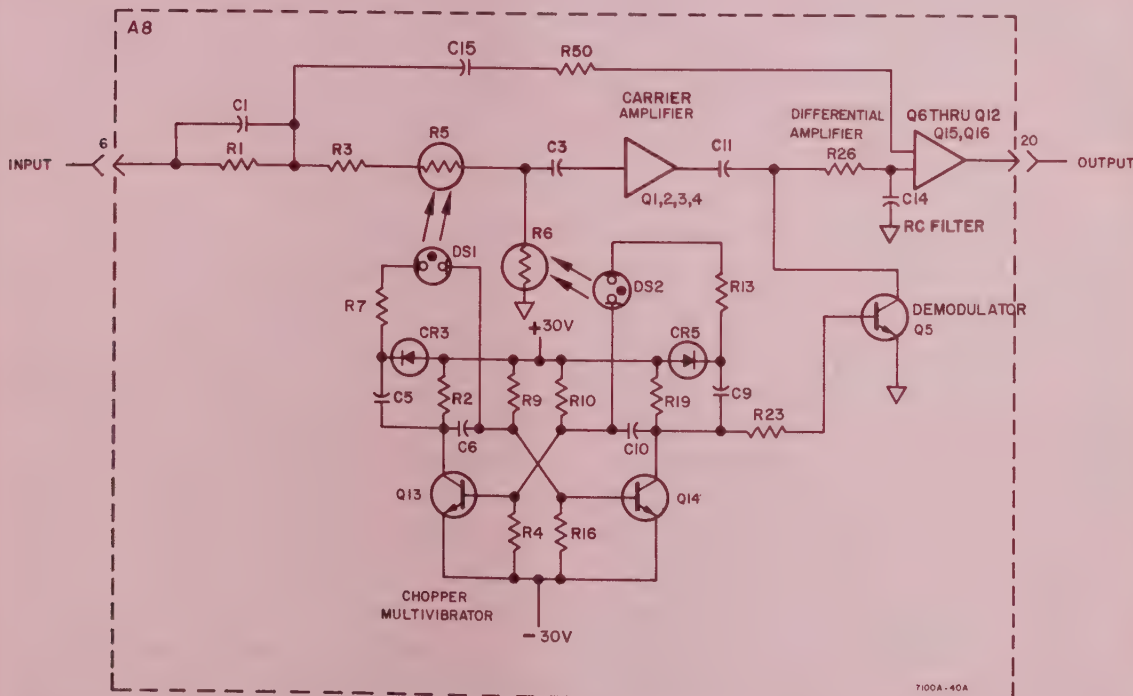


Figure 4-9. Input Amplifier

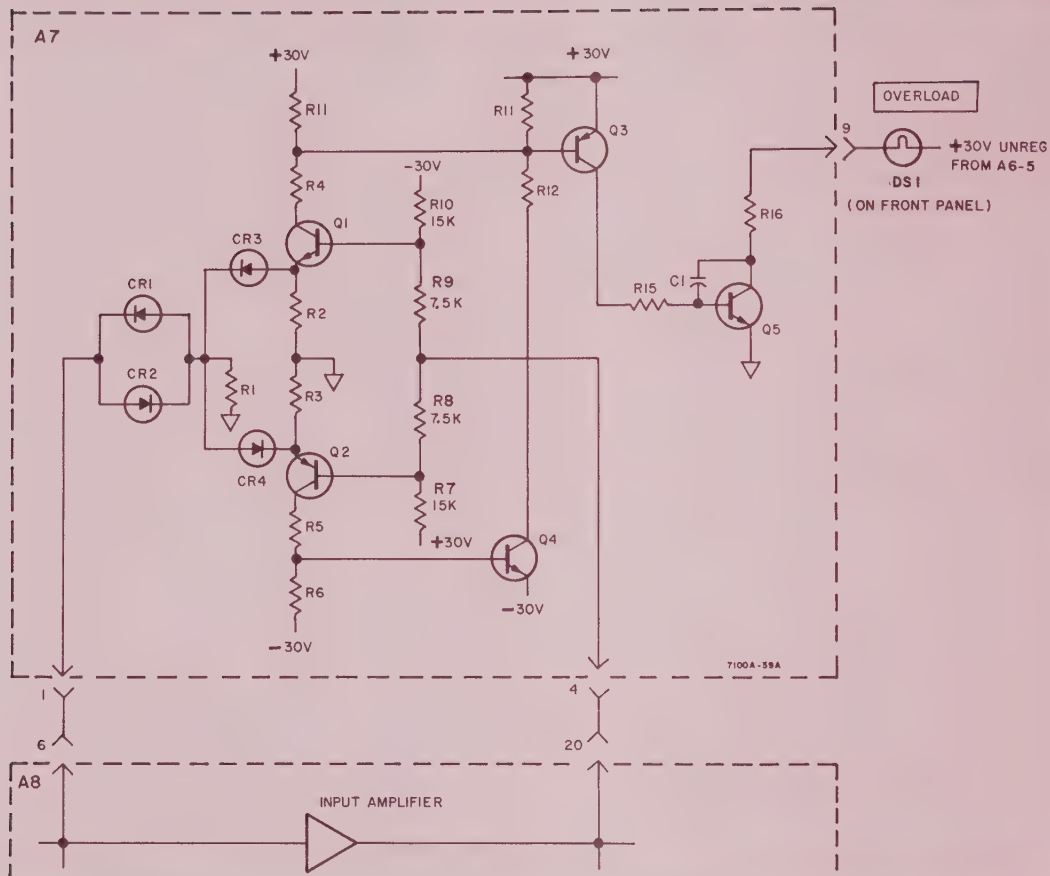


Figure 4-10. Clamp and Overload Circuit

4-29. Referring to figure 4-10, when the amplifier output is zero, A7Q1 and A7Q2 are cut off by a dc bias of approximately -10 and +10 volts respectively. the amplifier output increases, reverse bias is decreased on one transistor and increased on the other. When the amplifier output reaches approximately 16.15 volts, one of the transistors will be at a zero bias point, and any further increase in output will cause the stage to conduct. For example, if the amplifier output goes positive, the bias on A7Q1 becomes more positive. If the amplifier output exceeds 16.15 volts, A7Q1 conducts and the output is clamped by A7CR1 and A7CR3. If the amplifier exceeds the limit in the negative direction, A7Q2

conducts and the output is clamped by A7CR2 and A7CR4. The overload lamp is controlled by level detectors A7Q3 and A7CR4, and lamp driver A7Q5. When A7Q1 conducts, the level at the base of A7Q3 goes negative, turning on A7Q3 and saturating A7Q5. When A7Q2 conducts because of an overload in the negative direction, the level at the base of A7Q3 also goes negative and the lamp is lighted.

4-30. INTEGRATOR CIRCUITS

4-31. The integrator circuits consist of the integrator input switch, integrating amplifier, integrator switch, and zero detector. These circuits convert

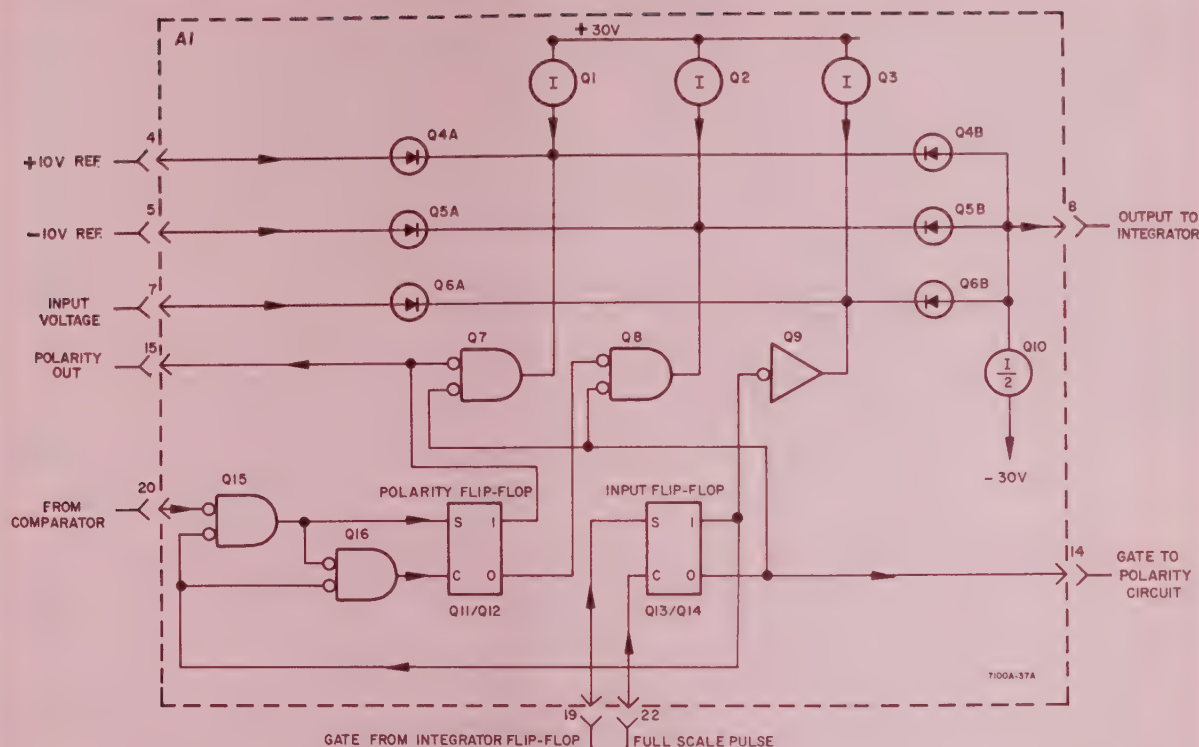


Figure 4-11. Integrator Input Switch

the analog input and reference voltages to time-related control signals for the digital portion of the instrument.

4-32. Integrator Input Switch

4-33. Integrator input switch A1 is shown in simplified form in figure 4-11. The switch circuit is a 1 x 3 matrix which connects the integrating amplifier to either the input signal, the -10 volt reference, or the +10 volt reference. The operation of the switch is controlled by driver gates A1Q7, A1Q8, and A1Q9. The gates are in turn controlled by the input and polarity flip-flops. Gates A1Q7 and A1Q8 controlling the reference inputs are 2-input AND gates. During the period when the input voltage is integrated, the "0" output of the input flip-flop holds

the gates on and the reference lines open. When the full scale pulse resets the input flip-flop, the inhibiting voltage is removed and one of the gates is enabled by the polarity flip-flop. The state of the polarity flip-flop is determined by the output of the comparator circuit. Current sources A1Q1, A1Q2, and A1Q3 supply current into the switching diodes. Only one source supplies current at any one time since only one of the gates is off at that time. A1Q10 is a current sink and absorbs half of the current supplies by A1Q1-A1Q3. The remaining current is absorbed by one of the voltage sources.

4-34. Integrator

4-35. Integrating amplifier A2, shown in figure 4-12, is an operational amplifier with capacitive

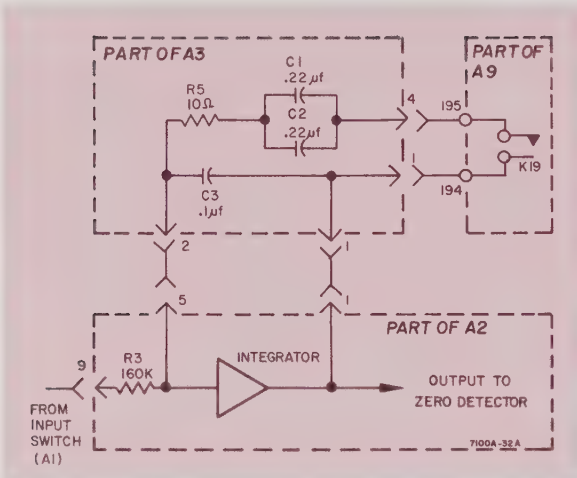


Figure 4-12. Integrator Simplified Diagram

feedback. According to the restrictions placed on an operational amplifier, the summing point must be at ground potential but must conduct no current to ground. Any current through the feedback loop charges the capacitor and is stored as a voltage from the output to ground. If a voltage step is applied to the amplifier input, the output rises at a constant rate determined by the time constant RC . The final level of the amplifier output is given by:

$$V_{out} = \frac{-1}{RC} \int_{t_0}^{t_1} V_{in} dt$$

where t_0 and t_1 are the beginning and end points of the measurement cycle. If sinusoidal components

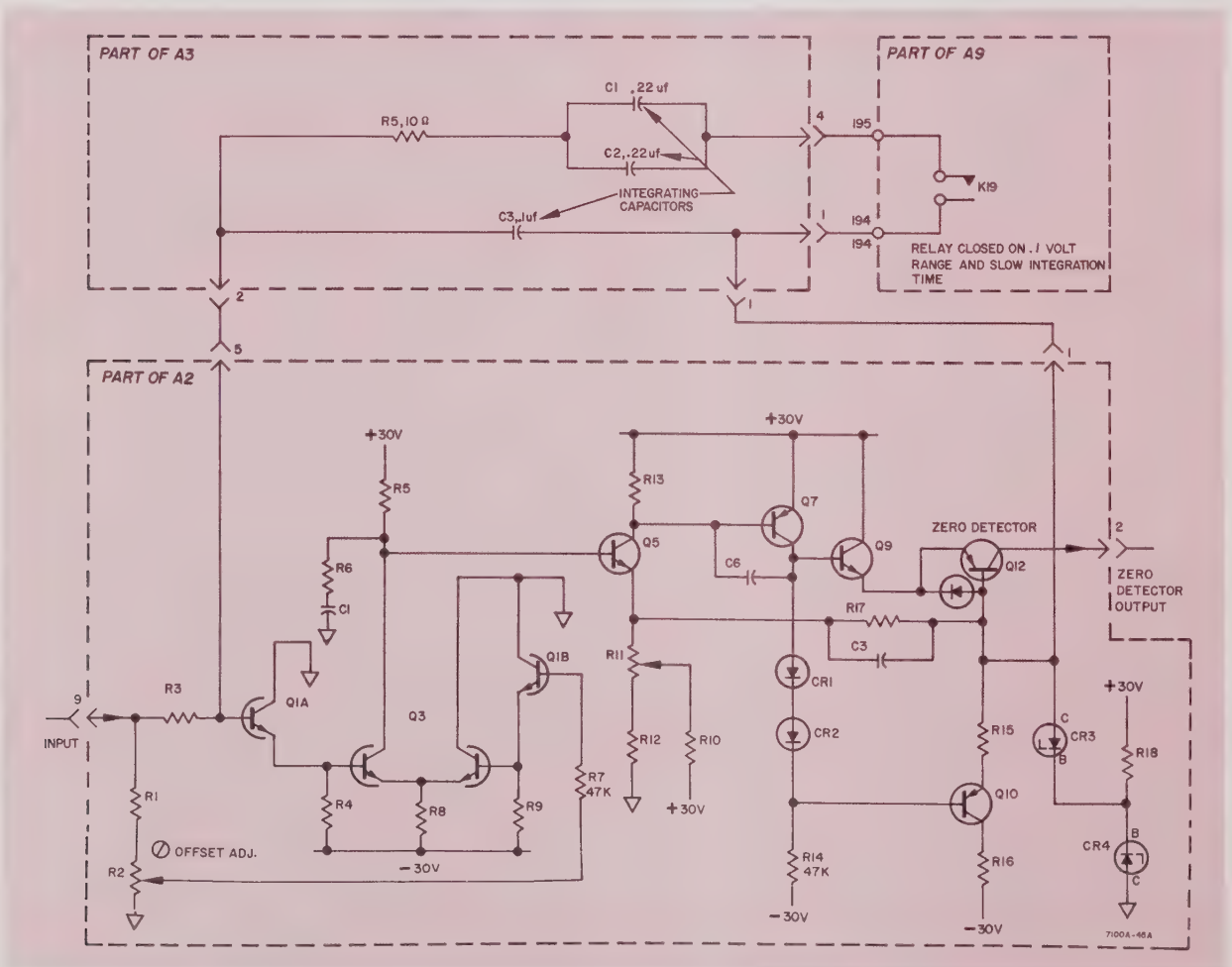


Figure 4-13. Integrator Schematic Diagram

are present in the input voltage, their integral is zero, and the final output of the integrator is not affected, provided the integration time is an integral multiple of the period of the input sine wave.

4-36. A complete schematic of the amplifier is shown in figure 4-13. The input stages are direct-coupled differential amplifiers, with a single-ended output to amplifier stage A2Q5. Amplifier A2Q5 in turn drives A2Q7, which provides two outputs; one to drive the zero detector circuit and one to drive output complementary emitter followers A2Q9 and A2Q10. The output is fed back to the summing point (base of A2Q1A) through capacitors mounted on circuit board A3. Normal integrating capacitance is $0.1 \mu\text{f}$ (A3C3), but on the .1 volt range $0.44 \mu\text{f}$ is switched in parallel with A3C3 to increase integration time.

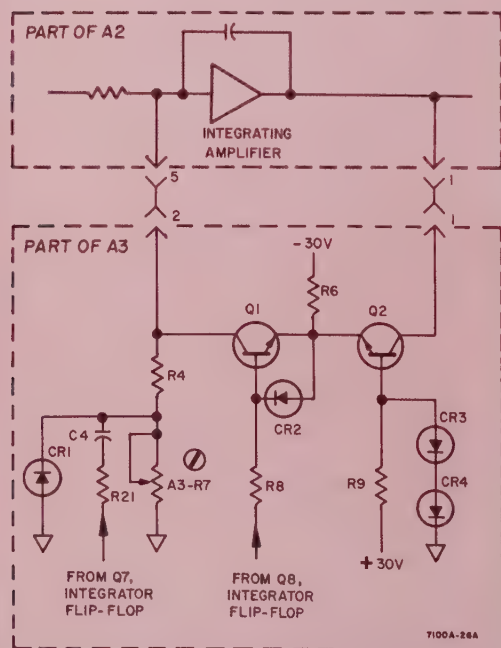


Figure 4-14. Integrator Switch

4-37. Integrator Switch

4-38. Integrator switch A3 is shown in simplified form in figure 4-14 and a full schematic is shown in figure 5-18. The switch consists of A3Q1 and A3Q2 operated to provide an extremely low offset voltage when the switch is on and low leakage when off. The switch is driven by the positive-going signal at the collector of A3Q8 in the integrator flip-flop. The switch is opened when the measurement cycle starts and closed when it ends. An additional input from A3Q7 in the integrator flip-flop counteracts the capacitive characteristic of A3Q1.

4-39. Zero Detector Logic

4-40. The basic circuit for the zero detector logic is shown in figure 4-15. The logic is required to change the bipolar output of the zero detector to a unipolar signal to reset the integrator flip-flop. For a positive input voltage the zero detector output is high and goes low at zero; for a negative input the detector output is low and goes high. The circuit consists of inverter A3Q3 and gates A3Q4, A3Q5, and A3CR5/A3CR6. The output of the zero detector is coupled to the input of A3Q3. The output of A3Q3 is an inversion of the input signal. At zero crossover, a negative input voltage produces a low signal and a positive input signal produces a high signal. For example, if the input voltage at crossover is negative, the output of A3Q3 is positive. The positive input of A3Q4 disables that gate, but A3Q5 is enabled and resets the integrator flip-flop. Conversely, if the output of A3Q4 is negative, A3Q5 is disabled and A3Q4 is enabled, resetting the flip-flop. To prevent an output from either gate at the beginning of the measurement cycle, both gates are disabled by the input flip-flop. An output from the integrator flip-flop is used to gate the clock on at the beginning of the cycle and gate off when zero crossover is detected.

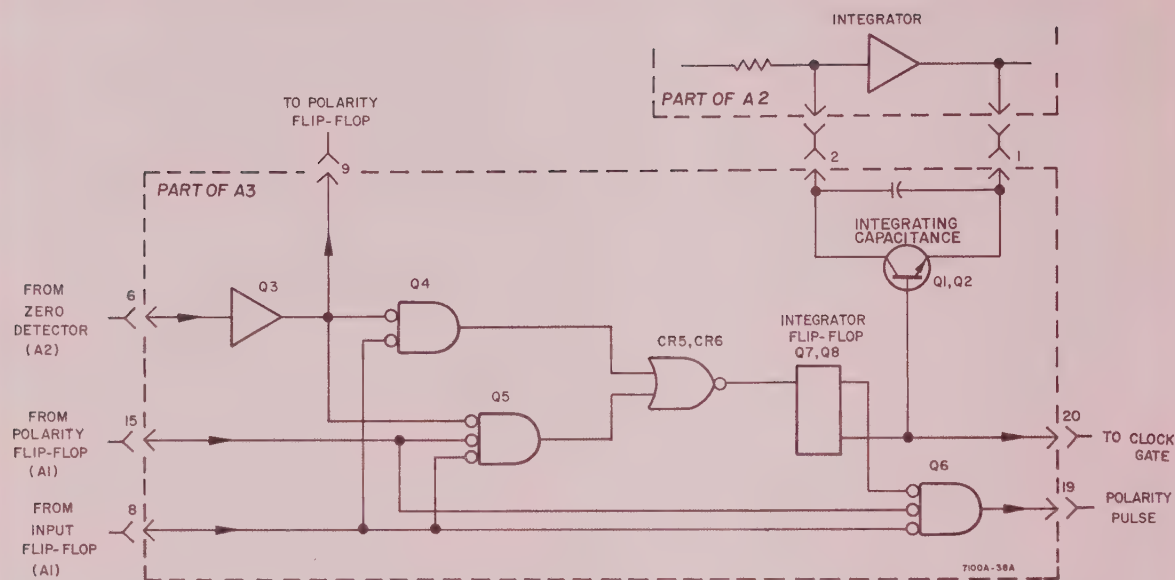


Figure 4-15. Zero Detector and Polarity Logic

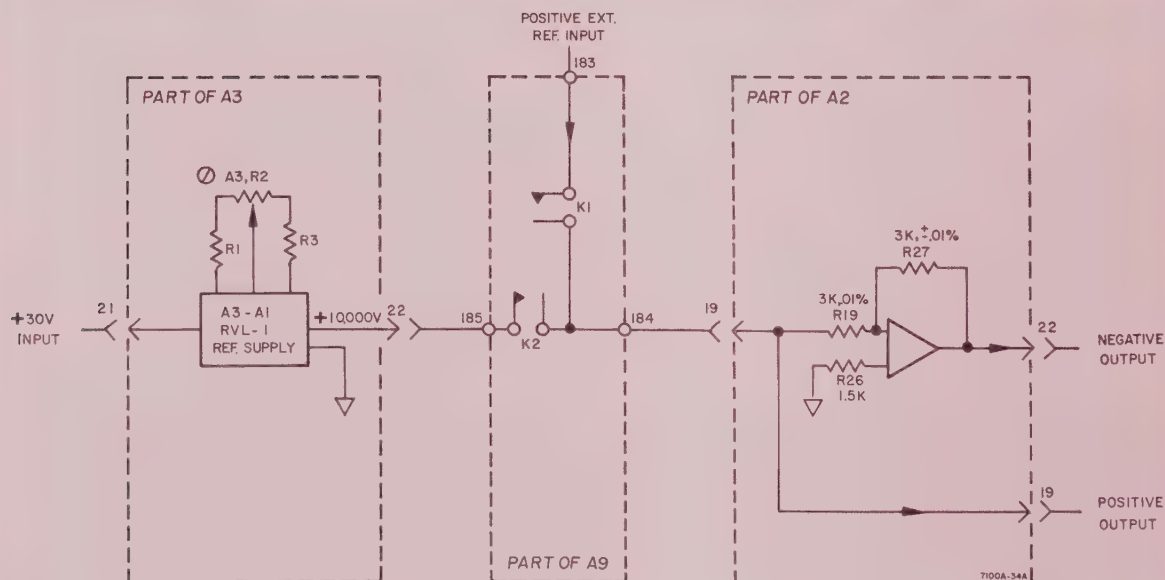


Figure 4-16. Reference and Inverter

4-41. REFERENCE AND INVERTER

4-42. The internal reference voltages are generated by a precision reference supply and a stable inverting amplifier. Referring to figure 4-16, the primary reference is the +10.000 volt output of a Fairchild Type RVL-1 voltage reference. The unit is a sealed supply mounted on circuit board A3.

4-43. The output of the +10 volt reference is inverted by an amplifier circuit on circuit board A2. Figure 5-14 shows the complete schematic. The circuit is very similar to the integrating amplifier described in paragraph 4-34. As may be seen by comparison with the integrator circuit, the two are identical up to the output stage. The reference inverter is connected as a voltage amplifier with a gain of one. Relay circuits on circuit board A9 allow connection

of an external reference in voltage ratio measurements. The external reference is also inverted to allow measurement of positive and negative ratios.

4-44. CLOCK CIRCUIT

4-45. The clock, shown in figure 4-17, consists of a crystal-controlled oscillator, ring counter frequency divider, and gating circuits. The crystal-controlled oscillator operates at a frequency of 600 kHz (500 kHz with Option 02). The output of the oscillator drives a ring counter which divides the frequency by five. Gate circuits select either 600 kHz or 120 kHz, depending on the range and integration time selected. If fast integration time is selected, relay A9K21 closes and the gate for the 600 kHz output of the oscillator is enabled. The same relay disables the gate for the 120 kHz output. If slow integration time is selected

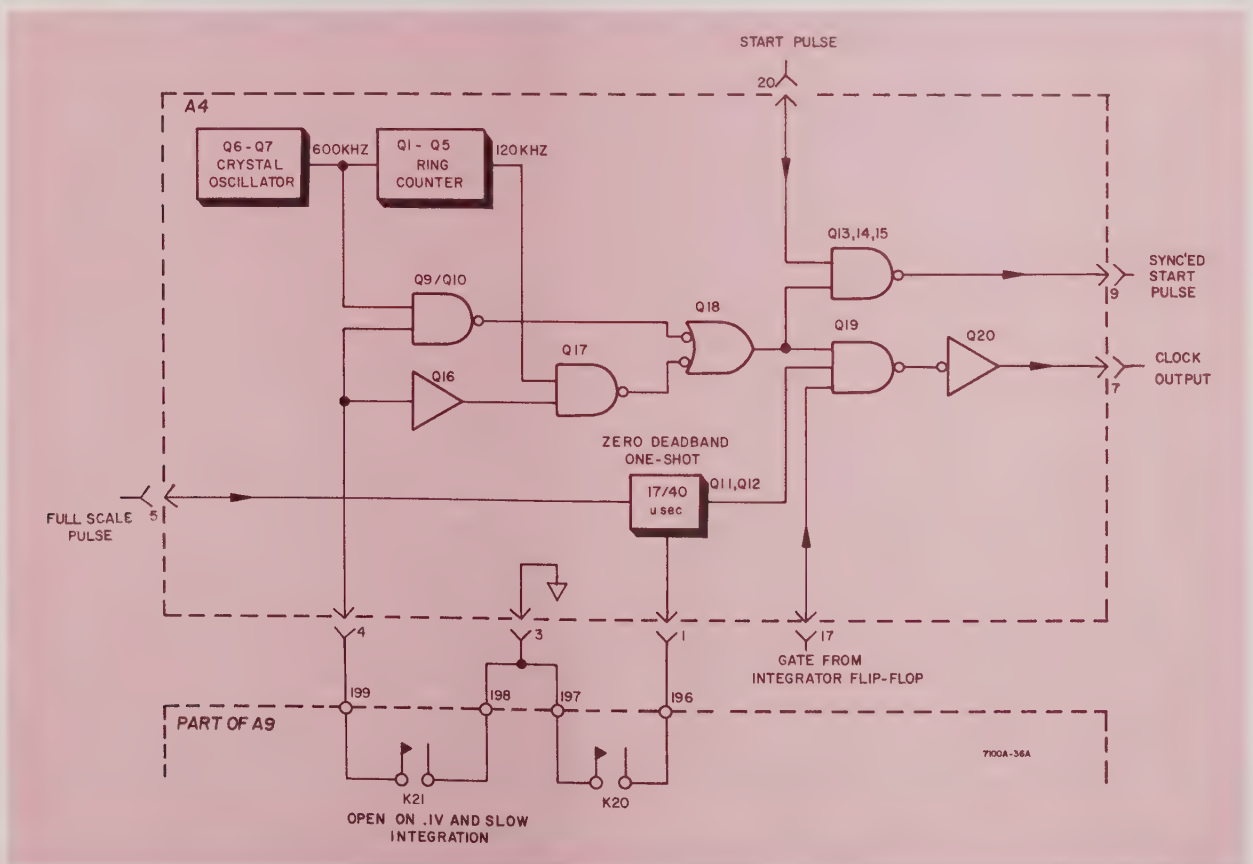


Figure 4-17. Clock Circuit

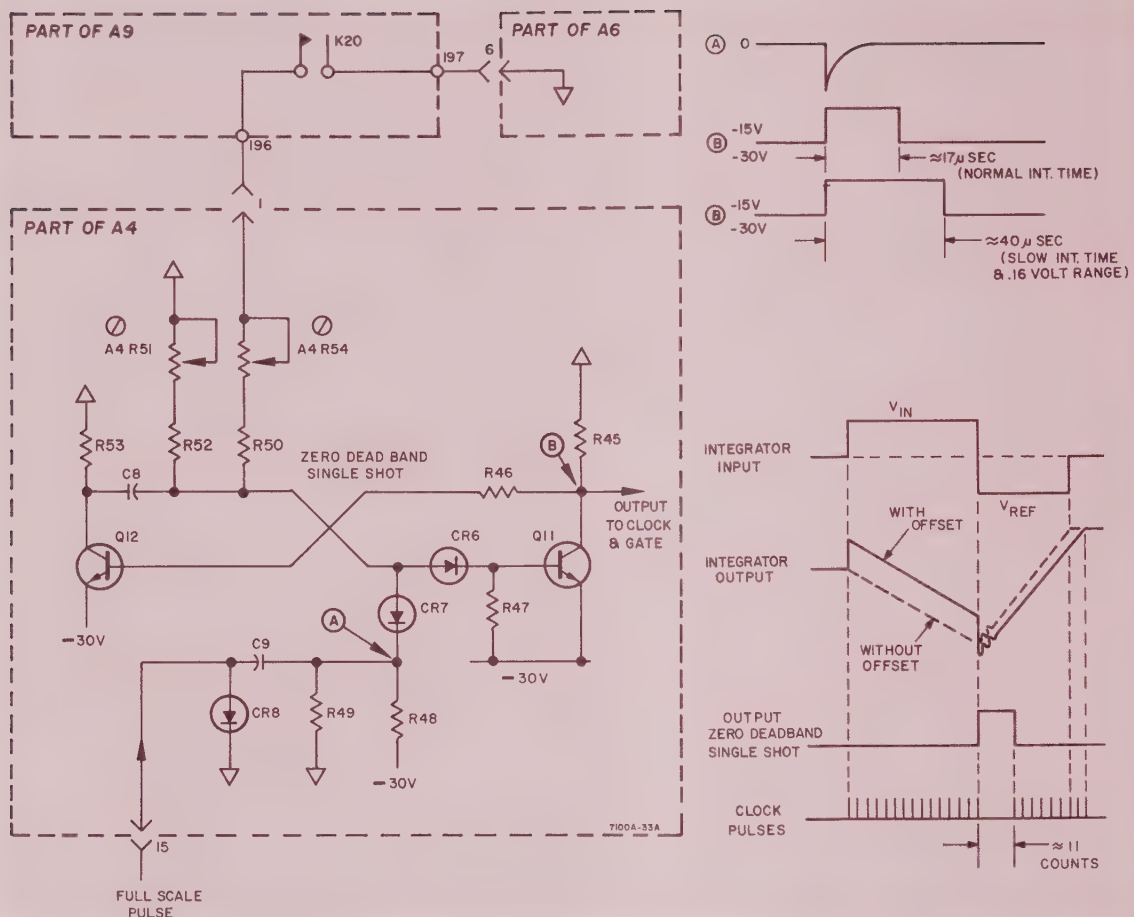


Figure 4-18. Zero Deadband One-Shot

or if the .1 volt range is selected, relay A9K21 is open and the 600kHz gate is disabled. Both frequencies go to the input of a NOR gate whose output goes to one input of a NAND gate. The other two inputs to the NAND gate are from the zero deadband one-shot and the gate signal from the integrator flip-flop. The integrator flip-flop enables the clock gate at the beginning of the integration period and disables the gate at the time a zero crossover is detected. The gate is also disabled for a short period by the zero deadband one-shot at the time the integrator input switch is switching from the input signal to the reference.

4-46. ZERO DEADBAND ONE-SHOT

4-47. The circuit for the zero deadband one-shot is shown in figure 4-18. This one-shot compensates for possible errors from spurious responses in the output of the integrator caused by the integrator input switch circuit. These responses are liable to cause errors, especially at low input signal levels, from false zero crossover detection. To prevent errors, an offset voltage derived from the input signal is introduced into the integrator to move the switching point further from zero. This effectively makes the integrator output higher than the actual signal level.

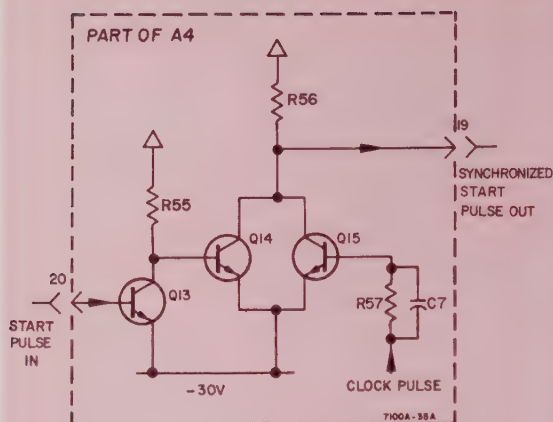


Figure 4-19. Synchronized Start Circuit

The zero deadband one-shot inhibits the accumulation of clock pulses in the counter to compensate for the offset voltage. This amounts to approximately 11 counts.

4-48. SYNCHRONIZED START CIRCUIT

4-49. A simplified schematic of the synchronized start circuit is shown in figure 4-19. The purpose of this circuit is to provide a start signal for the measurement circuits which is synchronized with the clock frequency. The circuit operates as follows: clock pulses appear continuously at the base of A4Q15. Start pulses from the cycle control circuits are applied to the base of A4Q13. Prior to a start pulse, the level at the base of A4Q13 is low and A4Q13 is turned off. A4Q14 is saturated, and clamps the collector of A4Q15. When the start pulse turns on A4Q13, A4Q14 turns off, releasing the collector of A4Q15. When the next negative-going transition of the clock pulse occurs, A4Q15 turns off and the output at the collector goes high. The next positive transition turns A4Q15 on and the output goes low. This negative-going portion of the waveform triggers the integrator flip-flop and starts the measurement cycle.

4-50. Control Logic

4-51. The analog and analog-to-digital portions of the instrument are mounted in a guard shield isolated from the chassis. All signals into and out of the guarded circuits (except for voltage and resistance inputs) are coupled by pulse transformers which are shielded electrostatically. The control logic determines the recycling rate of the measurement circuits and, in autoranging mode, controls the upward or downward change of range. Also included in the circuits located outside the guard are the decimal counters and display circuits. These will be discussed in later paragraphs.

4-52. The major portion of the control logic is shown in figure 4-20. These circuits control the sampling rate and display of the measurement result. In the following description assume that manual range selection is used.

4-53. CYCLE CONTROL

4-54. The measurement cycle begins when the start/reset one-shot resets the decimal counters and sends a start pulse to the integrator. As described previously, integration of the input signal begins and clock pulses begin to be accumulated in the decimal counters. When a zero crossover is detected, the clock is gated off. The "count complete" circuit detects that the clock pulses have stopped, and generates a pulse designated CCP. This pulse performs three functions: it triggers the sample rate one-shot, generates print command pulse SDPC, and resets the blanking flip-flop. When the sample rate one-shot output goes low again, the NAND gate following is enabled. The output of this gate drives an OR gate which in turn triggers the start/reset one-shot. This completes one cycle.

4-55. The cycle is modified when automatic ranging is selected. Assume that an unknown input voltage is applied and the measurement cycle starts. The integrator and clock circuits function normally, and



4-16

when a zero crossover is detected, the CCP pulse enables the two NAND gates in the autorange circuit. If the BCD input from the counter indicates that the counter reads over 16000, the up-range gate is enabled, and pulse $\overline{URP}$ drives the auto-ranging ring counter to the next higher range. If the count is below 01399, the down-range gate is enabled and $\overline{DRP}$ drives the ring counter to the next lower range. If either upranging or downranging signal is present, the print command pulse is not activated, nor is the blanking flip-flop reset. After a delay of approximately 50 msec to ensure relay closure in the input circuit, the start/reset one-shot starts another measurement cycle. The upranging or downranging process continues until the proper range is found. After one measurement cycle on that range, the uprange or downrange pulses are not present and the display and print command signals allow the measurement to be viewed.

4-56. The start of the cycle may also be controlled by an external signal if Option 03 or 04 is installed. If the INT/EXT switch is in the EXT position, gate A13Q18 is disabled. The start/reset one-shot will then be triggered only when a positive-going external trigger signal is applied to the trigger input. Once

a cycle is started the blanking flip-flop prevents the start/reset one-shot from being triggered until the CCP pulse resets the flip-flop at the end of a measurement.

4-57. Count Complete Circuit

4-58. The count complete circuit, part of power supply and logic assembly A20, detects counting action in the first decimal counter. When the count stops, indicating completion of a measurement, the circuit generates a pulse which is used in the control logic.

4-59. The circuit, shown in figure 4-21, consists of an amplifier, peak detector and memory, and pulse shaper. The input from the first counter, consisting of a square wave, is applied to the base of A20Q17, which amplifies the square wave and drives the peak detector composed of A20CR17 and A20CR18. The negative peak value of the square wave is stored by A20C7, which keeps A20Q18 turned on. Capacitor A20C8 is charged to 26.2 volts and A20Q19 is turned on due to bias from A20R35 and the +30 volt supply. A20Q20 is turned off by the low output from A20Q19. When the flow of clock pulses

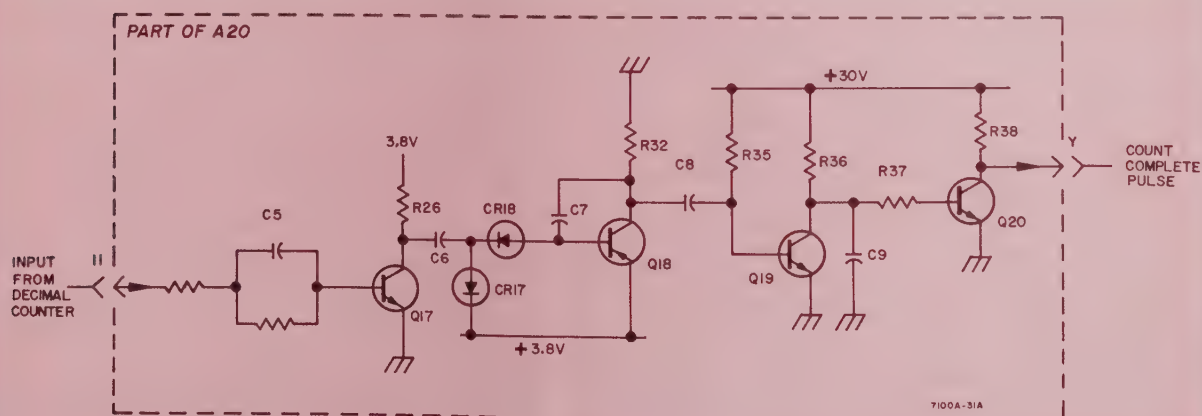


Figure 4-21. Count Complete Circuit

from the measurement circuit ends, A20C7 discharges and allows A20Q18 to turn off. This causes A20Q19 to turn off while A20C8 is charging to the new level. The positive-going output from A20Q19 is inverted by A20Q20 to drive the control logic. As soon as A20C8 is charged, A20Q19 turns on and the pulse is terminated. A20Q18 remains off until the counter starts again and A20C7 is charged.

4-60. COUNTER AND DISPLAY CIRCUITS

4-61. The complete counter consists of four scale-of-ten counter circuits and a binary counter, each with associated numeric indicator tube for display. Outputs also are available from each decade to drive optional format converters for 1-2-4-8 or 1-2-2'-4 binary-coded decimal recording of measurements.

4-62. Decimal Counter Units

4-63. A simplified diagram of decimal counter assemblies A15, A17, A18, and A19 is shown in figure 4-22. Each assembly is identical, and is connected in cascade; the output of the first drives the second, etc. The portion of the circuit which does actual counting consists of four flip-flops with gating to force the normal scale of 16 to a scale of 10. The resulting binary states conform to 1-2-2'-4 code, shown by the table in figure 4-22. The output of each flip-flop drives a second flip-flop, which stores the binary state of the driver. The output of the storage flip-flops go to a set of decoding gates which drive the indicator tubes. The storage flip-flops normally are gated off, and do not change states in unison with the counter flip-flops. After the counter has accumulated clock pulses during the measurement period, enabling signal SDPC allows the storage flip-flops to change to match the binary state of the counter flip-flops.

4-64. The operation of the counter is described in the following column.

a. The first negative-going transition to the input switches flip-flop A from the "0" to the "1" state.

b. The second transition switches A back to the "0" state. The output from A switches B to the "1" state.

c. The third transition switches A to the "1" state.

d. The fourth transition switches A to the "0" state. The output from A switches B to the "0" state. The output from B activates gate E which switches D to the "1" state. The output from D switches B back to the "1" state.

e. The fifth transition switches A to the "1" state.

f. The sixth transition switches A to the "0" state. The output from A switches B to the "0" state. The output from B switches C to the "1" state. The output from gate E switches D to the "0" state, but the inverted output from C switches it back to the "1" state.

g. The seventh transition switches A to the "1" state.

h. The eighth transition switches A to the "0" state. The output from A switches B to the "1" state.

i. The ninth transition switches A to the "1" state.

j. The tenth transition switches A to the "0" state. The output from A switches B to the "0" state. The output from B switches C to the "0" state. The output from gate E switches D to the "0" state. The counter is now returned to its original state.

4-65. The storage flip-flops are driven directly by the 1 and 0 outputs of the counter flip-flops. During the interval that the clock is on and the counter is accumulating pulses, print command signal SDPC is

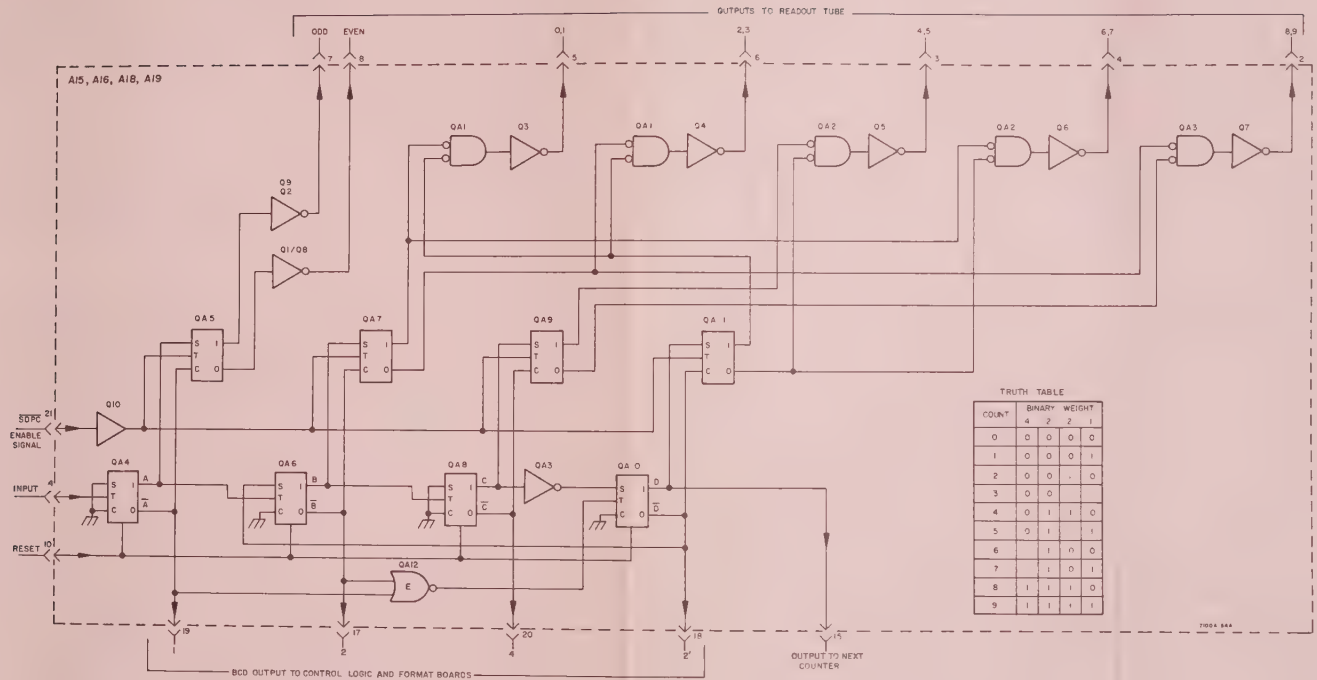


Figure 4-22 . Decimal Counter

low. The output of the inverter holds the storage flip-flops in the state assumed after the previous counting interval. When the measurement cycle has ended, SDPC goes high and the storage flip-flops assume the states of the counter flip-flops.

4-66. The output of the storage flip-flops drives a set of gates which convert the 1-2-2'-4 binary code to biquinary code required by the indicator tubes. The gates in turn drive amplifiers which are connected directly to the seven cathodes of the tube. The first flip-flop provides gating for the odd and even anodes of the tube (see figure 4-23). The outputs from the remaining gates activate the cathodes of the tube in 2-digit increments. If the decoded digit is 0 or 1, the first gate activates the 0, 1 cathode. The odd or even gating then determines which tube element lights. The same is true for the remaining digits.

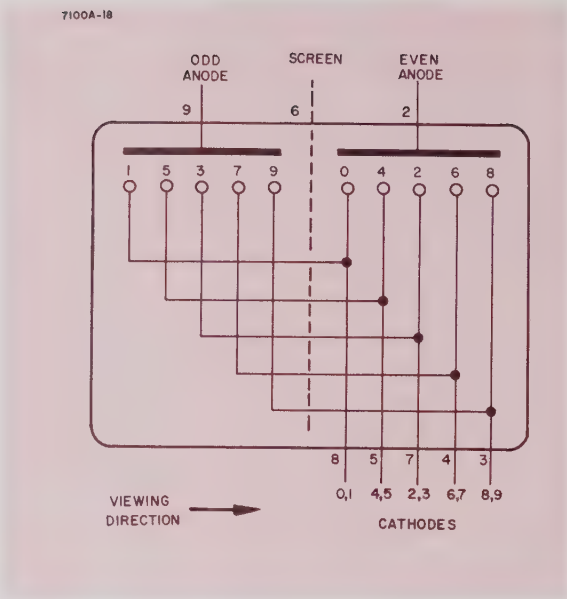


Figure 4-23. Numeric Indicator Tube

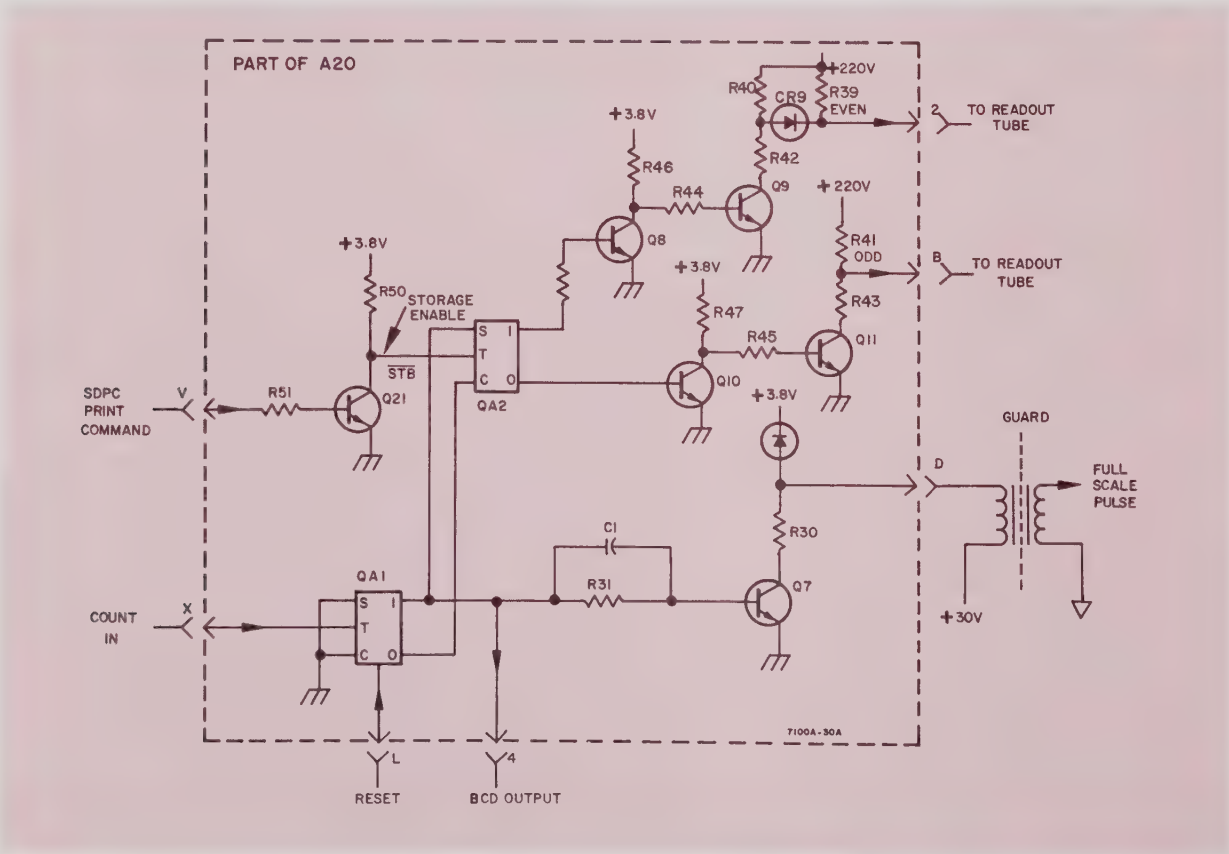


Figure 4-24. Binary Counter

4-67. BINARY COUNTER

4-68. The most significant digit of the counter is either 0 or 1, so the counter for that digit consists of a single flip-flop. See figure 4-24. The counter is nearly identical to the first binary stage of the decade counter assemblies. An additional gate circuit is driven by the counter flip-flop to provide the "full scale" pulse for the measurement circuit. Gate circuits which drive the odd and even anodes of the tube are mounted on the same circuit board. As in the other counters, the storage flip-flop does not assume the binary state of the counter flip-flop until enabled by print command SDPC.

4-69. The most significant digit counter differs from the other counters in that it is reset to 1 instead of 0. When the measurement cycle begins the counter

is reset to 10000. After 9999 counts, the second digit overflows and the counter now registers 00000. The gate circuit connected to the counter flip-flop sends a pulse to the analog portion of the instrument to indicate that the counter has overflowed and activate the integrator input switch circuits.

4-70. DISPLAY LOGIC

4-71. The measurement result display consists of five decimal digits, a decimal point, polarity sign, and units display. The decimal digits are controlled by the counter circuits discussed previously. The decimal point and units display are controlled by a range/mode matrix circuit. The polarity display is controlled by a flip-flop triggered by the polarity pulse from the analog circuits. The following paragraphs describe each display circuit.

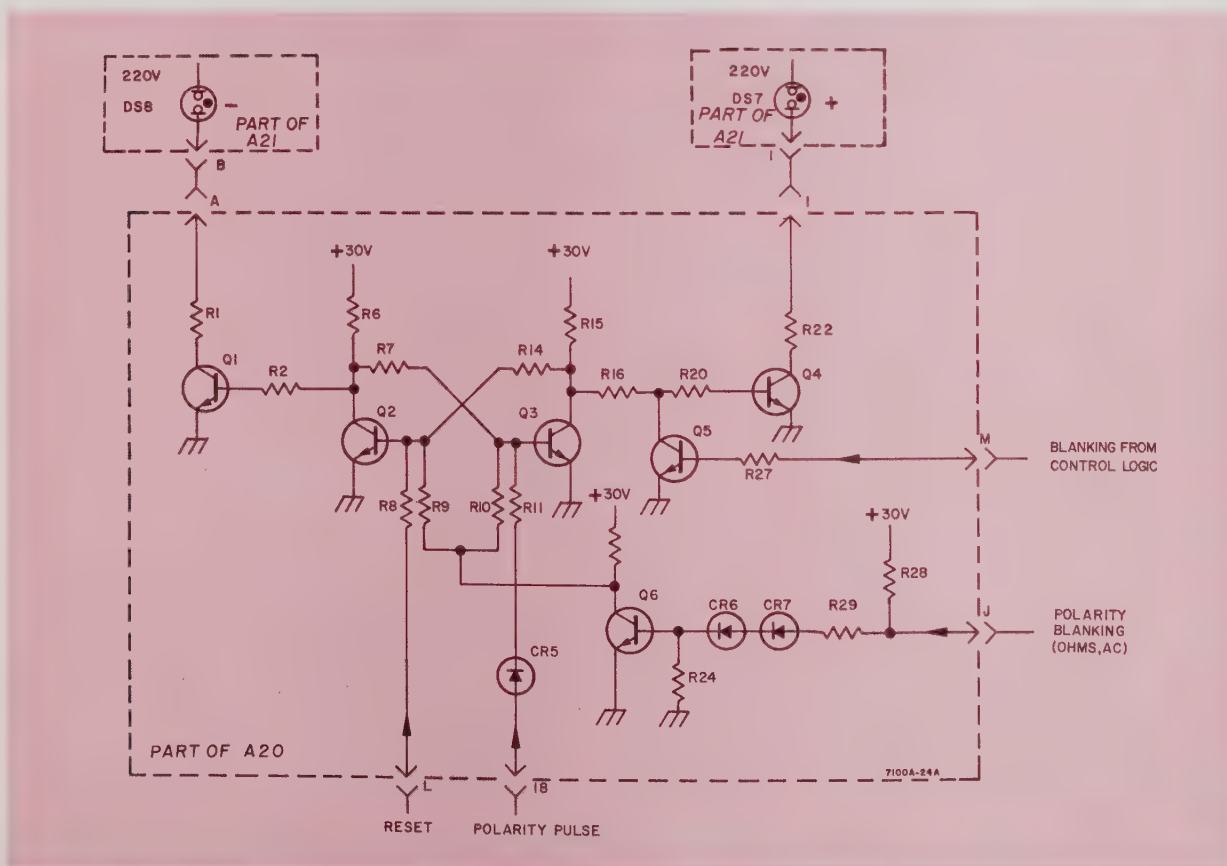


Figure 4-25. Polarity Display Circuit

4-72. Polarity Display

4-73. The polarity display circuit is shown in figure 4-25. Flip-flop A20Q2/A20Q3 is reset by the leading edge of the reset pulse from the control logic. In the reset condition A20Q2 is conducting and A20Q3 is not conducting. Under normal circumstances this would cause the + indicator to light, but the leading edge of the start pulse also triggers the blanking flip-flop in the control circuit. This causes control signal BLANK to go high and hold off the driver for the + indicator. At the time of the full scale pulse, the polarity logic in the analog circuits determines the polarity of the input signal. If the polarity is positive, no pulse is transmitted to the polarity display flip-flop. If the polarity is negative, a positive pulse is transmitted and the flip-flop changes states. When a mode is selected which does not require polarity indication (ohms, AC volts) a signal from range/mode matrix A12 gates on Q6 which clamps the bases of both sides of the flip-flop. This gates off both polarity indicators.

4-74. Decimal Point And Units Display

4-75. The display of decimal point and units is controlled by the range selected by manual range/mode switch or by automatic ranging circuits. Referring to figure 4-26, the indicators are connected to the output of two-stage gated driver circuits. The inputs to the gate portion come from lines connected to the function/range switch. These lines also control relays (not shown) which select values in the input, clock, and integrator circuits. The gate transistors are normally held on by the 1 megohm resistor connected from the base to +30 volts. If either input is connected to ground through the function/mode switch, the gate transistor turns off, the driver transistor turns on, and the indicator lights. The Ω indicator circuit is unlike the others in that the circuit is held off in voltage, ratio, and check modes. In the resistance ranges the gate and driver stages turn on due to current through the coils of A9K14 and A9K17.

4-76. AUTO-RANGING CIRCUIT

4-77. The auto-ranging circuits are located on circuit board A11. The auto-ranging circuit, shown in figure 4-27, changes input ranges by counting uprange or downrange pulses from the control circuits (refer to paragraph 4-50). The resistance and voltage range relays are operated separately with each set of relay drivers being enabled by the VOLTS AUTO and OHMS AUTO positions of the function/range switch. Referring to figure 5-20, the output of each relay driver goes to mode matrix board A12 and energizes the range and mode lines in parallel with the function/mode switch. The uprange pulses are connected to drive the ring counter in one direction while the downrange pulses drive the counter in the other direction.

4-78. FORMAT CONVERSION CIRCUIT (OPTIONS 03 AND 04)

4-79. If optional remote programing and readout capability are installed, two circuit boards (A14 and A17) are added, as well as the rear-panel connectors and associated wiring. In option 03, the 1-2-2'-4 output from the counters is brought out through buffer stages, and decimal point data is encoded in 1-2-2'-4 BCD by the circuit shown in figure 4-28. In option 04, the 1-2-2'-4 output of the counters must be converted to 1-2-4-8. The conversion is done by the circuit shown in figure 4-29. Decimal point data is also converted to a 1-2-4 BCD as shown in figure 4-28.

4-80. POWER SUPPLIES

4-81. The power supplies used in the Model 7100A consist of three mounted outside the guarded area and two dual supplies mounted inside the guard. The supplies outside the guard are part of circuit board A20, and provide unregulated voltages of +30, and +220 volts, and regulated +3.8 volts. The supplies inside the guard provide + and - 30 volts, regulated.

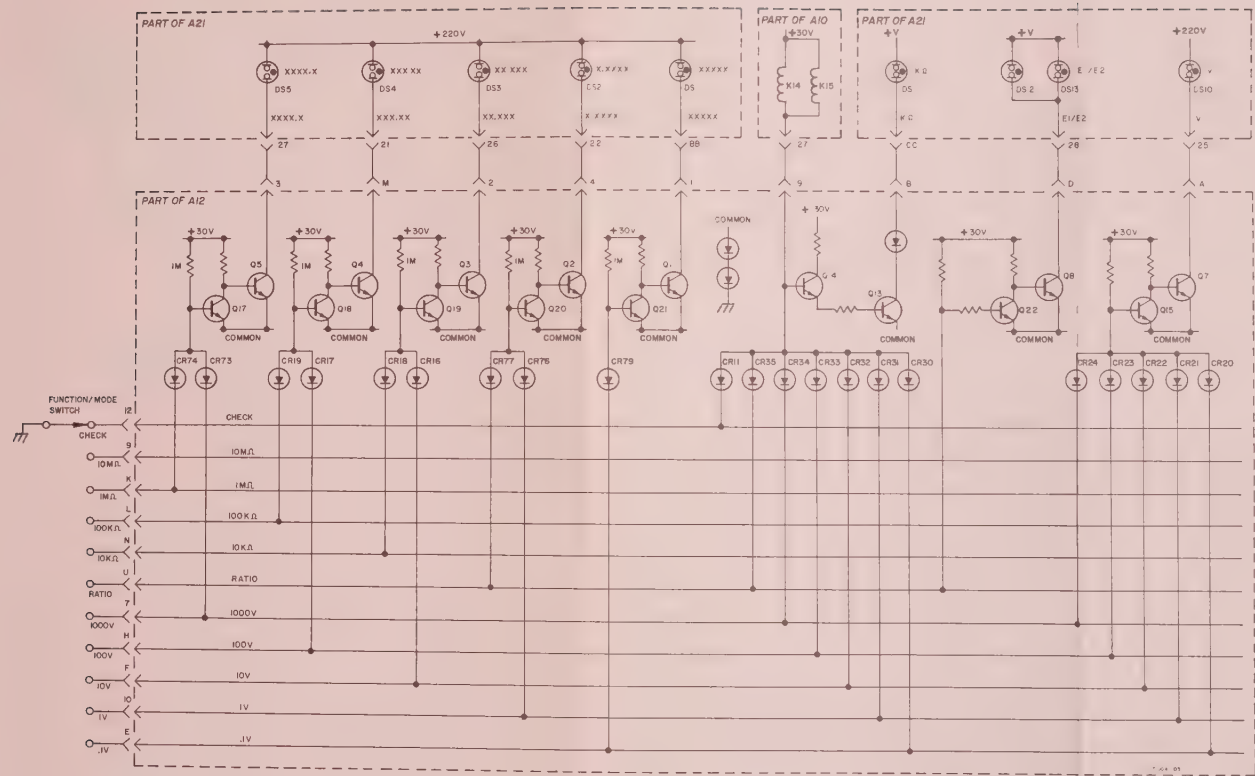


Figure 4-26. Decimal Point and Units Display Circuit

4-82. Supplies Outside Guard

4-83. Referring to figure 5-51, 30 volts for the logic circuits and 220 volts for the indicators are provided by two unregulated supplies. Both supplies consist of full-wave bridge rectifiers and filter capacitors. Ac input voltages to the bridges come from windings on power transformer T1.

4-84. Power for the integrated circuit elements used in the control and format circuits is provided by the regulated supply shown in figure 4-30. Diode A20CR16 provides a stable reference for differential amplifier A20Q15/A20Q16. Adjustment A20R13 allows the output to be set to exactly 3.8 volts. Any change in output is amplified by A20Q15 and A20Q14

and applied to series regulator A20Q13 to bring the output voltage back to the same level.

4-85. Supplies Inside Guard

4-86. Two dual supplies provide operating power for the measurement circuits inside the guarded enclosure. The supplies are identical, with outputs of + and - 30 volts. The supply on circuit board A5 is used for the input amplifier, and the other supply, mounted on circuit board A6, is used for the remaining circuits.

4-87. +30 Volt Supply. The positive supply is used to provide operating voltages for the measurement circuits and as a reference for the negative supply.

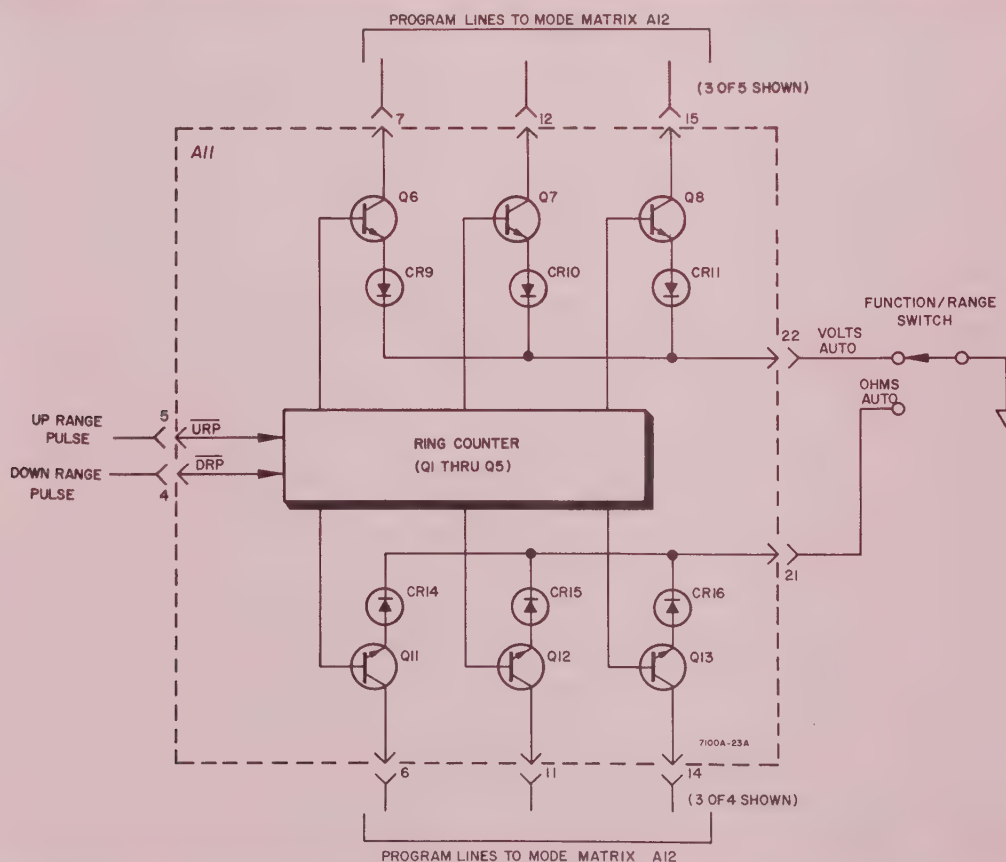


Figure 4-27. Auto-Ranging Circuit

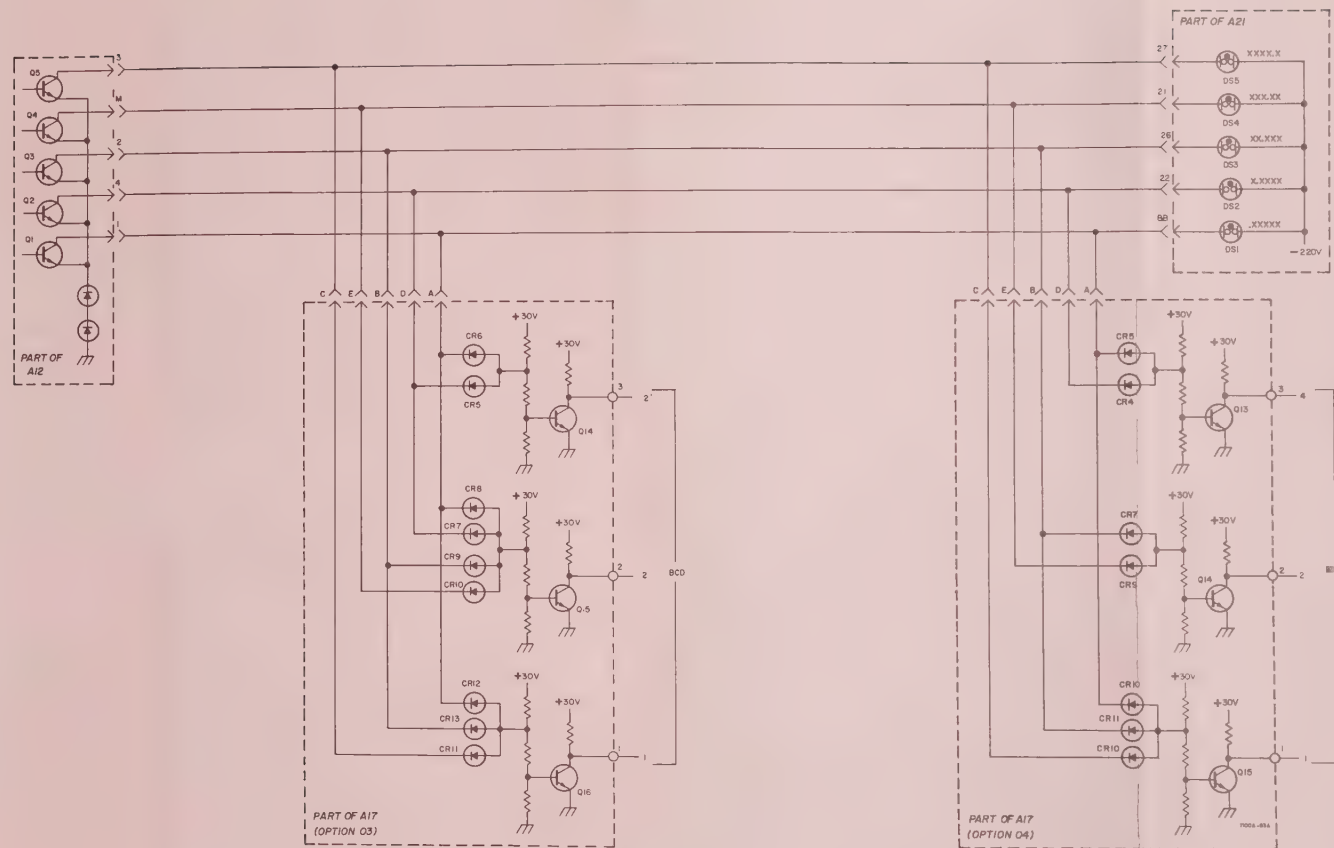


Figure 4-28. Decimal Point Encoders

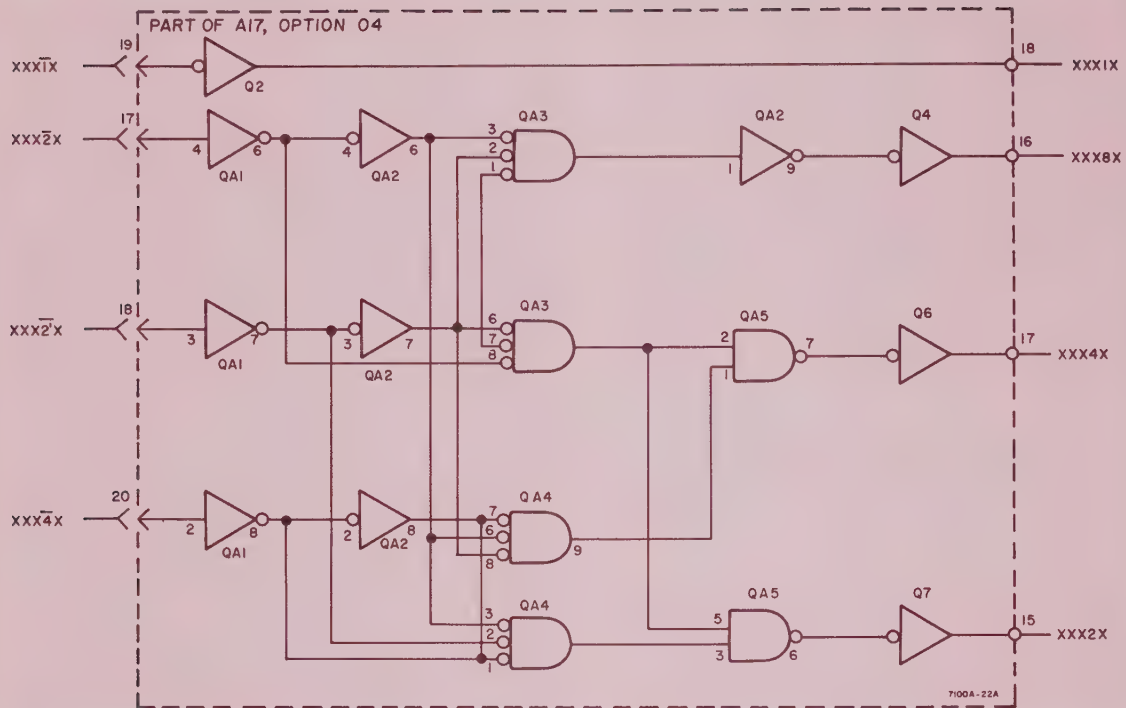


Figure 4-29. 1-2-4-8 Encoder Circuit

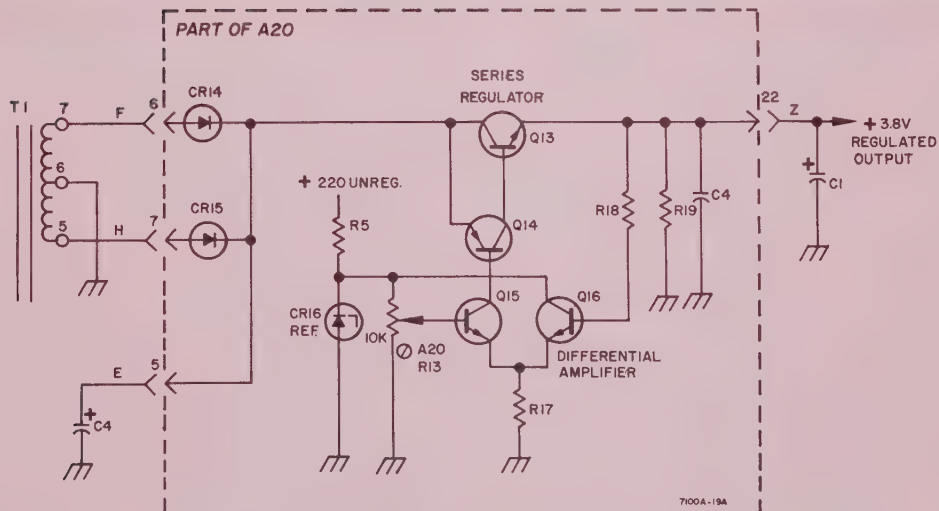


Figure 4-30. 3.8 Volt Regulated Supply

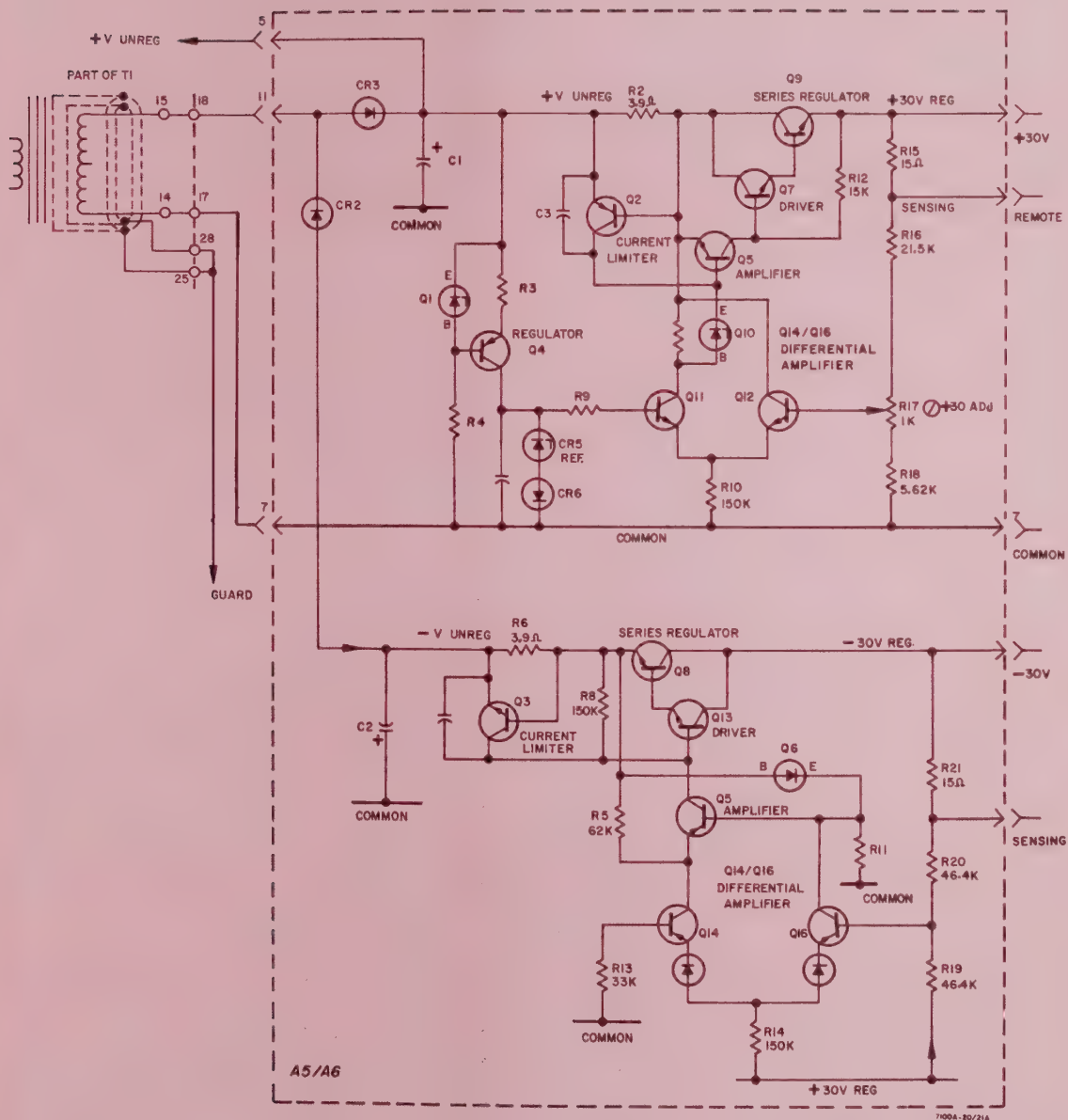


Figure 4-31. +30 V and -30V Regulated Supply

Referring to figure 4-31, the regulator circuits are conventional, using a differential amplifier which compares a sample of the output voltage with a stable reference voltage. Reference diode A5CR5 draws operating current from a simple regulated supply consisting of A5Q4 and A5Q1. Adjustment of the output voltage is provided by A5R17. Current limiting action is provided by A5Q2. If the voltage drop across A5R2 exceeds the base-emitter breakdown voltage of A5Q2, it turns on, drawing current from the base of A5Q5 and limiting the current available

from the series regulator.

4-88. -30 Volt Supply. The negative supply is also conventional, using differential amplifier, driver stages, and series regulator. The reference for the differential comparison amplifier is the output of the positive 30 volt supply. The output level of the -30 volt supply is determined by fixed resistors A5R19 and A5R20, and by the level of the +30 volt supply. Current limiting is provided by A5Q3 operating in same manner as A5Q2 in the positive supply.

Section V

Maintenance

5-1. INTRODUCTION

5-2. This section contains information for calibration, maintenance, and troubleshooting of the Model 7100A. Also included is a list of test equipment required for procedures outlined in this section.

5-3. TEST EQUIPMENT REQUIRED

5-4. Table 5-1 lists test equipment required for performance check, troubleshooting, and adjustment. If the recommended equipment is not available, equipment with equivalent specifications may be substituted.

5-5. In procedures involving accurate dc voltage or resistance measurements, care must be taken to ensure consistent results. Working standards should be referred to primary standards on a regular basis. Particular care should be taken with resistance standards which are subject to long-term drift due to aging.

5-6. PERFORMANCE CHECK

5-7. The performance check outlined in the following paragraphs is used to verify the specifications of the Model 7100A. It can be used upon receipt of a new instrument, for routine preventive mainten-

Table 5-1. Required Test Equipment

Equipment Type	Required Specifications
Voltage Standard	Output: 0 - 1100 vdc, decade steps; Accuracy: $\pm 0.003\%$ of setting
Voltage Source	Output: +5, +10, +15 vdc; Accuracy: $\pm 0.003\%$
Resistance Standard	Resistance: 1000 Ω to 16 megohms, decade steps Accuracy: $\pm 0.005\%$ of setting.
Audio Oscillator	Frequency Range: 20 Hz to 1 kHz Output Amplitude: 0 to 200 v p-p into 10 k ohms
Variable Autotransformer	Output: 0 - 115 vac, 60 Hz
Line Voltage Meter	Range: 105 to 125 vac, 60 Hz; Accuracy: $\pm 1\%$
Standard Resistors	Values: 10 k, 100 k, 1 M, 10 M; Accuracy: $\pm 0.005\%$
Filament Transformer	Primary Input: 115 vac, 60 Hz Secondary Output: 12.6 vac

ance, and following repair.

5-8. Resistance Accuracy Check

5-9. To check resistance measurement accuracy, use the following procedure:

- a. Connect test cable to OHMS input connector.
- b. Connect decade resistance box between high and low jacks on test cable. Connect guard to ground terminal. Set resistance to zero.
- c. Set instrument function/range switch to 10 k OHMS position.
- d. Note readout. It should be 00.001 k or less.
- e. Check remainder of resistance settings and ranges as listed in table 5-2. Note that the reading is within the tolerance shown in each case.
- f. Disconnect resistance box.

Table 5-2. Resistance Accuracy

Range	Resistance Setting	Readout Limits	
		Maximum	Minimum
10 K OHMS	00.000	00.001	00.001
	1.600 kΩ	01.601	01.599
	8.000 kΩ	08.002	07.998
	16.000 kΩ	16.003	15.997
100 K OHMS	000.00	000.01	000.01
	16.00 kΩ	016.01	015.99
	80.00 kΩ	080.02	079.98
	160.00 kΩ	160.03	159.97
1 M OHM	0000.0	0000.1	0000.1
	160.00 kΩ	0160.1	0159.9
	800.00 kΩ	0800.2	0799.8
	1.6000 MΩ	1600.3	1599.7
10 M OHMS	00000	00001	00001
	1.600 MΩ	01601	01599
	8.000 MΩ	08003	07997
	16.000 MΩ	16005	15995

5-10. Voltage Accuracy Check

5-11. To check accuracy of voltage measurement, proceed as follows:

- a. Connect test cable to front-panel VOLTS connector.
- b. Connect test cable banana jacks to high and low output terminals of voltage standard. Connect guard jack to ground terminal.
- c. Set output of voltage standard to zero.
- d. Set Model 7100A Mode/Range switch to .1 VOLTS position.
- e. Note readout. It should be between -.00002 and +.00002 V.

Table 5-3. Voltage Accuracy

Range	Voltage Setting	Readout Limits	
		Maximum	Minimum
.1 VOLTS	.00000 V	.00002	.00002
	.01600 V	.01602	.01598
	.08000 V	.08003	.07997
	.16000 V	.16004	.15996
1 VOLT	0.0000 V	0.0001	0.0001
	0.1600 V	0.1601	0.1599
	0.8000 V	0.8002	0.7998
	1.6000 V	1.6003	1.5997
10 VOLTS	00.000 V	00.001	00.001
	01.600 V	01.601	01.599
	08.00 V	08.002	07.998
	16.000 V	16.003	15.997
100 VOLTS	000.00 V	000.01	000.01
	016.00 V	016.01	015.99
	080.00 V	080.02	079.98
	160.00 V	160.03	159.97
1000 VOLTS	0000.0 V	0000.1	0000.1
	100.0 V	0100.1	0099.9
	500.0 V	0500.1	0499.9
	1100.0 V	1100.2	1099.8

f. Check accuracy at each setting of voltage standard listed in table 5-3. In each case the readout should be within the tolerance shown.

5-12. Voltage Ratio Accuracy Check

5-13. To check accuracy of voltage ratio measurement, use the following procedure:

- a. Set instrument Function/Range switch to **RATIO 1.0**.
- b. Connect reference voltage supply to J6 on rear panel.
- c. Connect voltage standard to **VOLTS** input connector on front panel.
- d. Set reference supply for an output of 10,000 volts.
- e. Set voltage standard for output of 10,000 volts.
- f. Note readout. It should be between 0.9998 and 1.0002.
- g. Check accuracy at points listed in table 5-4. Readout should be within limits shown in each case.

Table 5-4. Voltage Ratio Accuracy

Reference Input (J6)	Standard Input (Volts Connector)	Readout Limits	
		Maximum	Minimum
+5 V	0.800 V	0.1601	0.1599
	4.000 V	0.8003	0.7997
	8.000 V	1.6004	1.5996
+10 V	1.600 V	0.1601	0.1599
	8.000 V	0.8002	0.7998
	16.000 V	1.6003	1.5997
+15 V	~~2.00 V~~ 2.40 V	0.1601	0.1599
	12.00 V	0.8003	0.7997
	24.00 V	1.6004	1.5996

- h. Disconnect equipment.

5-14. DC Common Mode Rejection

5-15. To check dc common mode rejection ratio, proceed as follows:

- a. Connect test equipment as shown in figure 5-1.
- b. Set power supply output to zero.
- c. Set Function/Range switch to **.1 V** position.
- d. Note readout. Increase power supply output to 500 volts.
- e. Note readout. Reading should not have changed from that observed in step d.
- f. Disconnect test equipment.

5-16. AC Common Mode Rejection

5-17. Check ac common mode rejection as follows:

- a. Connect test equipment as shown in figure 5-2. Set S2 on Model 7100A for short integration time.

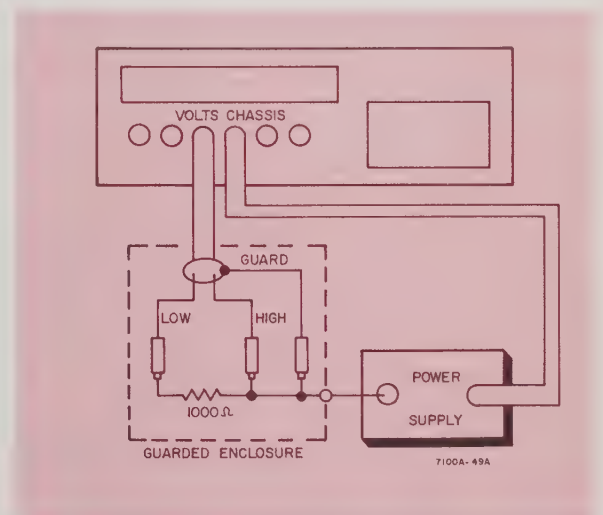


Figure 5-1. Test Set-Up DC Common Mode Rejection

- b. Adjust oscillator for zero output.
- c. Set Function/Range Switch to 1.0 volts. Note readout. Increase oscillator output to 200 V p-p (71.4 V rms). Vary oscillator frequency from 20 Hz to 1 kHz.
- d. Note readout. It should be the same as observed in step c. No instability of reading should be noted, but polarity sign may change.
- e. Disconnect test equipment.

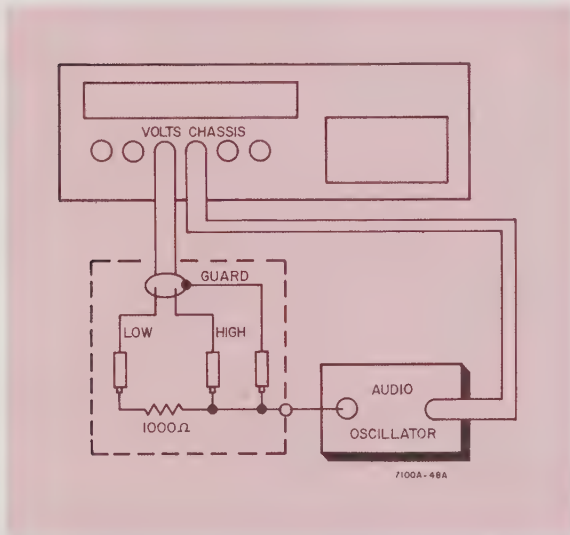


Figure 5-2. Test Set-Up AC Common Mode Rejection

5-18. Normal Mode Rejection

5-19. To check normal mode rejection:

- a. Connect test equipment as shown in figure 5-3.
- b. Set Function/Range switch to 10 VOLTS position. Set S2 for long integration time.
- c. Adjust oscillator for zero output and note readout.
- d. Set oscillator frequency to 55 Hz and increase output to 2 V p-p (.072 V rms).

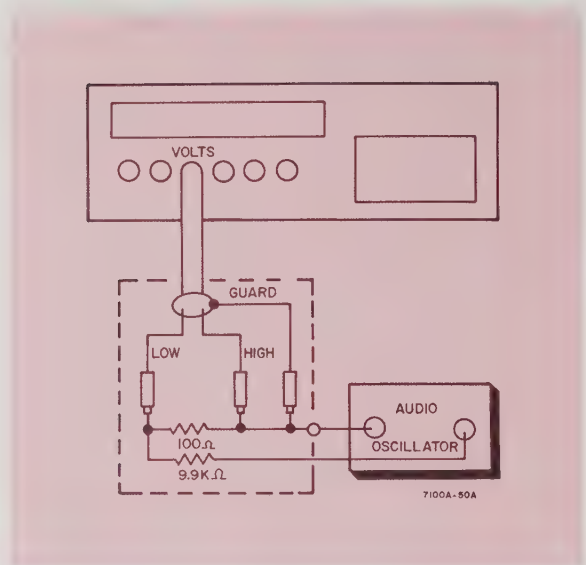


Figure 5-3. Test Set-Up 55 Hz Normal Mode Rejection

- e. Note readout. It should be the same as observed in step d. No instability of reading should be noted, but polarity sign may change.
- f. Disconnect test equipment. Connect test equipment as shown in figure 5-4.
- g. Set Function/Range switch to 10 VOLTS position.

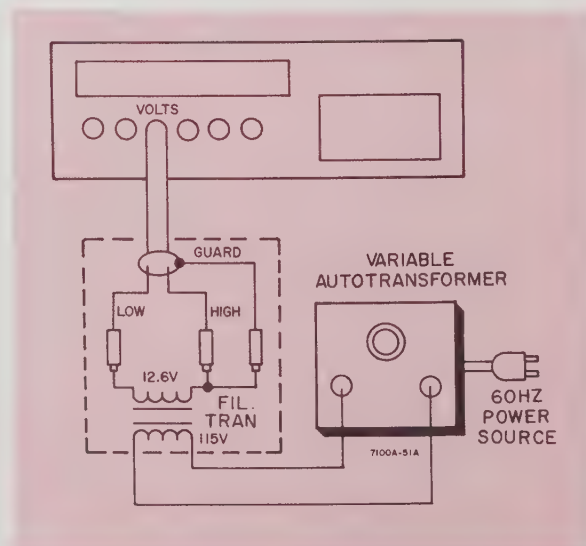


Figure 5-4. Test Set-Up 60 Hz Normal Mode Rejection

h. Set S2 on instrument rear panel to long integration time.

i. Increase variable autotransformer output until OVERLOAD indicator goes on, then reduce output until indicator just goes out.

j. Note readout. No instability of reading should occur, but polarity sign may change.

5-20. Line Voltage Check.

5-21. To check stability of instrument at low and high line voltage, use the following procedure:

a. Plug Model 7100A power cable into output of variable autotransformer.

b. Set autotransformer output to 115 volts.

c. Connect test cable to VOLTS input connector.

d. Connect output of voltage standard to test cable.

e. Set output of voltage standard to 15.000 volts. Set instrument Function/Range switch to 16 VOLTS position.

f. Note readout. Adjust autotransformer output to 105 volts.

g. Note readout. It should be the same as in step f.

h. Adjust autotransformer output to 125 volts.

i. Note readout. It should be the same as in step f.

j. Disconnect test equipment.

5-22. Automatic Ranging Check

5-23. To check automatic ranging, use the following procedure.

a. Connect output of voltage standard to front-panel VOLTS connector.

b. Set Function/Range switch to AUTO VOLTS position.

c. Set voltage standard output to 0.15999. Instrument should read on the .1 volt range.

d. Set voltage standard output to 0.16000 volts. Instrument should change to 1 volt range.

e. Set voltage standard output to .01400 volts. Instrument should stay in 1 volt range.

f. Set voltage standard output to .01399. Instrument should change to .1 volt range.

g. Check remaining ranges using table 5-5. Unit should change ranges at voltages listed.

Table 5-5. Auto-Ranging

Range	Range Change Voltage	
	Up	Down
1.6 V	1.6000 V	0.1399 V
16 V	16.000 V	01.399 V
160 V	160.00 V	013.99 V
1100 V		0139.9 V

5-24. PERIODIC MAINTENANCE

5-25. The Model 7100A requires little periodic maintenance. The procedure in the following paragraphs may be used when maintenance is performed on a regular basis.

5-26. INSPECTION

5-27. Remove top and bottom covers from instrument. Inspect the chassis and mounted components for damage, signs of overheating, etc. Remove circuit boards and inspect for damage or signs of

failure. Using low pressure, dry, compressed air, blow out any dust accumulation.

NOTE

Do not touch any part of Range Assembly A9. Perspiration or oil from hands may cause leakage paths which affect calibration.

5-28. Rotate front-panel controls through full range, noting any binding or rough action.

5-29. Following inspection, replace all circuit boards and covers. Make performance check detailed in paragraphs 5-6 through 5-22.

5-30. AIR FILTER

5-31. When the air filter has trapped enough dirt to impede airflow it should be cleaned as follows:

- a. Remove four screws and frame holding filter element.
- b. Remove filter element.
- c. Wash filter in warm water-detergent solution.
- d. Dry filter thoroughly and replace.

NOTE

Do not use coating compound on filter.
Filter is designed to be used dry.

5-32. ALIGNMENT PROCEDURE

5-33. Table 5-6 details the alignment procedure used to calibrate the Model 7100A for correct readout on all ranges. The procedure must be followed in the order given since there is interaction between adjustments. Figure 5-5 shows the location of the adjustment controls.

5-34. COMPONENT LOCATION AND SCHEMATIC DIAGRAMS

5-35. Figures 5-6 through 5-43 show location of components on circuit boards and schematic diagrams. Included in diagrams of the basic instrument are diagrams of optional features such as remote programming.

5-36. Waveforms included with schematics were made under the following conditions unless otherwise noted:

- a. Oscilloscope used was Fairchild Model 766H with Type 76-03A horizontal plug-in.
- b. Input signal dc coupled with 10 megohm, 10:1 probe.
- c. Sweep triggering from A13-S (start pulse), negative slope, ac coupled.
- d. Function/Mode switch in CHECK position.

Assembly	Figure Number		
	Waveform	Component Location	Schematic
A1	5-9	5-10	5-11
A2	5-12	5-13	5-14
A3	5-15	5-16	5-17
A4	5-18	5-19	5-20
A5, A6	----	5-21	5-22
A7	----	5-23	5-24
A8	----	5-25	5-26
A9	----	5-27	5-28
A11	5-29	5-30	5-31
A12	----	5-32	5-33
A13	5-34	5-35	5-36
(Option 03) A14	----	5-37	5-38
(Option 04) A14	----	5-39	5-40
A15, 16, 18, 19	5-41	5-42	5-43
(Option 03) A17	----	5-44	5-45
(Option 04) A17	----	5-46	5-47
A20	5-48	5-49	5-50
A21	----	5-51	5-52

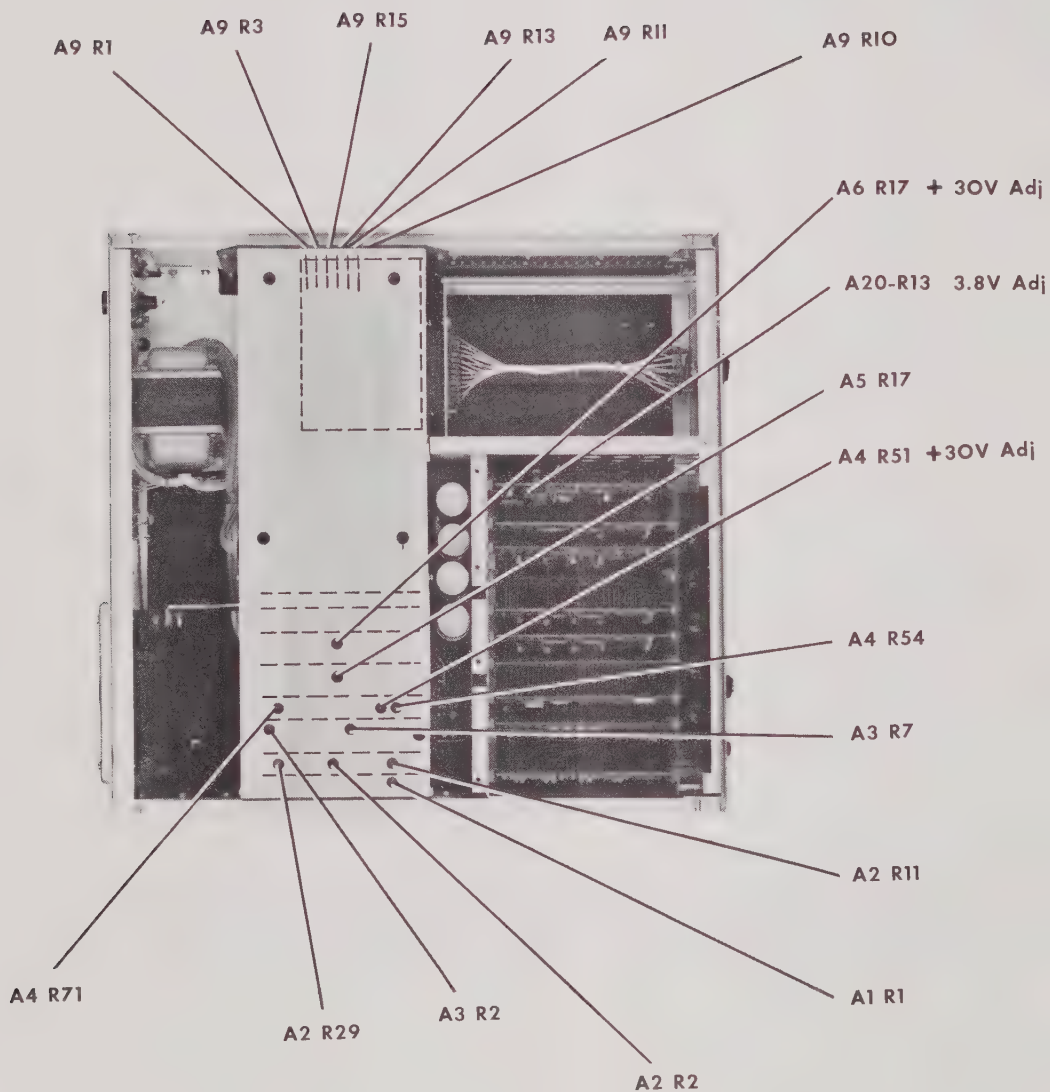


Figure 5-5. Adjustment Location Diagram

Step	Function/Range Switch Setting	Integration Time	Input	Adjustment
1	10 V	long	alternately apply + and - 10 mV to VOLTS input	Adjust A2R11 for symmetrical readings.
2	10 V	long	alternately apply + and - 10 mV	Adjust A2R2 for readings of exactly +00.010 and -00.010 volts.
3	10 V	short	alternately apply + and - 10 mV	Adjust A3R7 for symmetrical readings.
4	10 V	short	alternately apply + and - 10 mV	Adjust A4R54 for readings of exactly +00.010 and -00.010 volts.
5	10 V	short	alternately apply + and - 10 mV	Readjust A2R2, A3R7, so that the least significant digit changes from 9 to 0 in either polarity.
6	.1 V	long	0 V	Adjust A4R71 so that the readout is 0 and the polarity sign makes random changes from + to -.
7	CHECK	short		Adjust A2R29 for reading of 10.000, approaching correct reading from high side.
8	10 V	short	+16 V	Adjust A3R2 for reading of +16.000 V.
9	10 V	short	-16 V	Adjust A1R1 for reading of -16.000 V.

Step	Function/Range Switch Setting	Integration Time	Input	Adjustment
10	1 V	short	-1.6 V	Adjust A9R3 for reading of +1.6000 V
11	.1 V	long	+160 mV	Adjust A9R1 for reading of +.16000 V.
12	10 K OHMS	short	16 k Ω to OHMS input	Adjust A9R15 for reading of 16.000 k Ω .
13	100 K OHMS	short	160 k Ω	Adjust A9R13 for reading of 160.00 k Ω .
14	1.0 M OHMS	short	1.6 M Ω	Adjust A9R11 for a reading of 1.6000 M Ω .
15	10 M OHMS	short	10 M Ω	Adjust A9R10 for a reading of 10.000 M Ω .
16	10 M OHMS	long	10 M Ω	Note reading. It should be 10.000 M Ω $\pm$ 3 digits.
17	100 V	short	+160 V	Note reading. It should be 160.00 V $\pm$ 2 digits.
18	1000 V	short	+1100 V	Note reading. It should be +1100.0 V $\pm$ 2 digits.

Table 5-6. Alignment Procedure

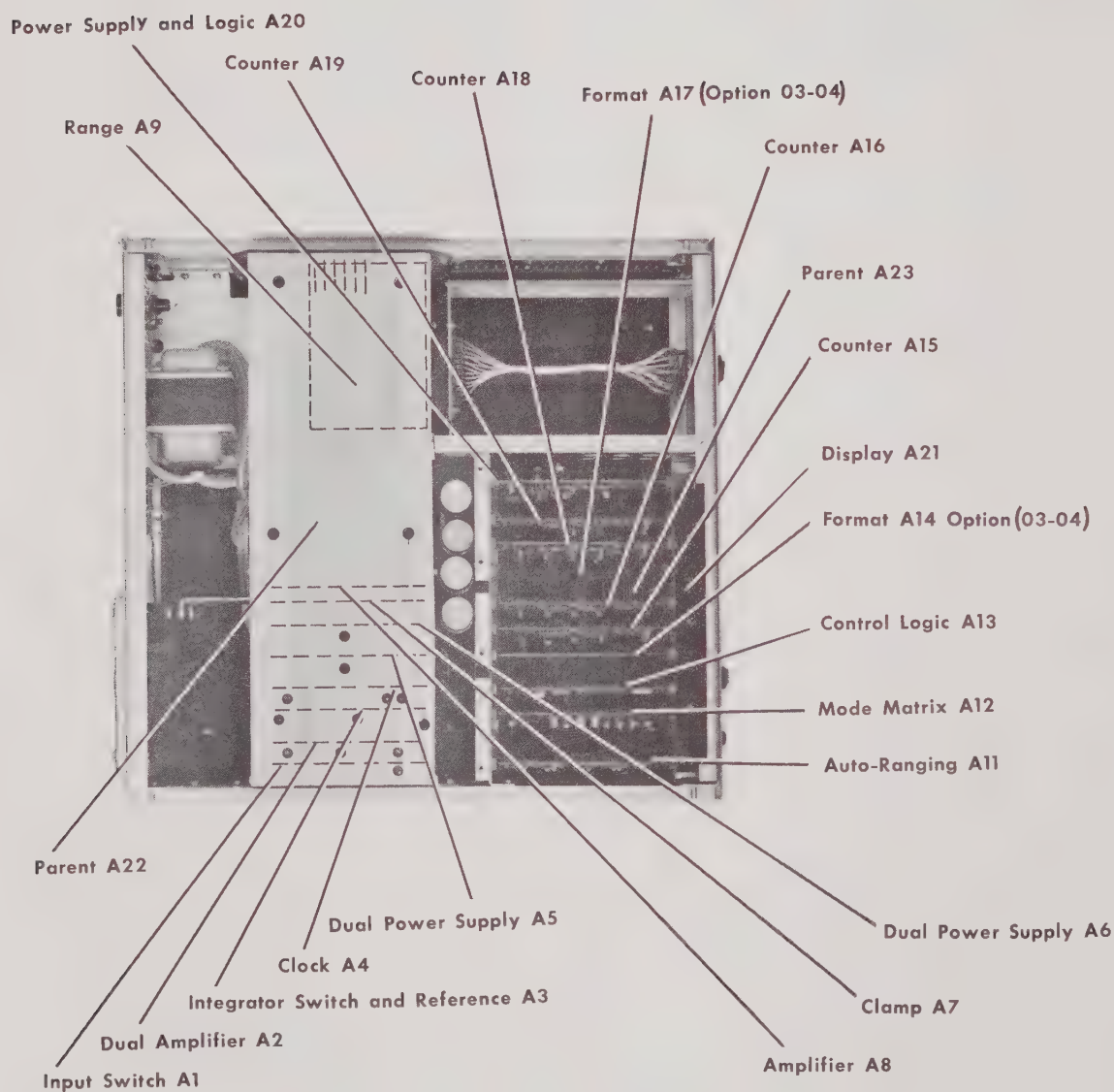


Figure 5-6. Component Location, Model 7100A

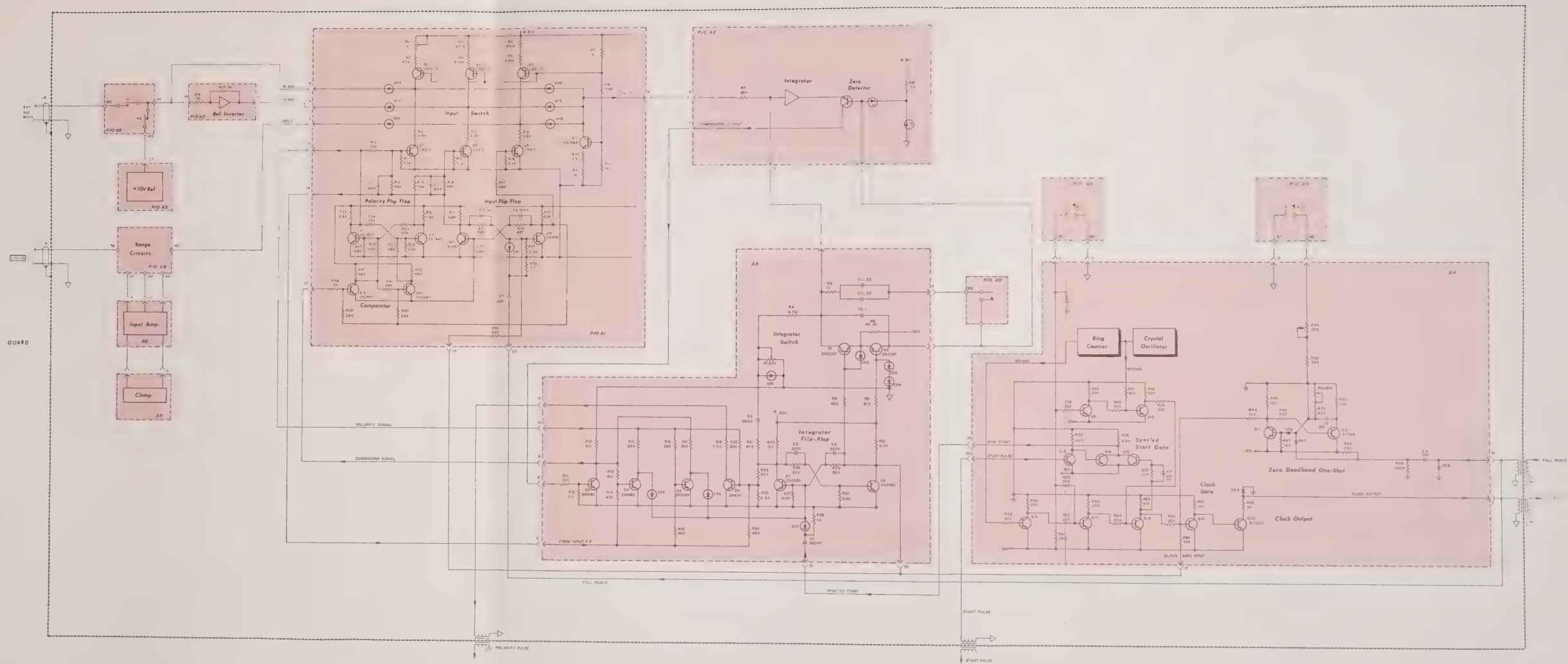


Figure 5-7. Simplified Schematic, Model 7100A



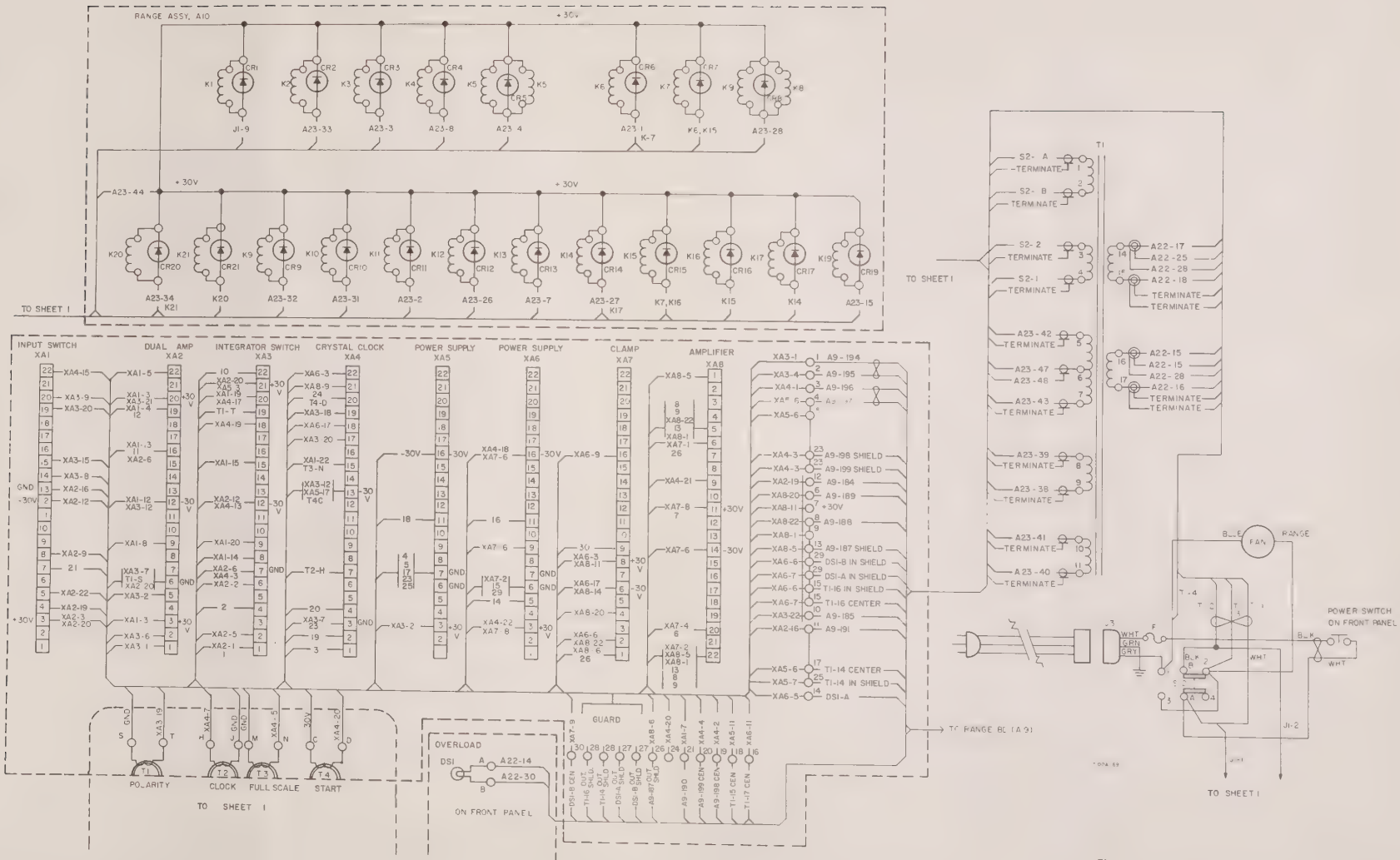
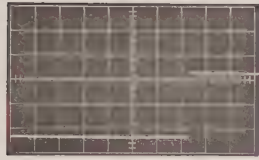
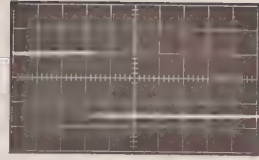


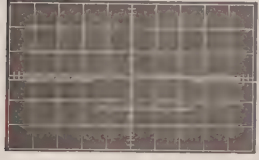
Figure 5-8. Schematic Diagram, Parent Board
A22/A23 (Sheet 2 of 2)



1
Horiz: 5 MSEC/div. Vert: 20 VOLT/div.
Trigger source: INT.



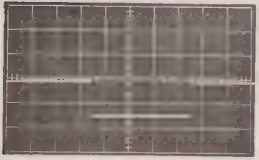
2
Horiz: 5 MSEC/div. Vert: 5 VOLT/div.
Range: 1 VOLT Input: -1 V



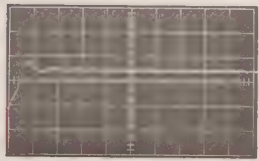
3
Horiz: 5 MSEC/div. Vert: 20 VOLT/div.



4
Horiz: 5 MSEC/div. Vert: 20 VOLT/div.



5
Horiz: 5 MSEC/div. Vert: 20 VOLT/div.



6
Horiz: 50 μ SEC/div. Vert: 2 VOLT/div.
Trigger source: INT, - AC coupled
Range: 1 VOLT Input: +1 V

Note: Otherwise specified, all waveforms were taken with Function/Mode switch set to CHECK and A13-S (start pulse) used for trigger source.

Figure 5-9. Waveforms, Input Switch A1

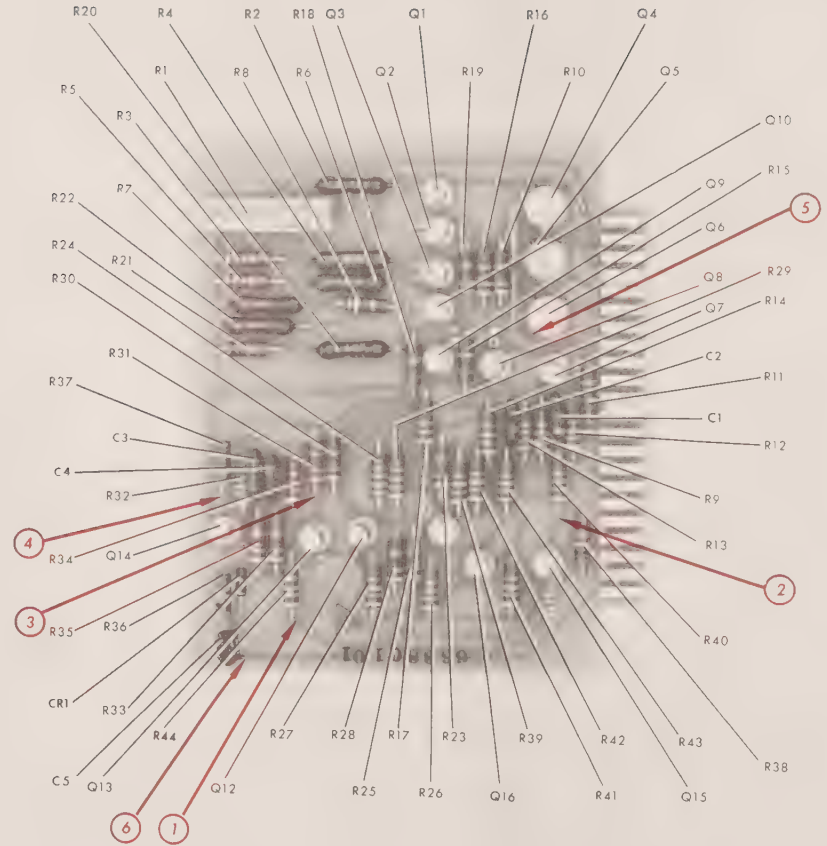


Figure 5-10. Component Location, Input Switch Assembly A1

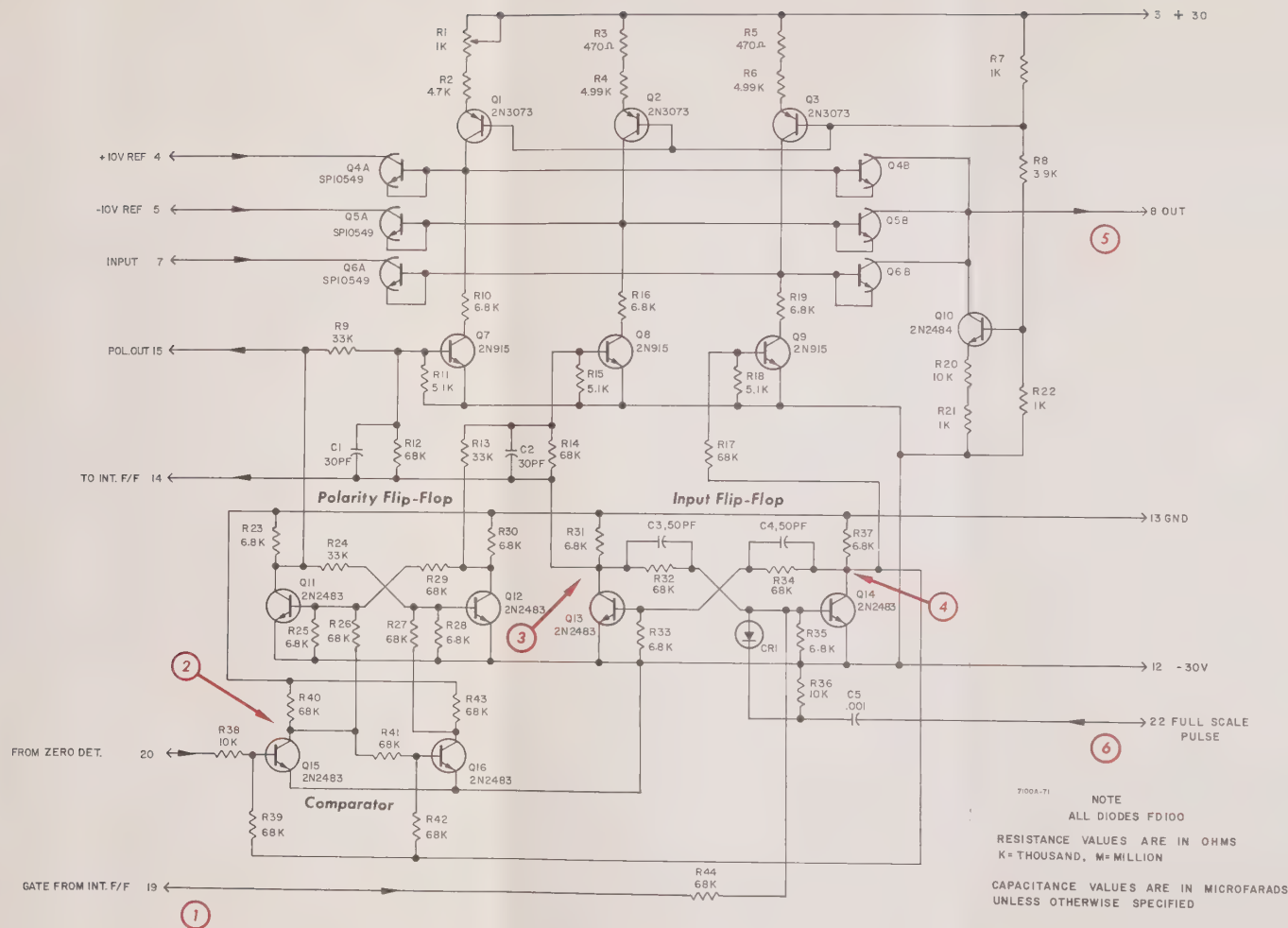
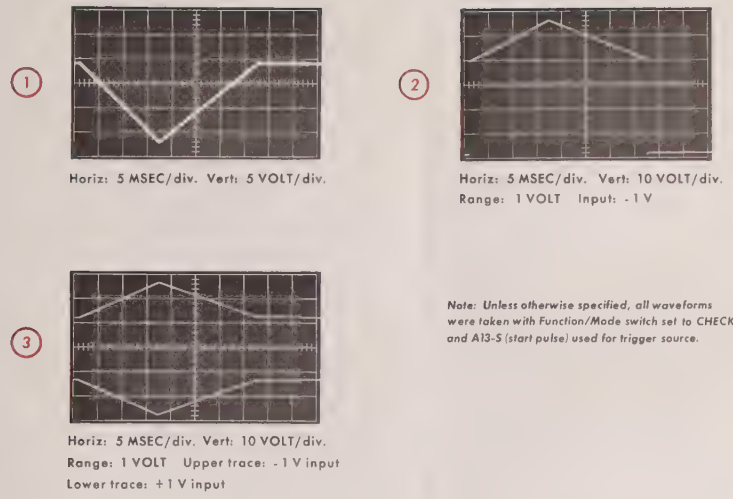


Figure 5-11. Schematic Diagram, Input Switch A1

Section V
Figures 5-12 and 5-13



Note: Unless otherwise specified, all waveforms were taken with Function/Made switch set to CHECK and A13-S (start pulse) used for trigger source.

Figure 5-12. Waveforms, Dual Amplifier A2

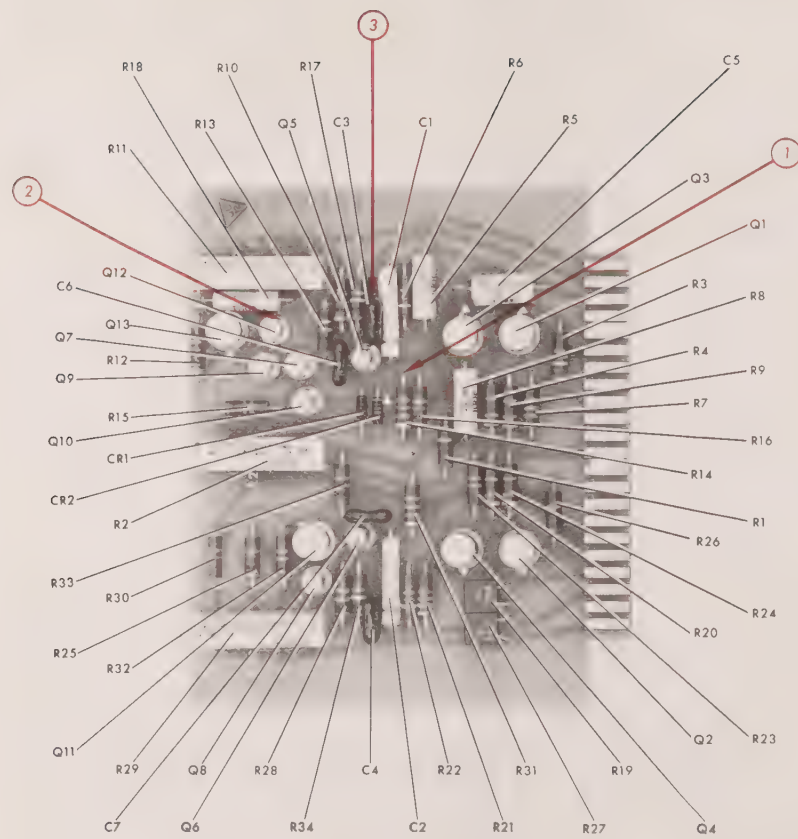


Figure 5-13. Component Location, Dual Amplifier Assembly A2

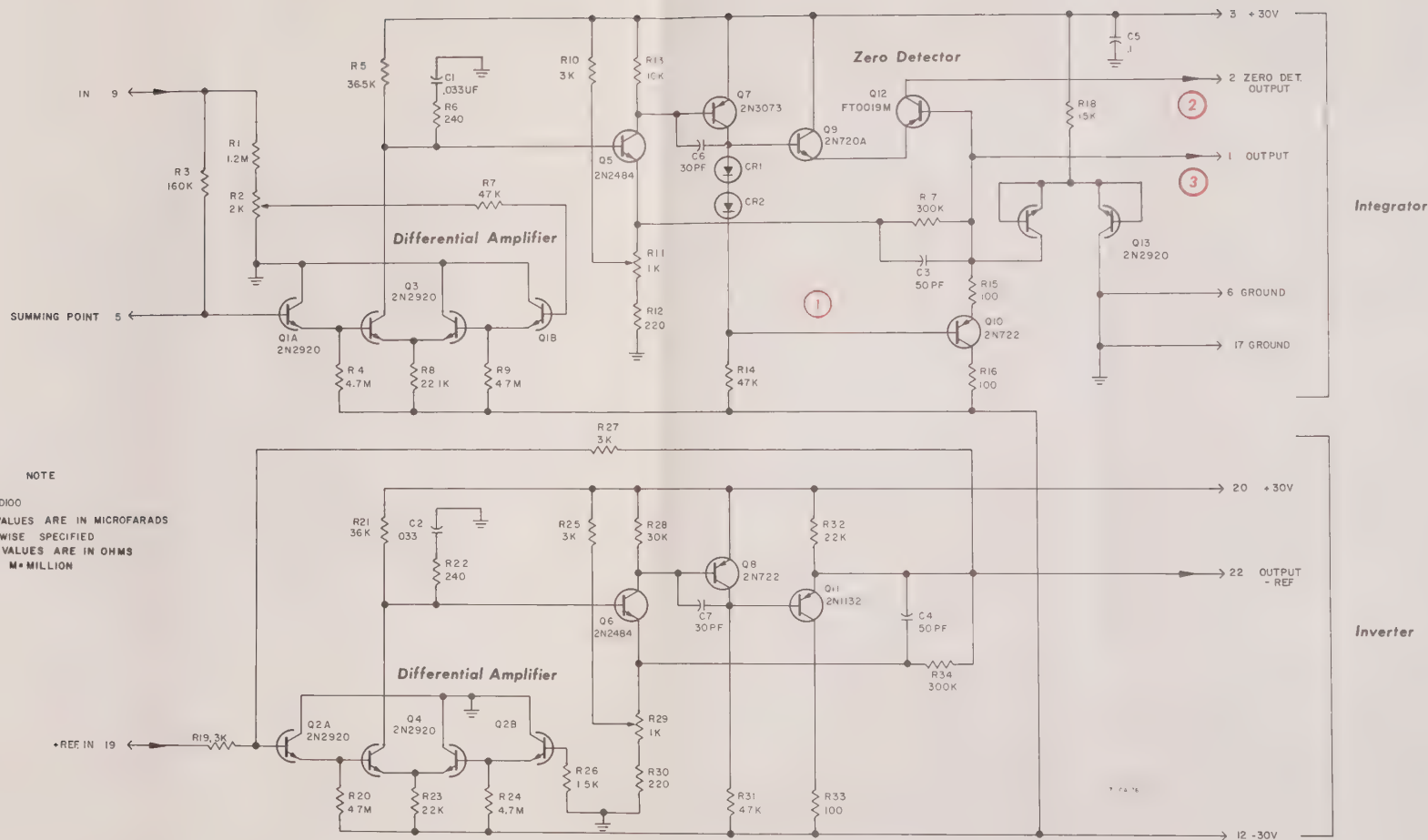
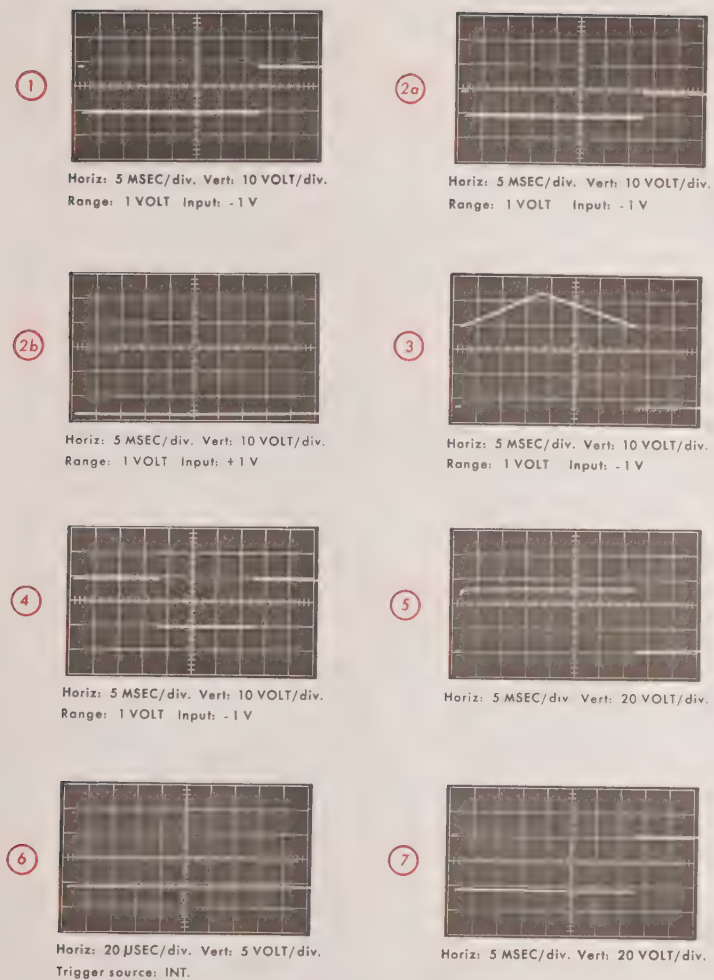


Figure 5-14. Schematic Diagram, Dual Amplifier A2



Note: Unless otherwise specified, all waveforms were taken with Function/Mode switch set to CHECK and A13-5 (start pulse) used for trigger source.

Figure 5-15. Waveforms, Integrator Switch and Reference A3

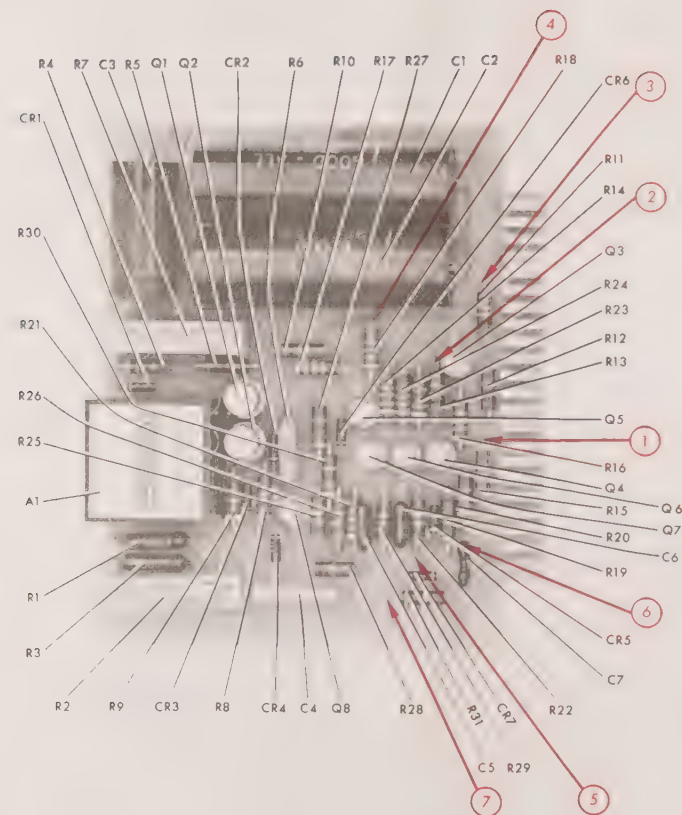


Figure 5-16. Component Location, Integrator Switch and Reference Assembly A3

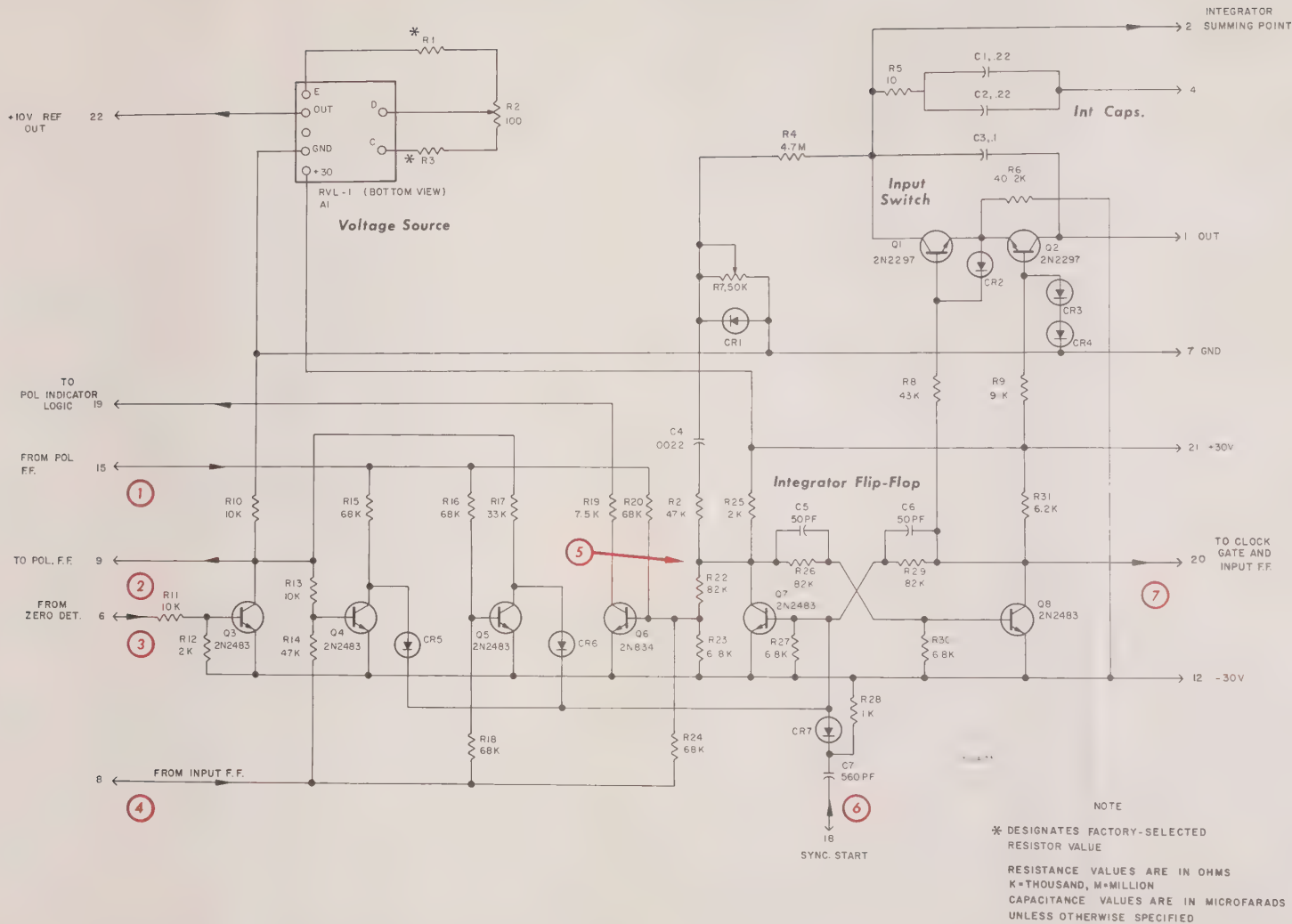
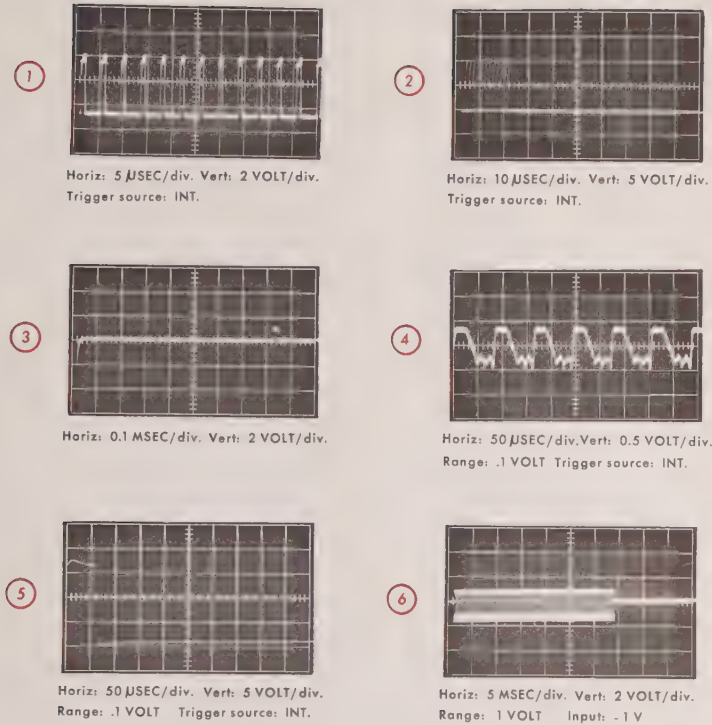


Figure 5-17. Schematic, Integrator Switch and Reference A3



Note: Unless otherwise specified, all waveforms were taken with Function/Mode switch set to CHECK and A13-S (start pulse) used for trigger source.

Figure 5-18. Waveforms, Clock A4

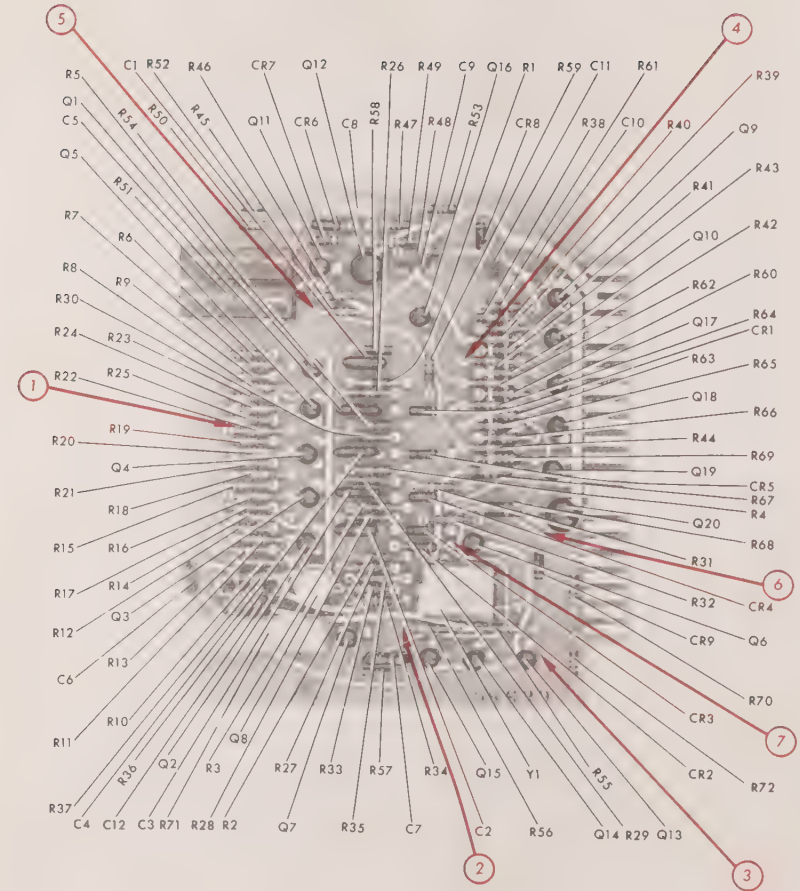


Figure 5-19. Component Location, Clock Assembly A4

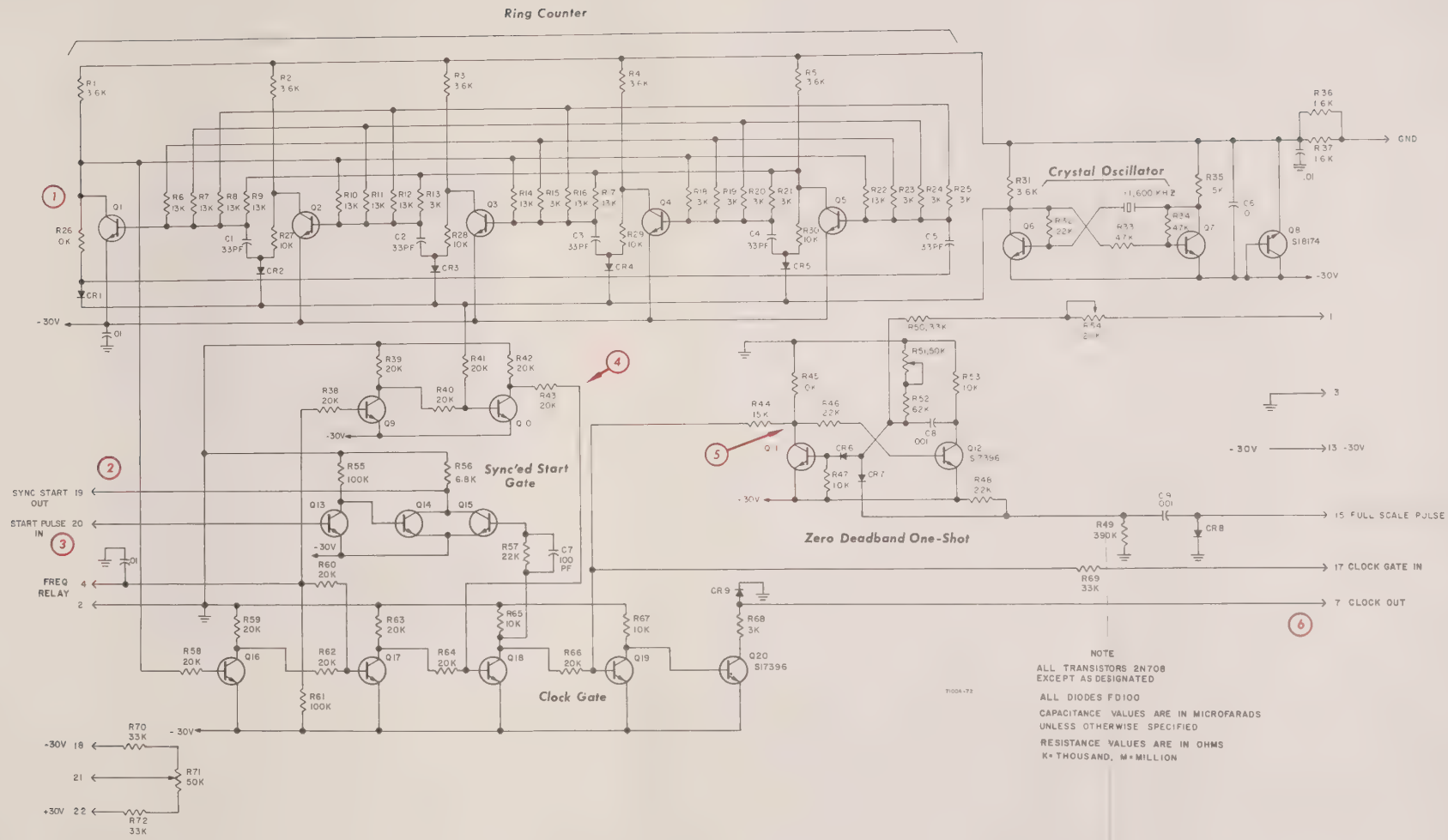


Figure 5-20. Schematic Diagram, Clock A4

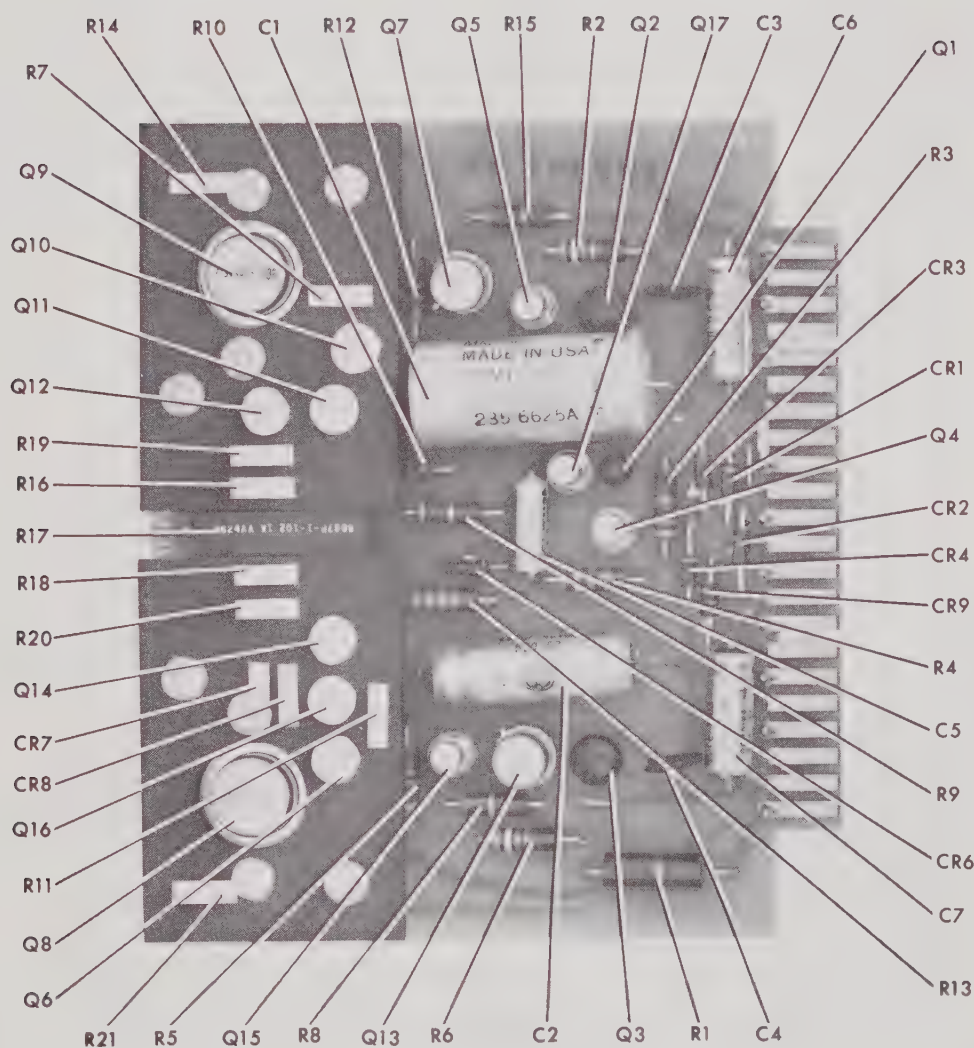
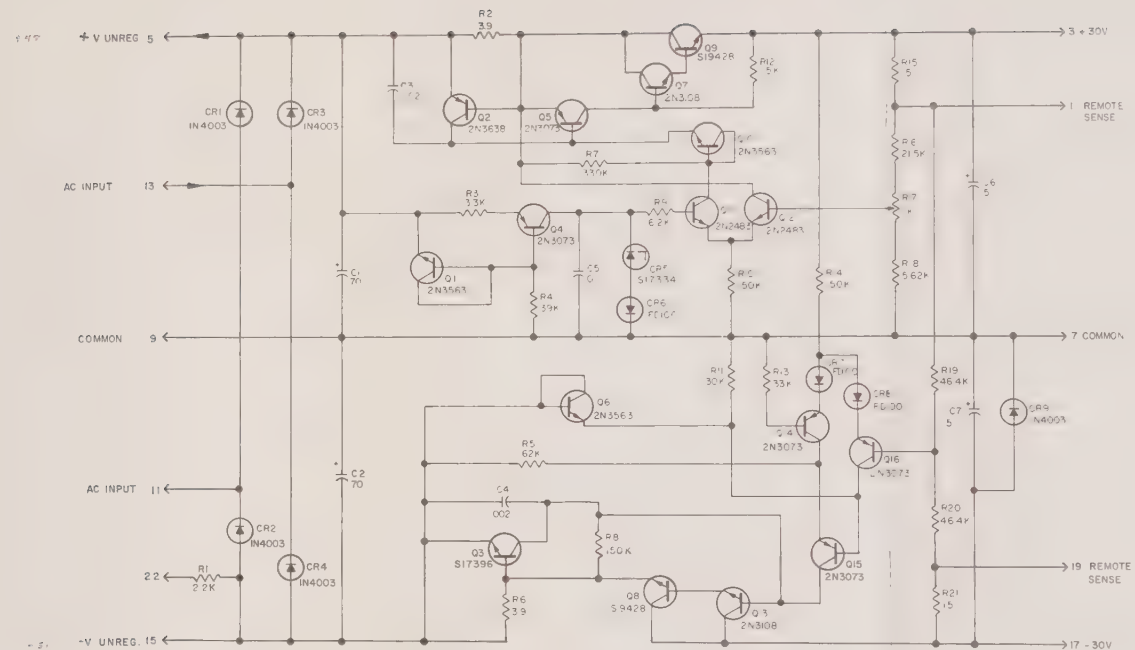


Figure 5-21. Component Location, Dual Power Supply Assembly A5, A6



NOTE

TRANSISTORS Q11 AND Q12 MATCHED PAIR
CAPACITANCE VALUES ARE IN MICROFARADS
UNLESS OTHERWISE SPECIFIED.
RESISTANCE VALUES ARE IN OHMS
K=THOUSAND, M=MILLION

7004 65

Figure 5-22. Schematic Diagram, Dual Power Supply A5, A6

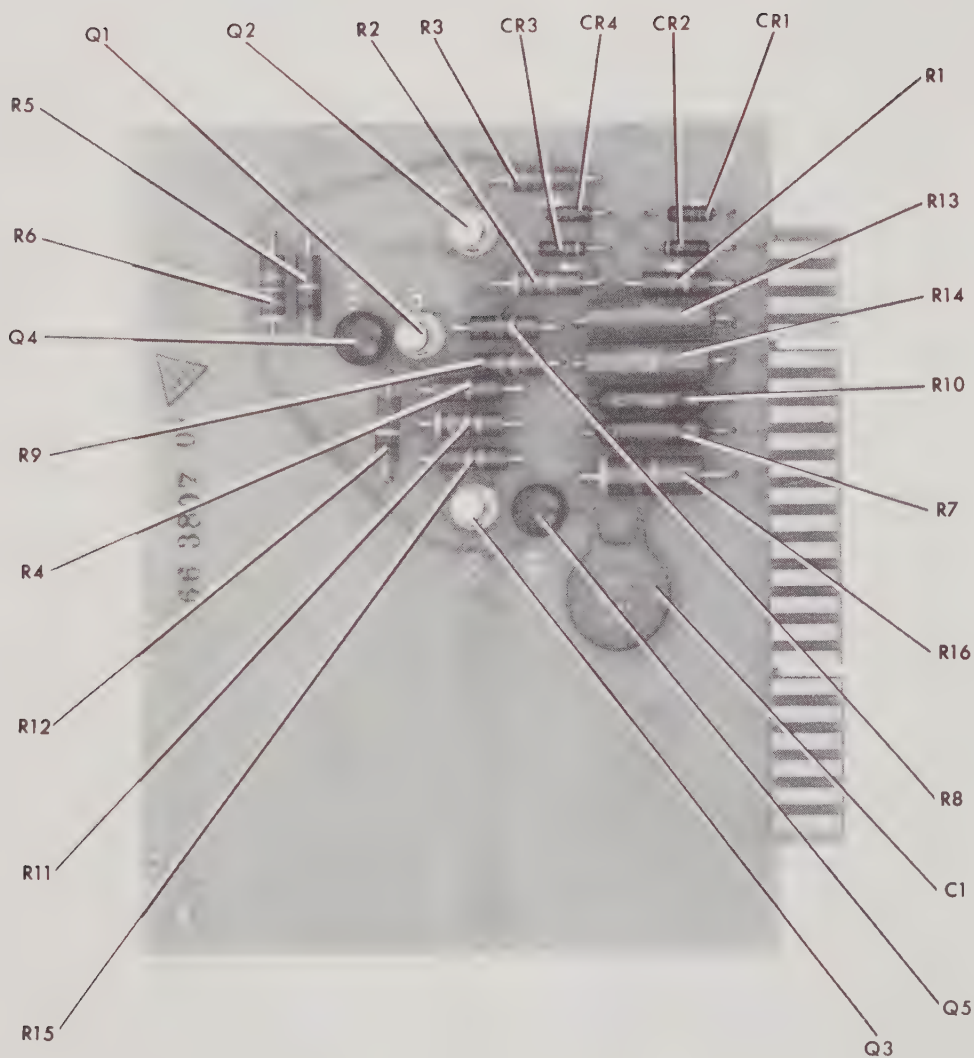


Figure 5-23. Component Location, Clamp Assembly A7

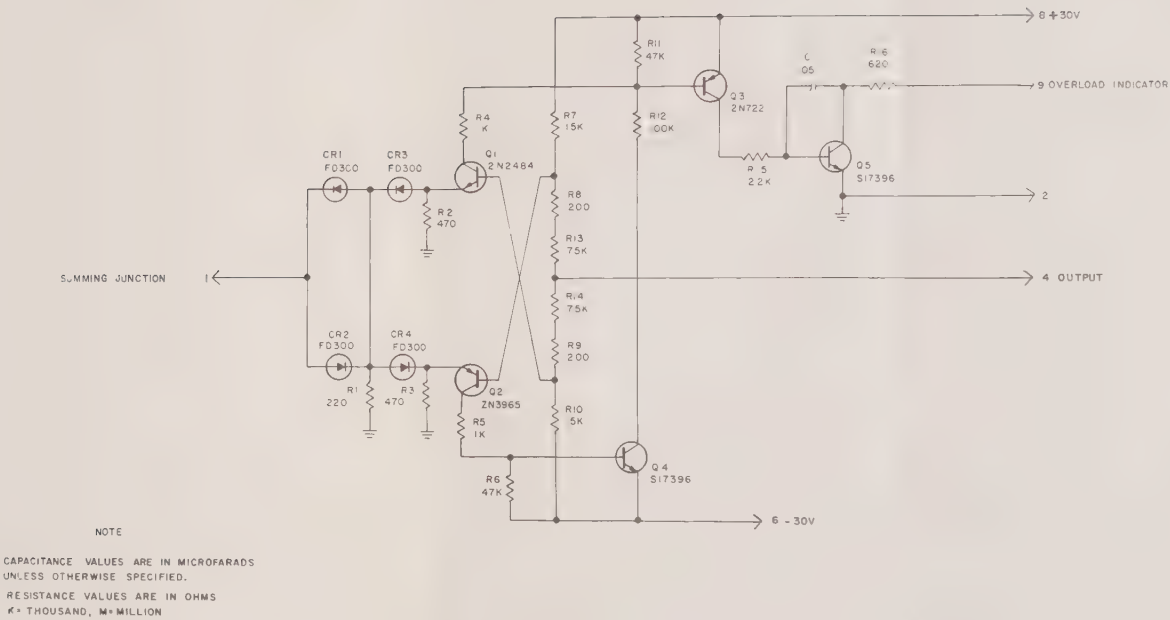


Figure 5-24. Schematic Diagram, Clamp A7

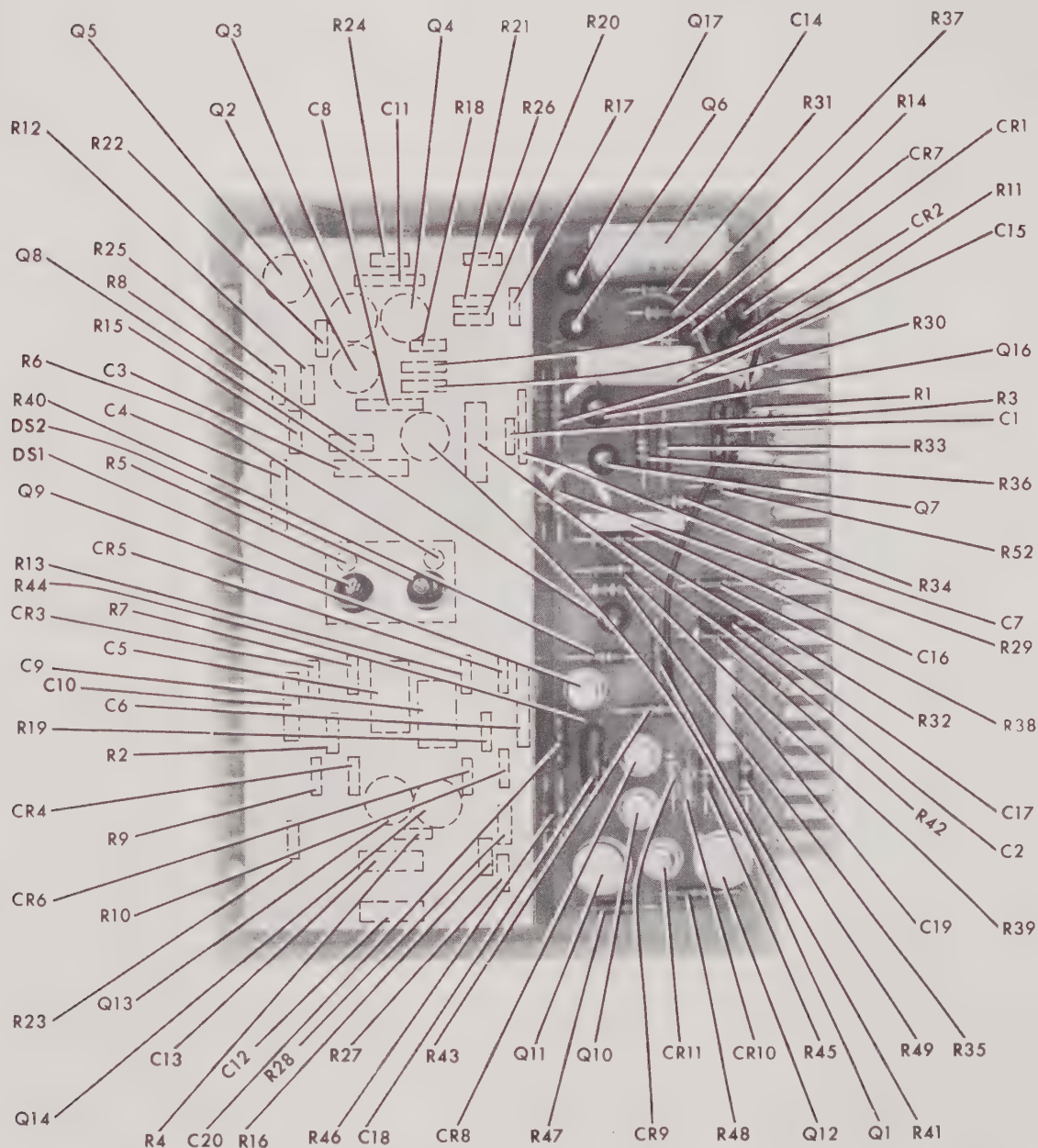


Figure 5-25. Component Location, Amplifier Assembly A8

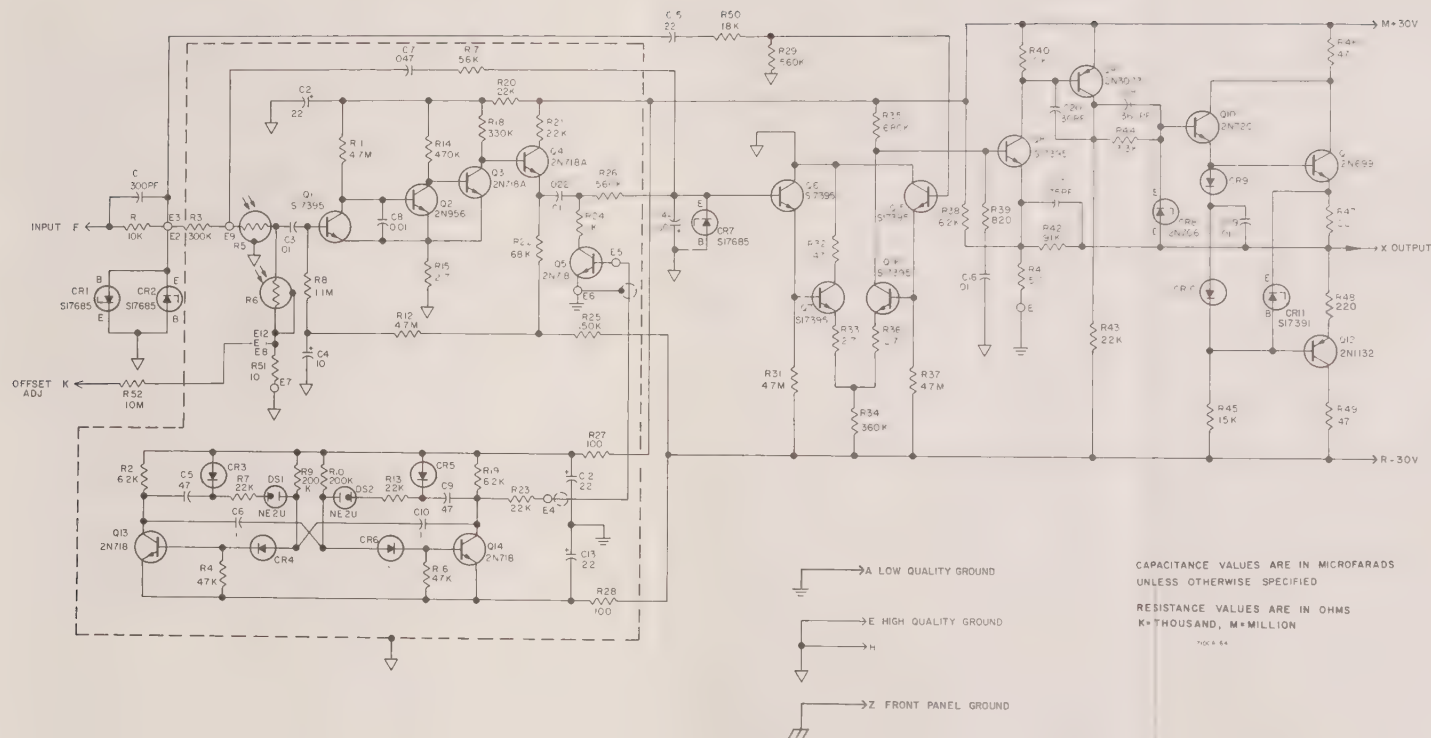


Figure 5-26. Schematic Diagram, Amplifier A8

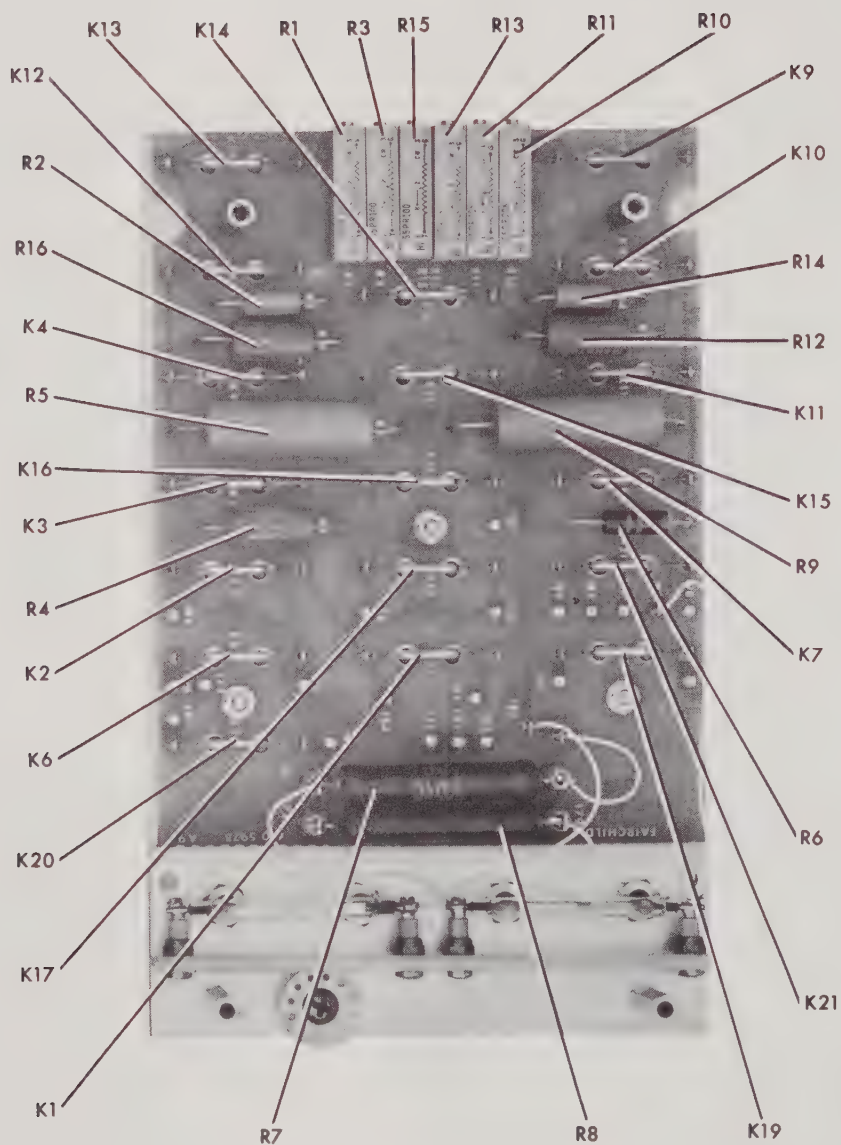


Figure 5-27. Component Location, Range Assembly A9

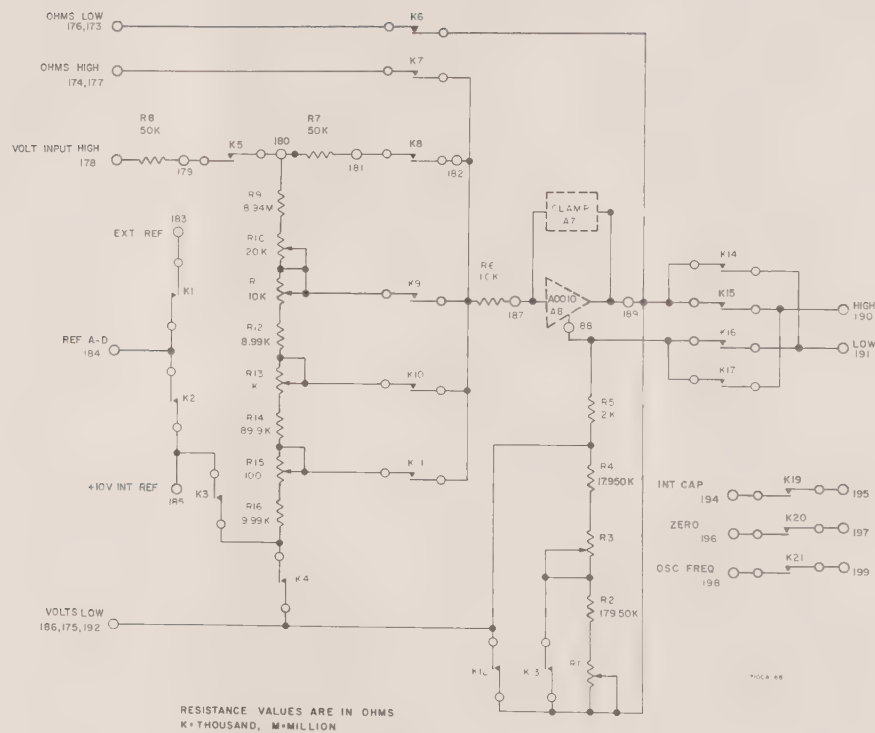
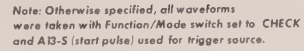


Figure 5-28. Schematic Diagram, Range Circuit A9



5-32



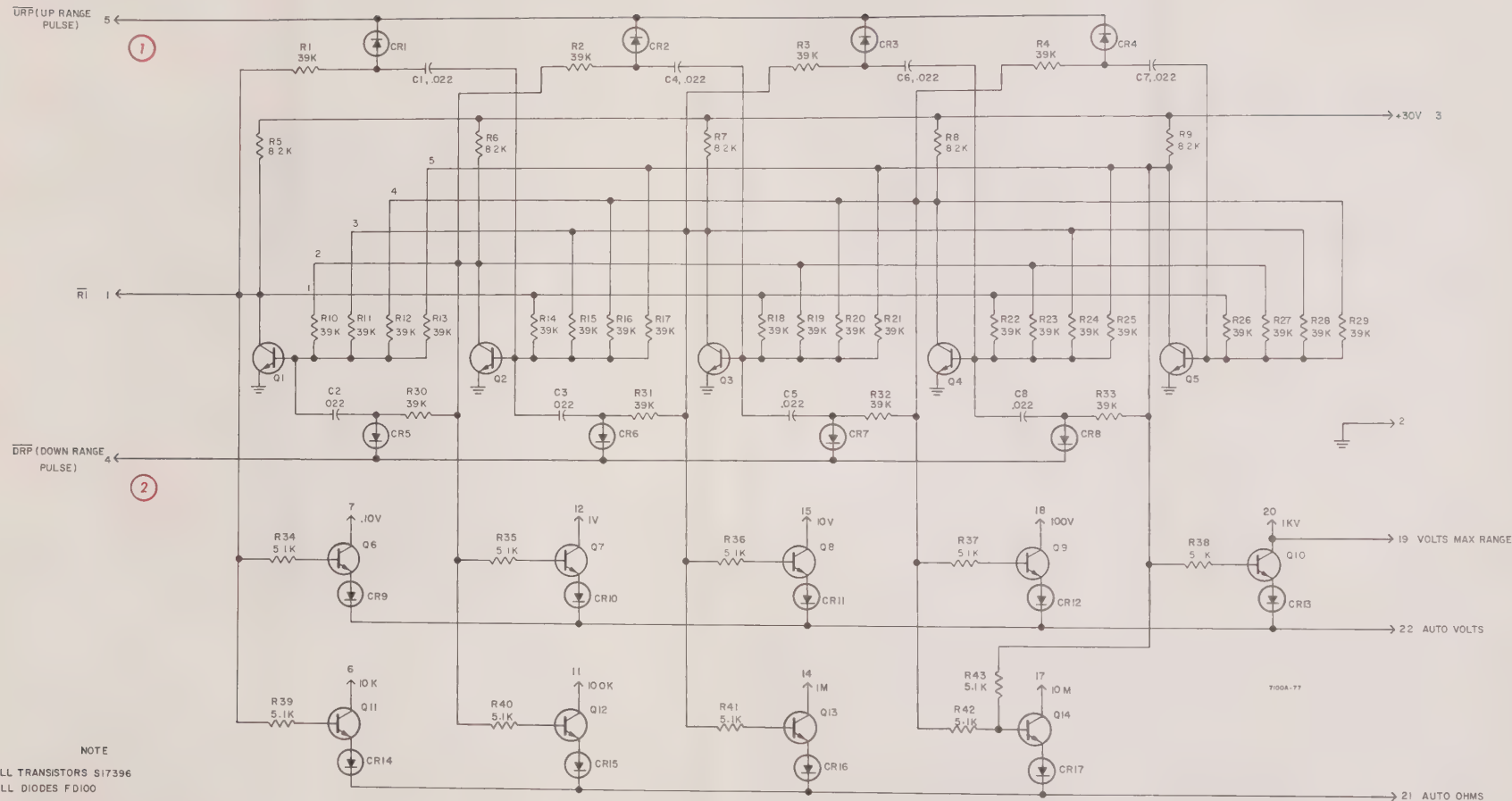


Figure 5-31. Schematic Diagram, Auto Ranging A11

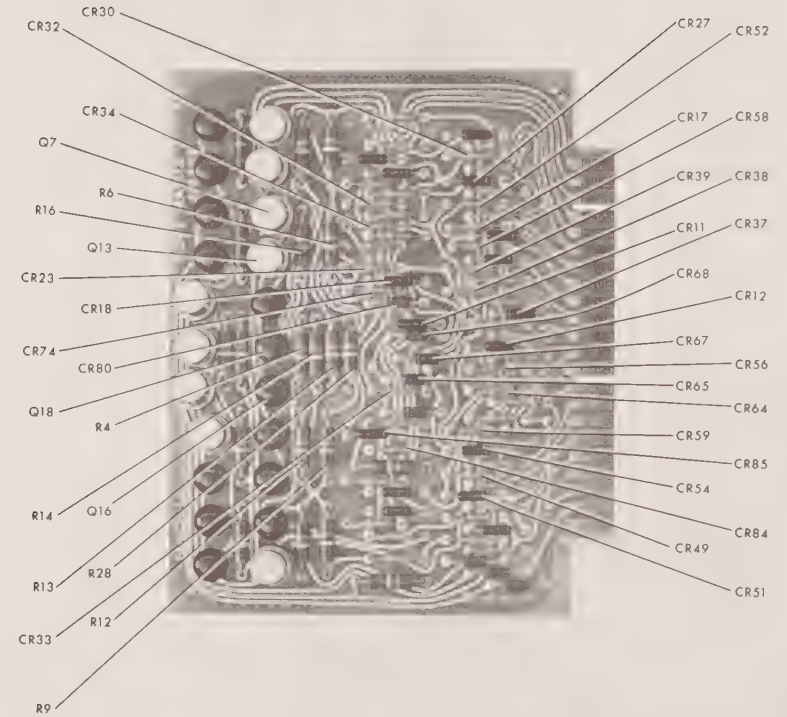


Figure 5-32. Component Location, Mode Matrix Assembly A12 (Cont.)

NOTE
ALL DIODES FD 100 UNLESS
OTHERWISE INDICATED.
CAPACITANCE VALUES ARE IN MICROFARADS
UNLESS OTHERWISE SPECIFIED.
RESISTANCE VALUES ARE IN OHMS
K=THOUSAND, M=MILLION

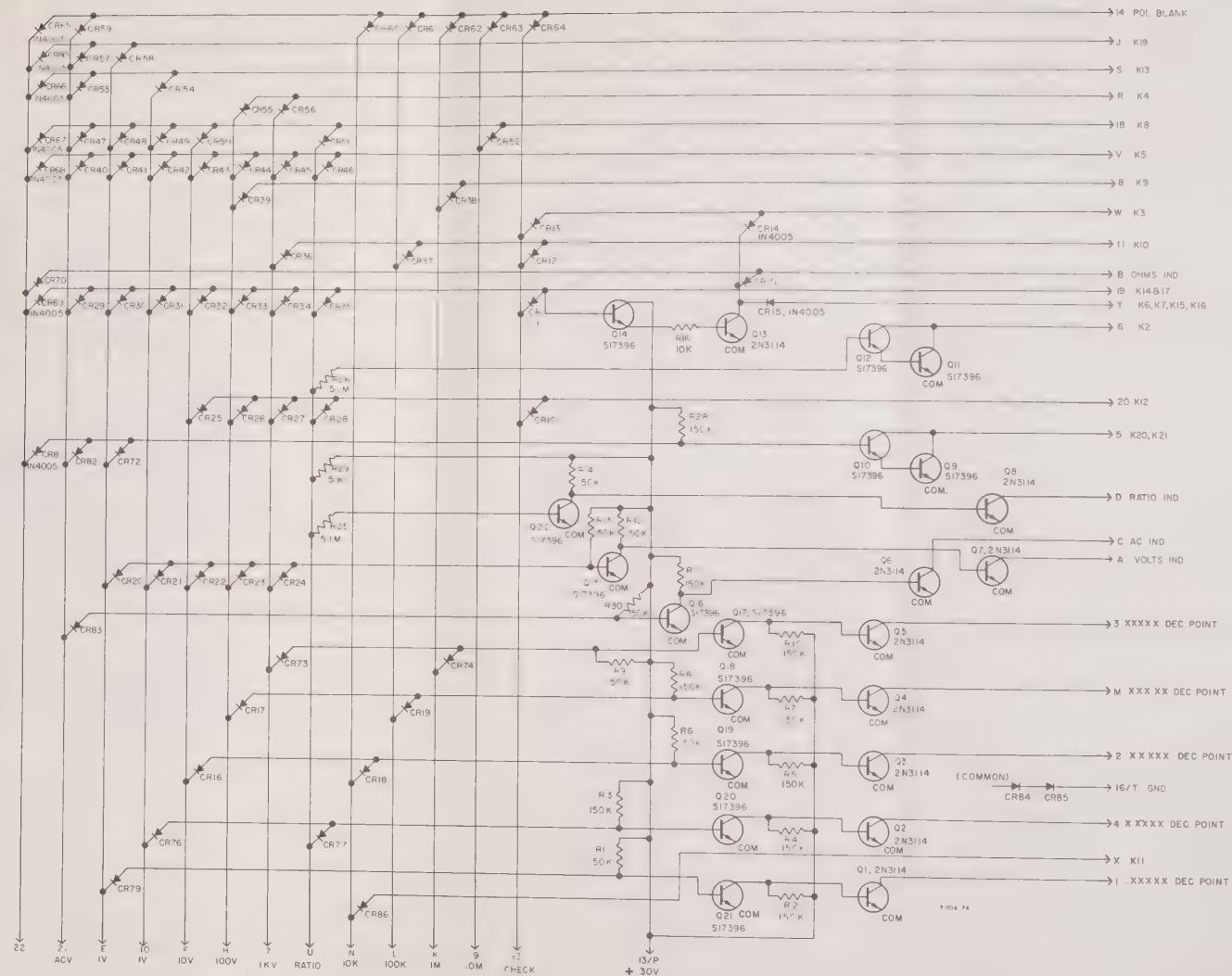


Figure 5-33. Schematic Diagram, Mode Matrix A12

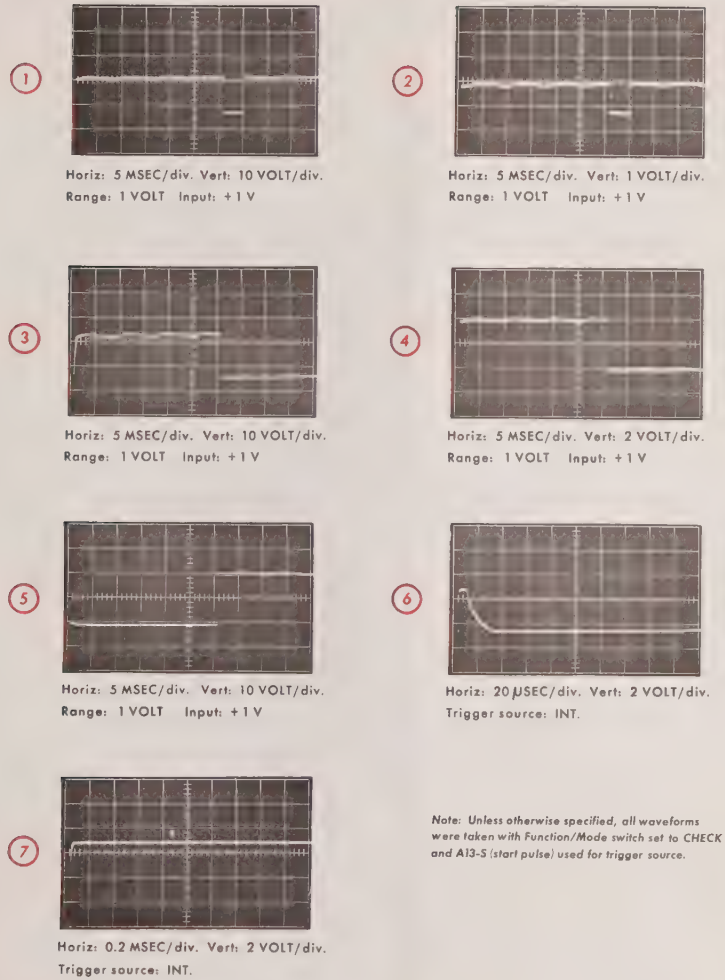


Figure 5-34. Waveforms, Control Logic A13

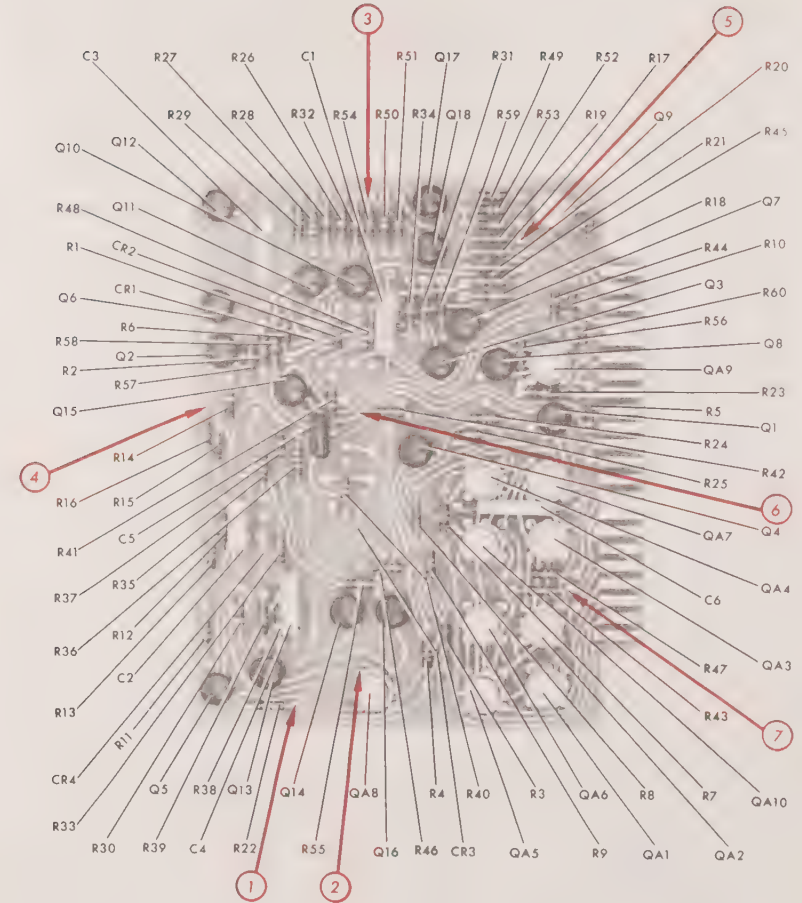


Figure 5-35. Component Location, Control Logic Assembly A13

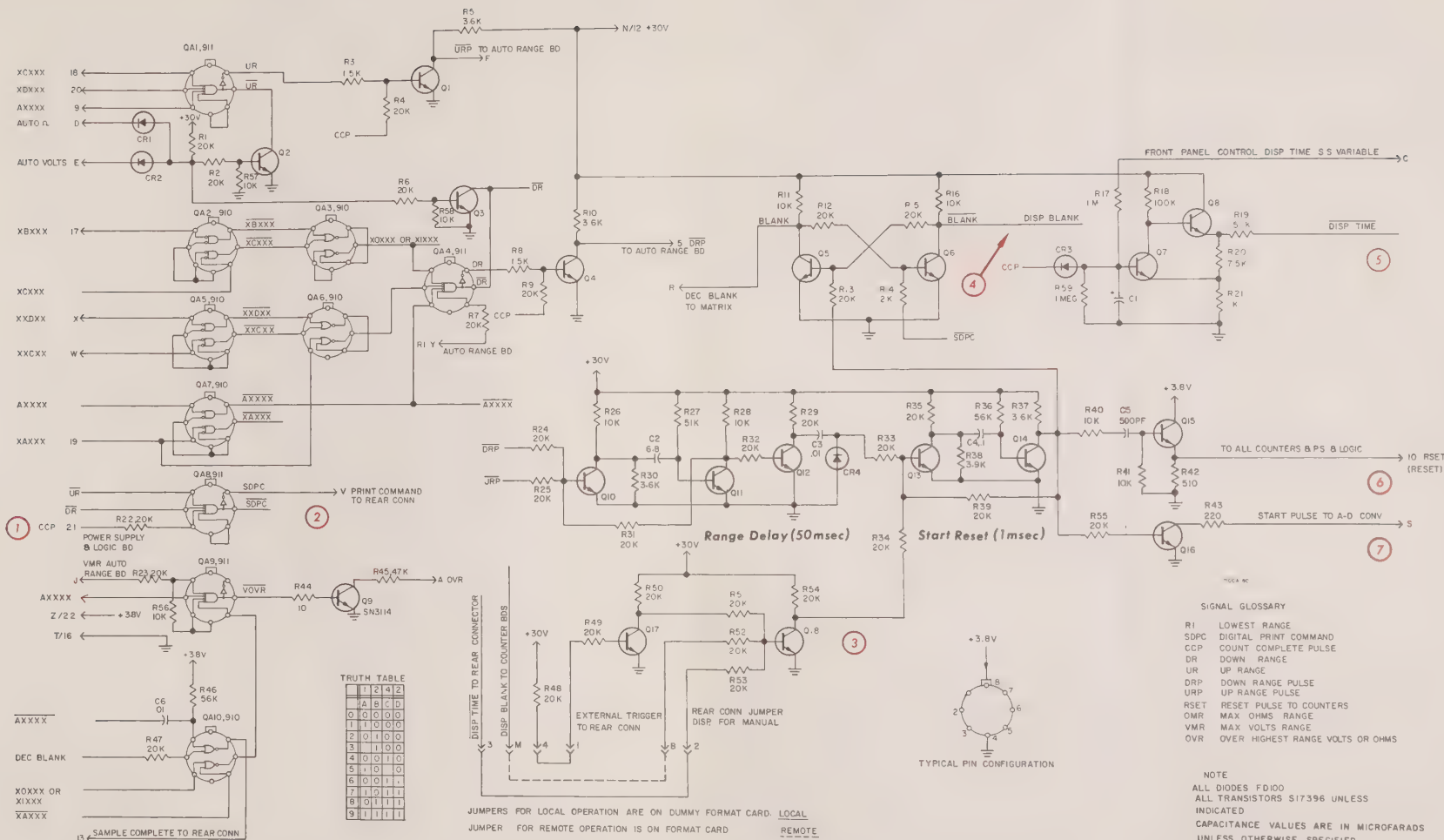


Figure 5-36. Schematic Diagram, Control Logic A13

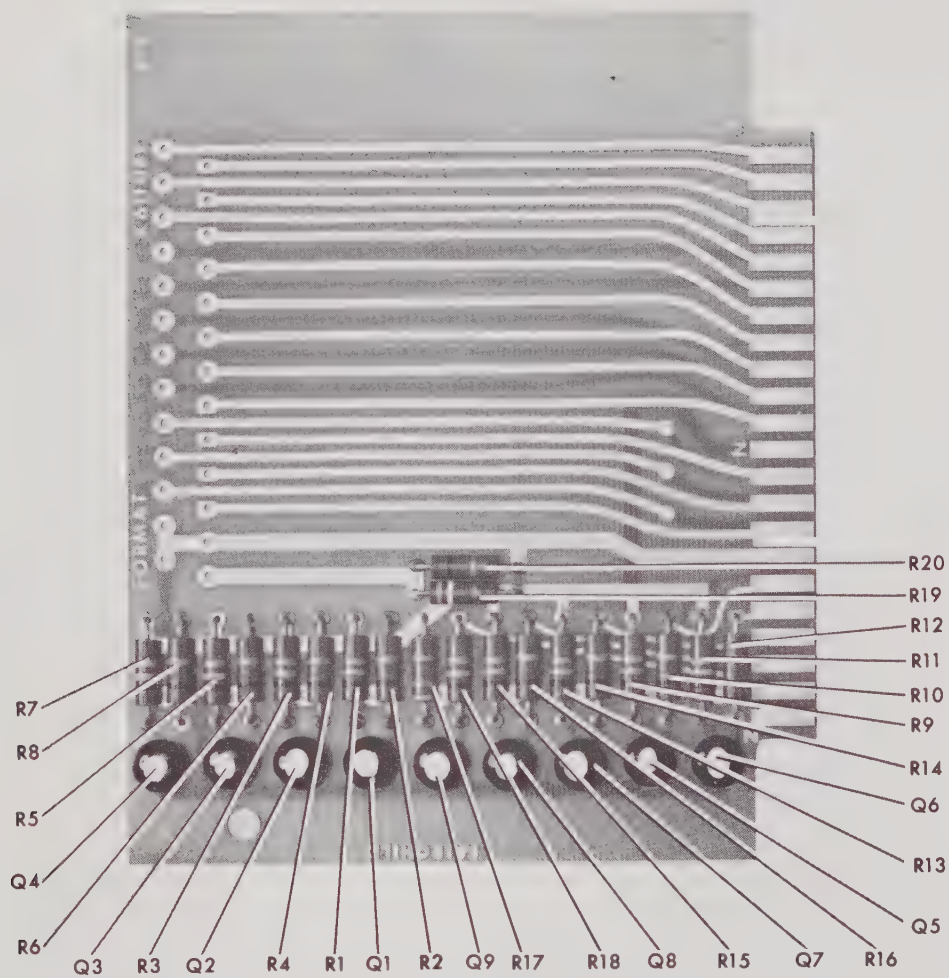
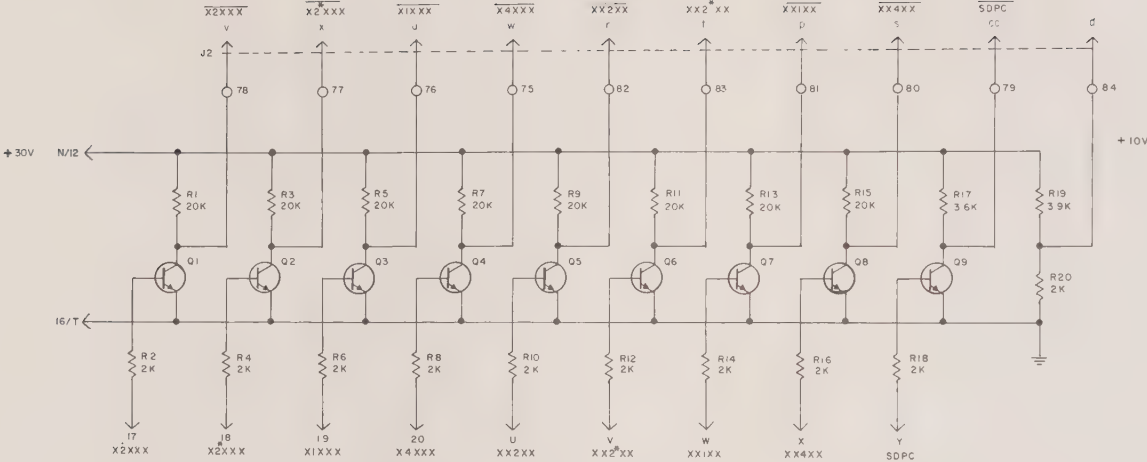


Figure 5-37. Component Location, 1-2-2'-4 Format Assembly A14 (Option 03)



NOTE
ALL TRANSISTORS S17396
CAPACITANCE VALUES ARE IN MICROFARADS
UNLESS OTHERWISE SPECIFIED.
RESISTANCE VALUES ARE IN OHMS
K=THOUSAND, M=MILLION

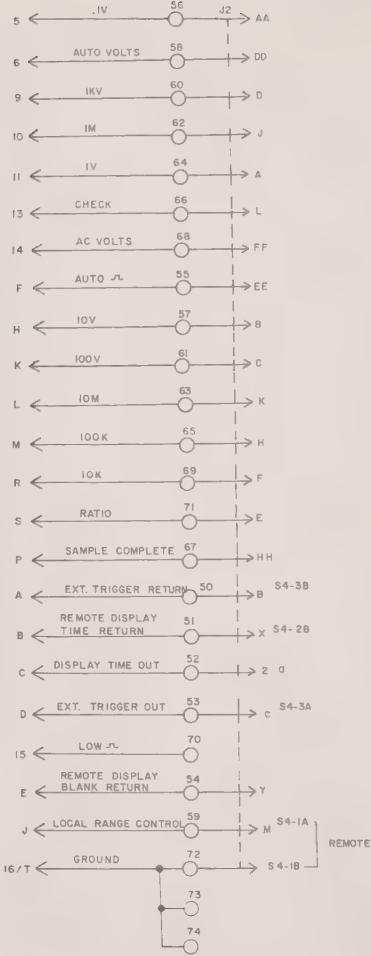


Figure 5-38. Schematic Diagram, 1-2-2'4 Format A14
(Option 03)

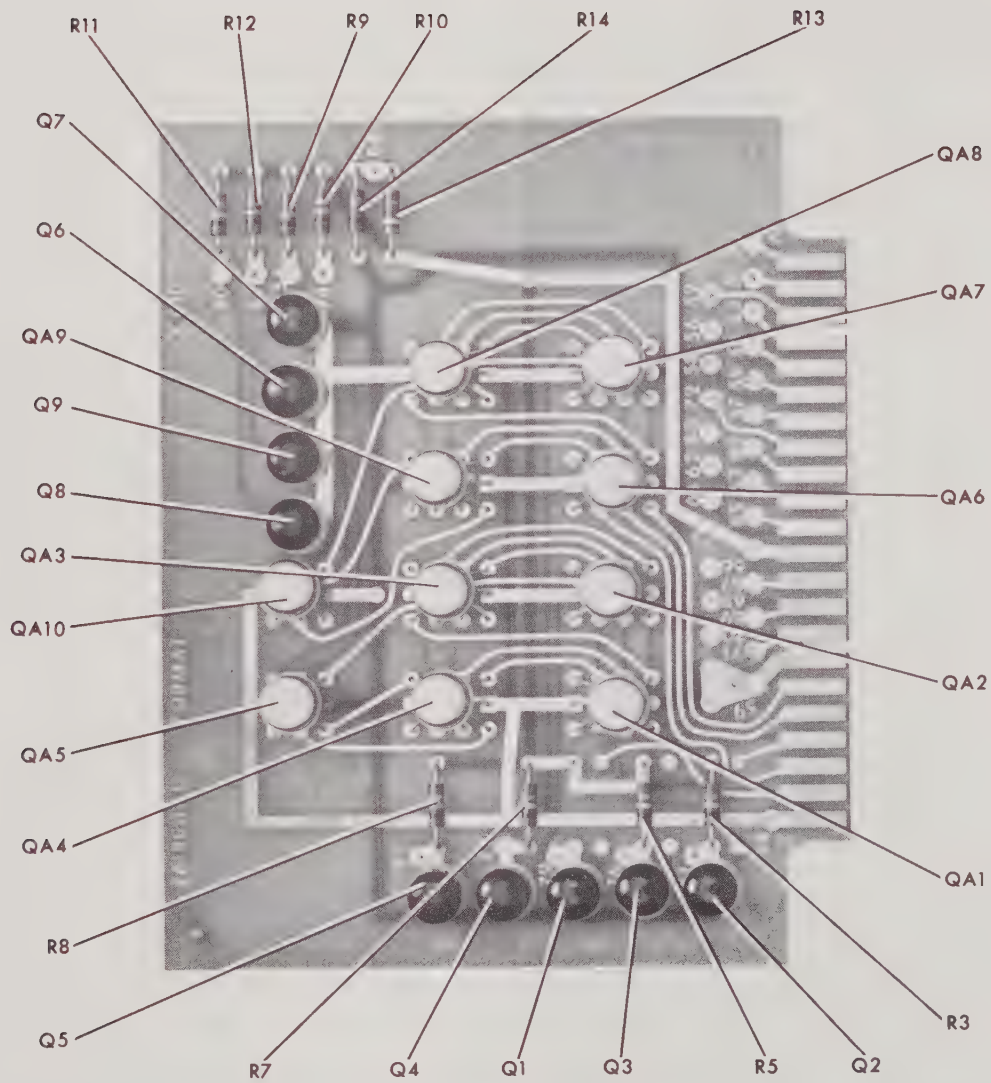
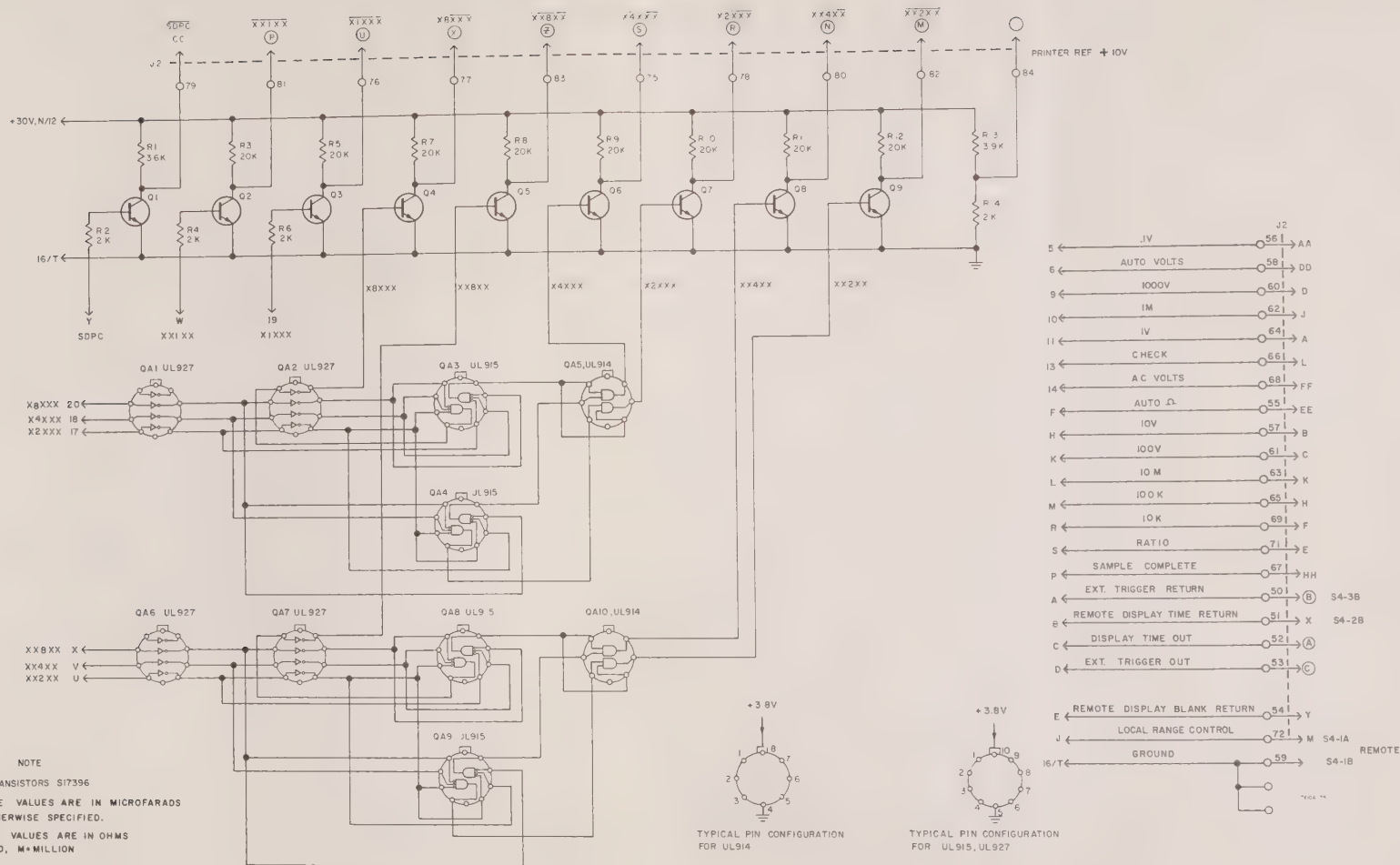
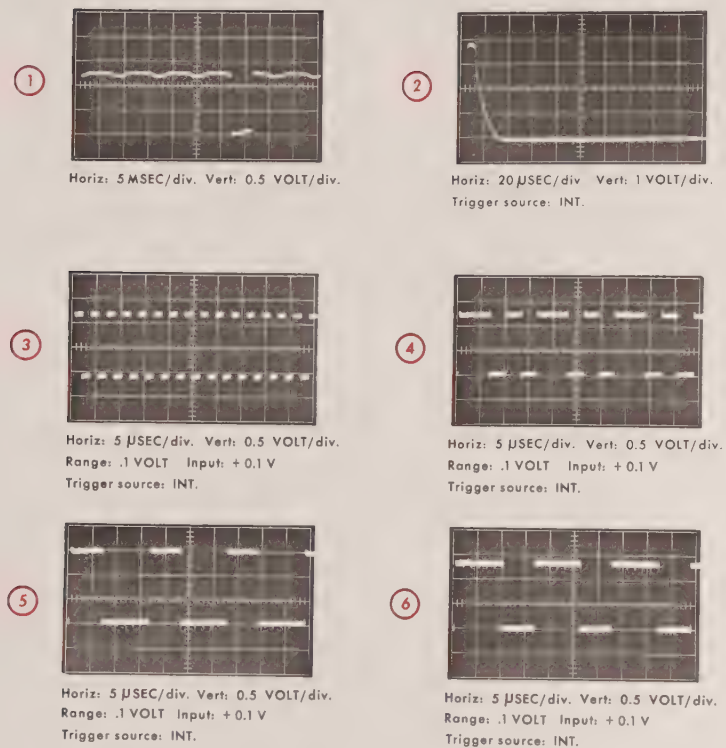


Figure 5-39. Component Location, 1-2-4-8 Format Assembly A14 (Option 04)

Figure 5-40. Schematic Diagram, 1-2-4-8 Format
Assembly A14 (Option 04)



Note: Unless otherwise specified, all waveforms were taken with Function/Mode switch set to CHECK and A13-5 (start pulse) used for trigger source.

Note: Shots taken on A19 only.

Figure 5-41. Waveforms, Counter A15, 16, 18, 19

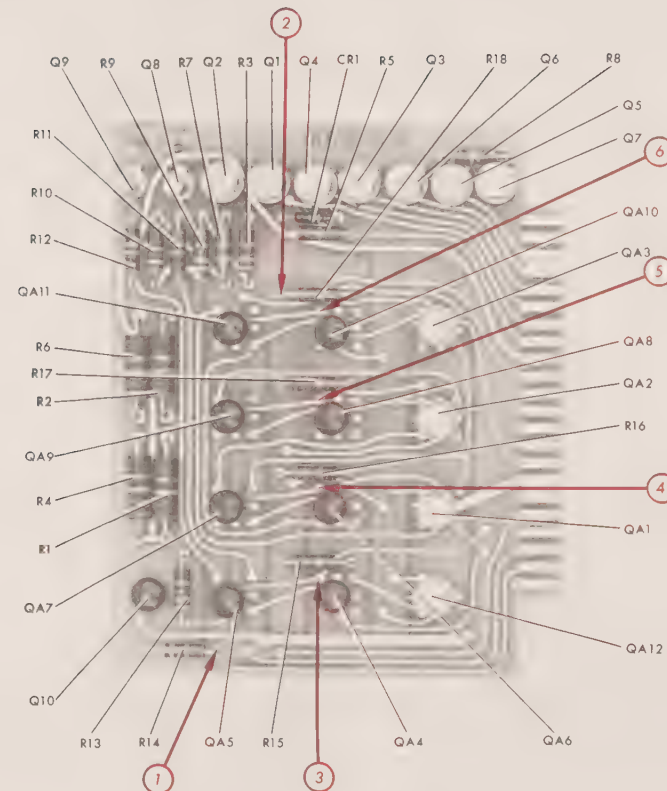


Figure 5-42. Component Location, Counter Assembly A15, 16, 18, 19

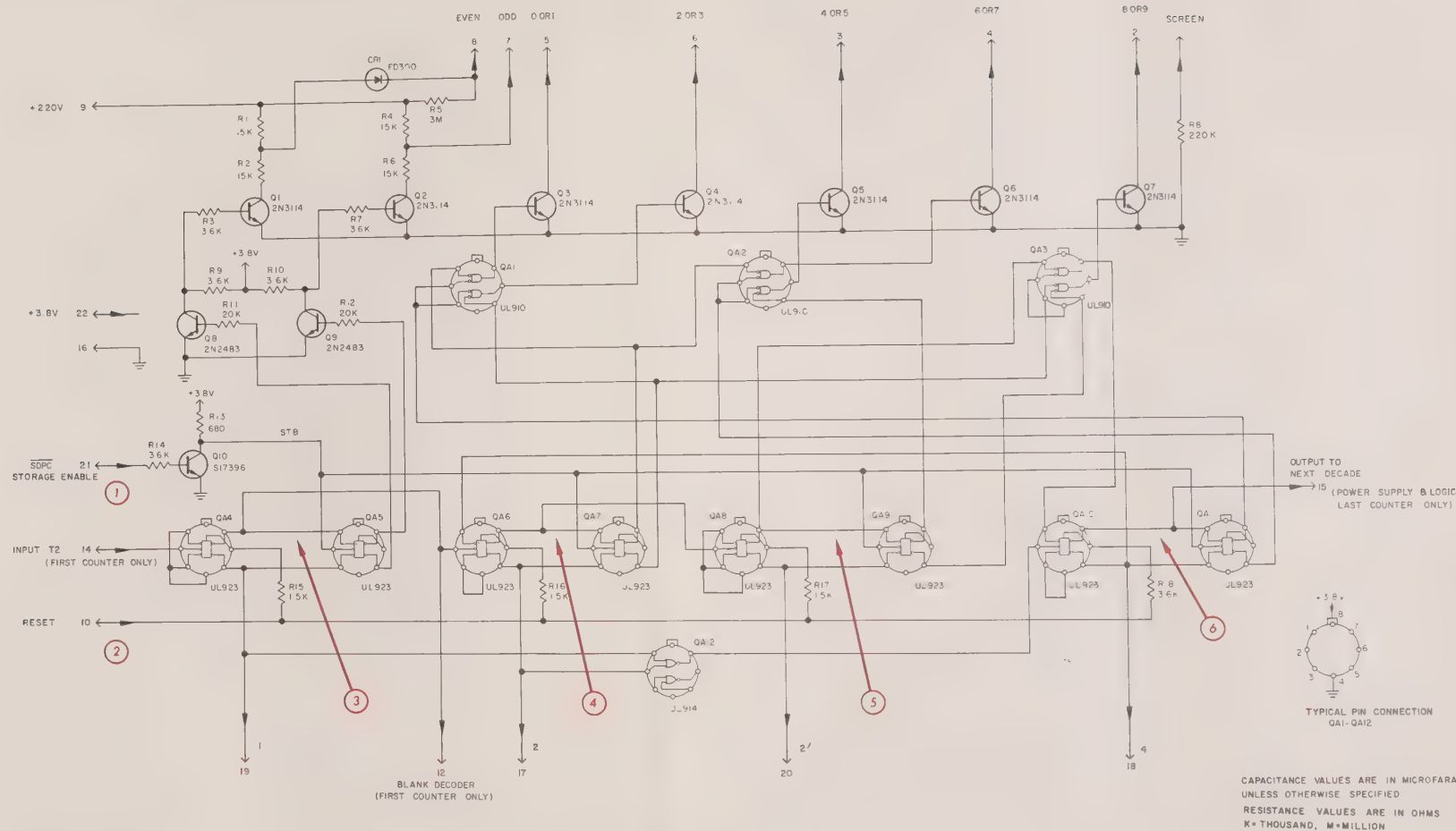


Figure 5-43. Schematic Diagram, Counter A15, 16, 18, 19

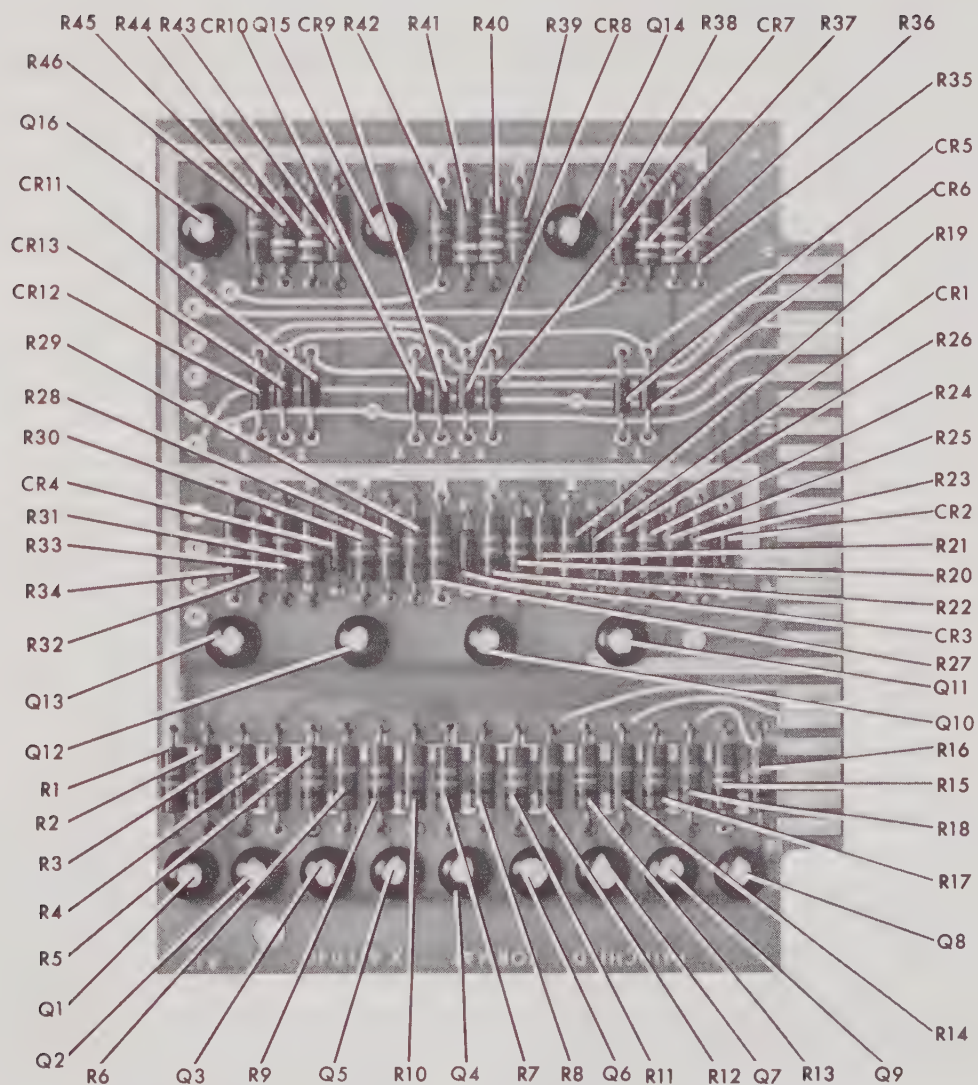
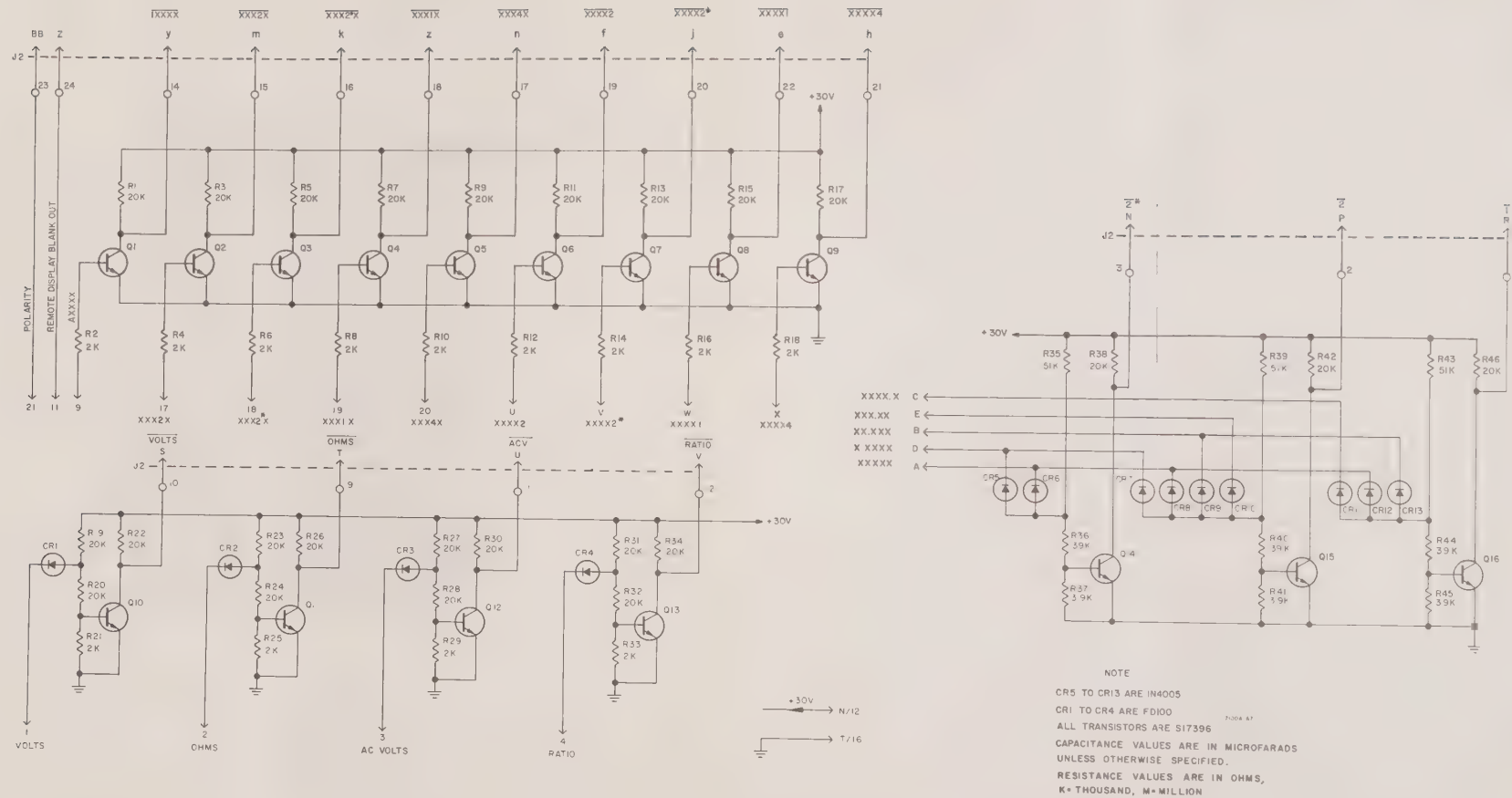


Figure 5-44. Component Location, 1-2-2'-4 Format Assembly A17(Option 03)

Figure 5-45. Schematic Diagram, 1-2-2'-4 Format
Assembly A17 (Option 03)

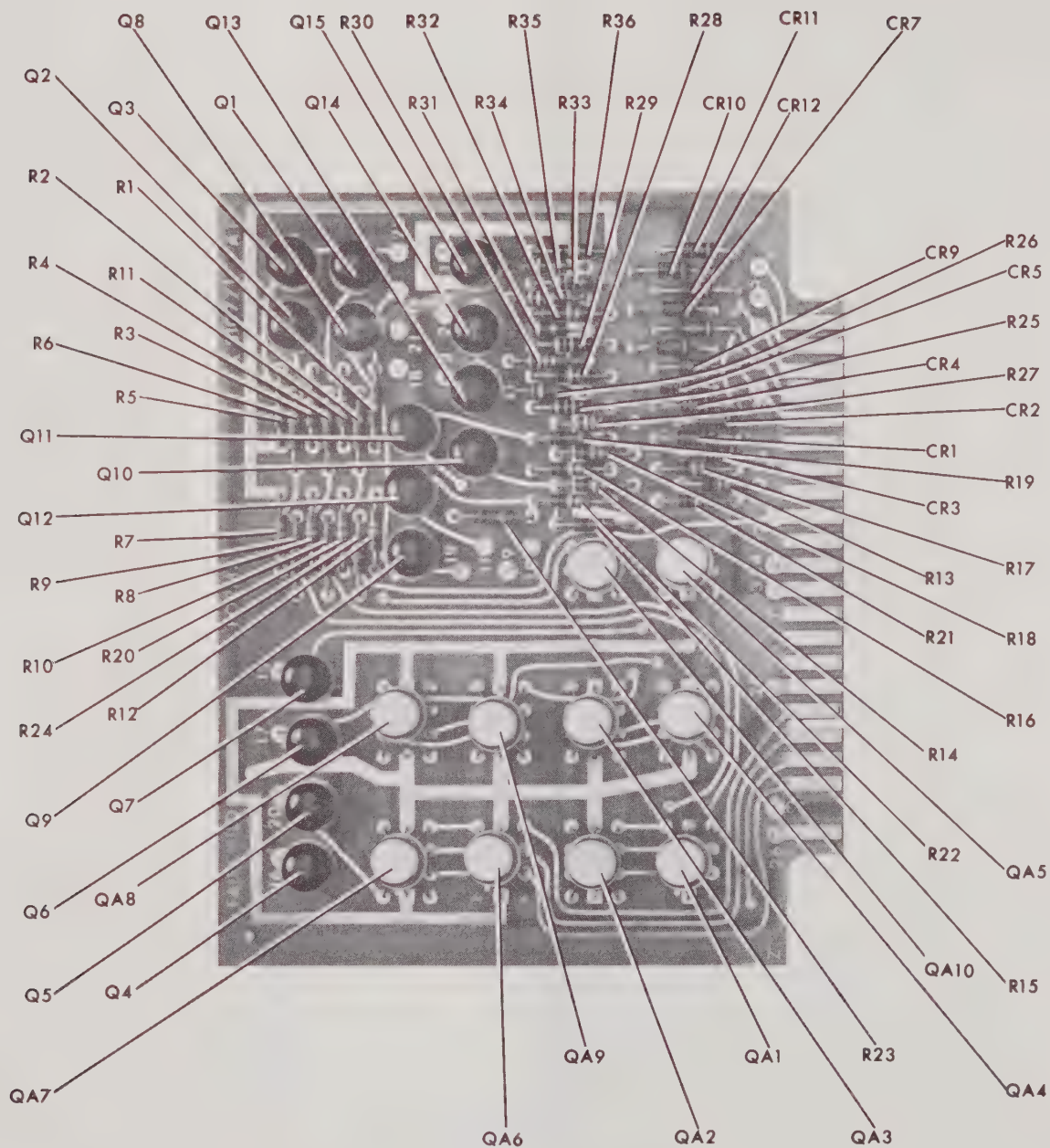


Figure 5-46. Component Location, 1-2-4-8 Format Assembly A17 (Option 04)

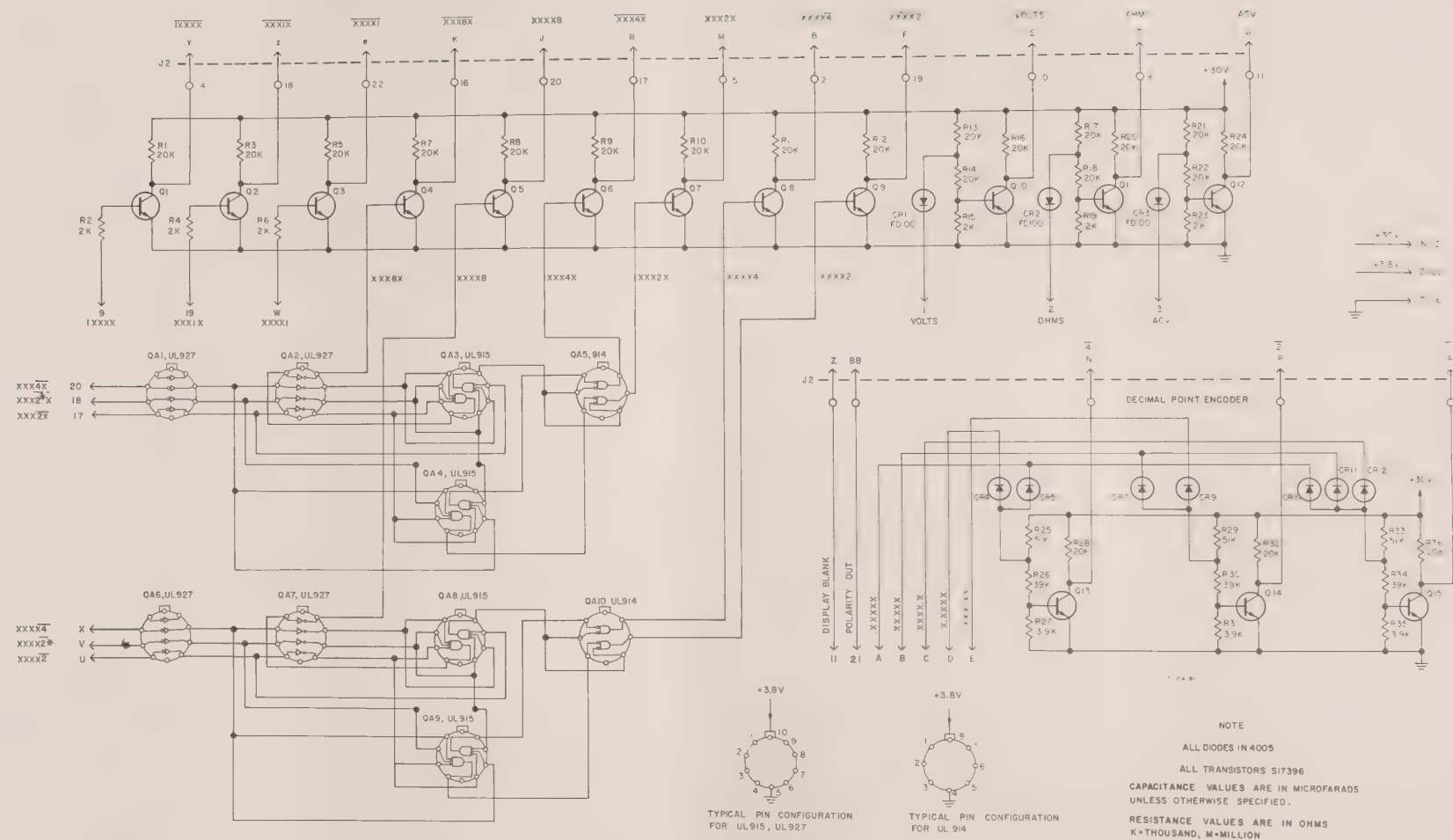


Figure 5-47. Schematic Diagram, 1-2-4-8 Format
A17 (Option 04)

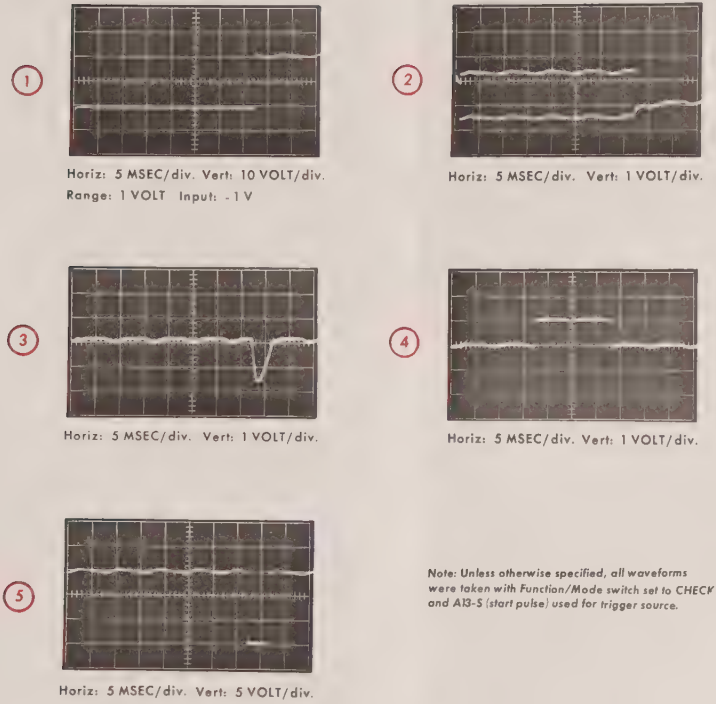


Figure 5-48. Waveforms, Power Supply and Logic A20

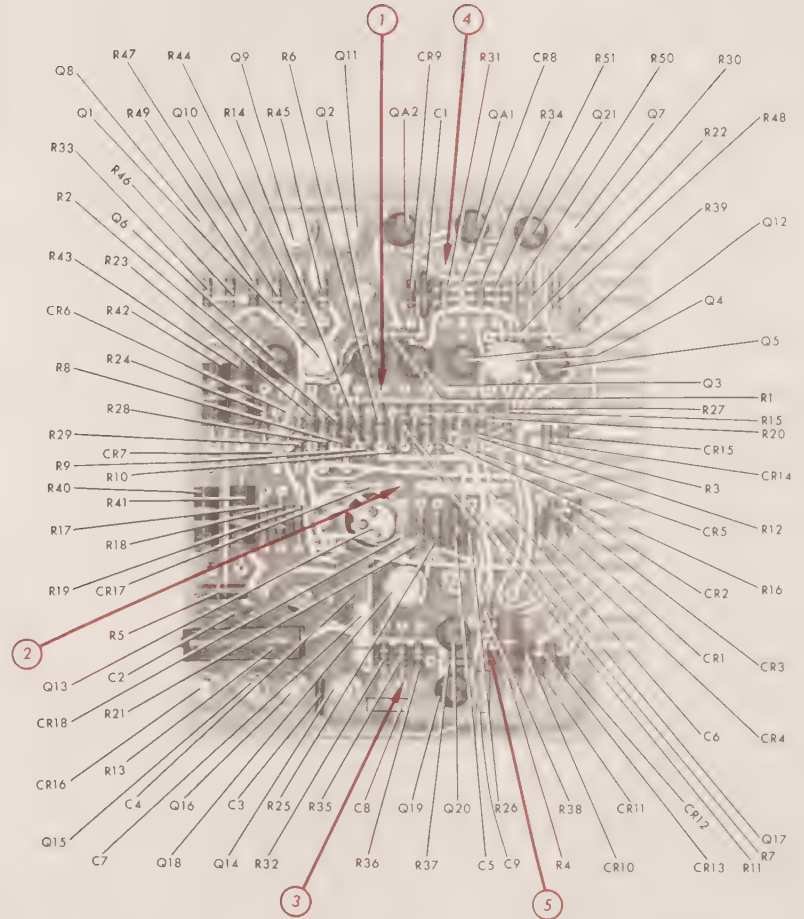


Figure 5-49. Component Location, Power Supply and Logic Assembly A20

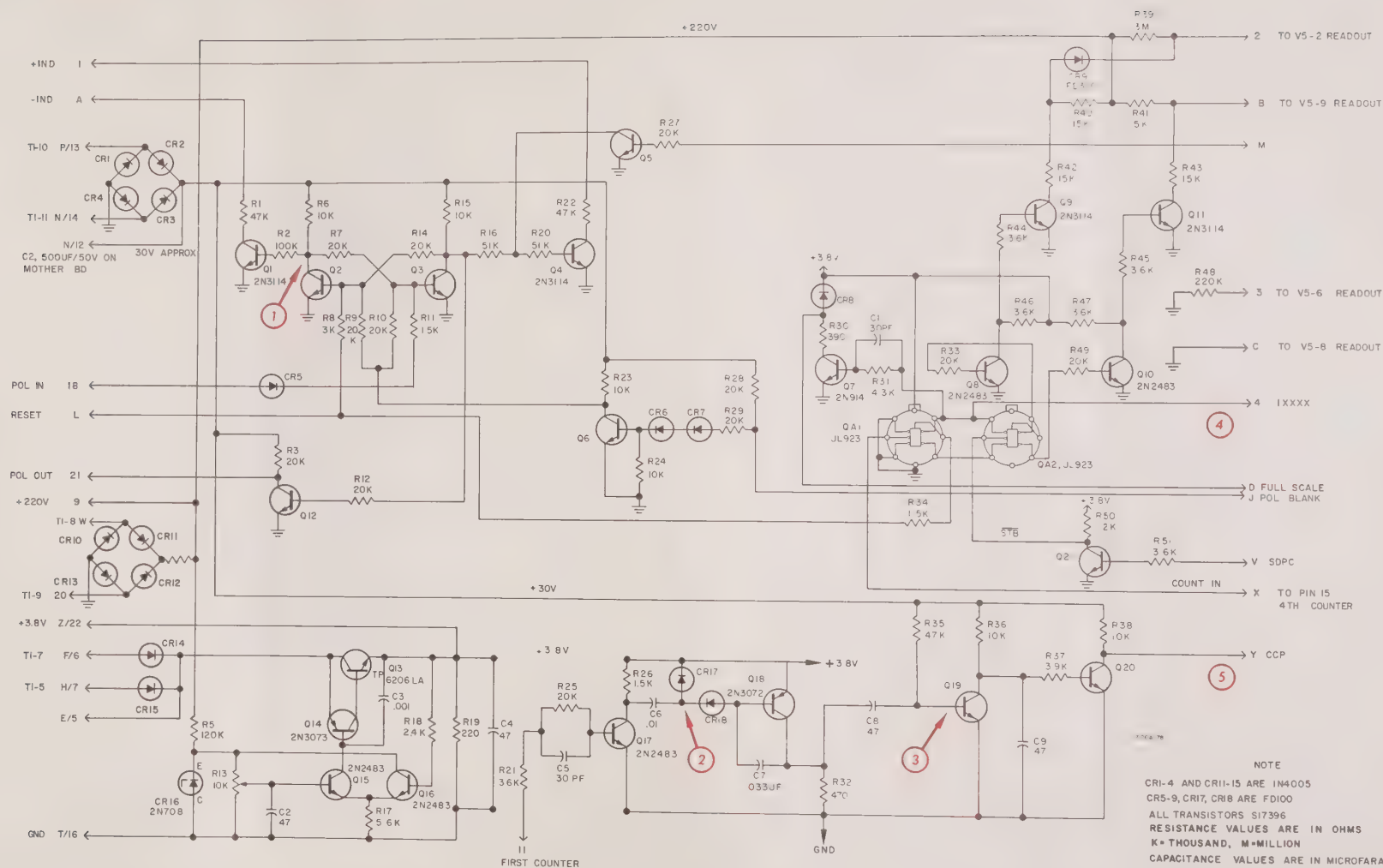


Figure 5-50. Schematic Diagram, Power Supply and Logic A20

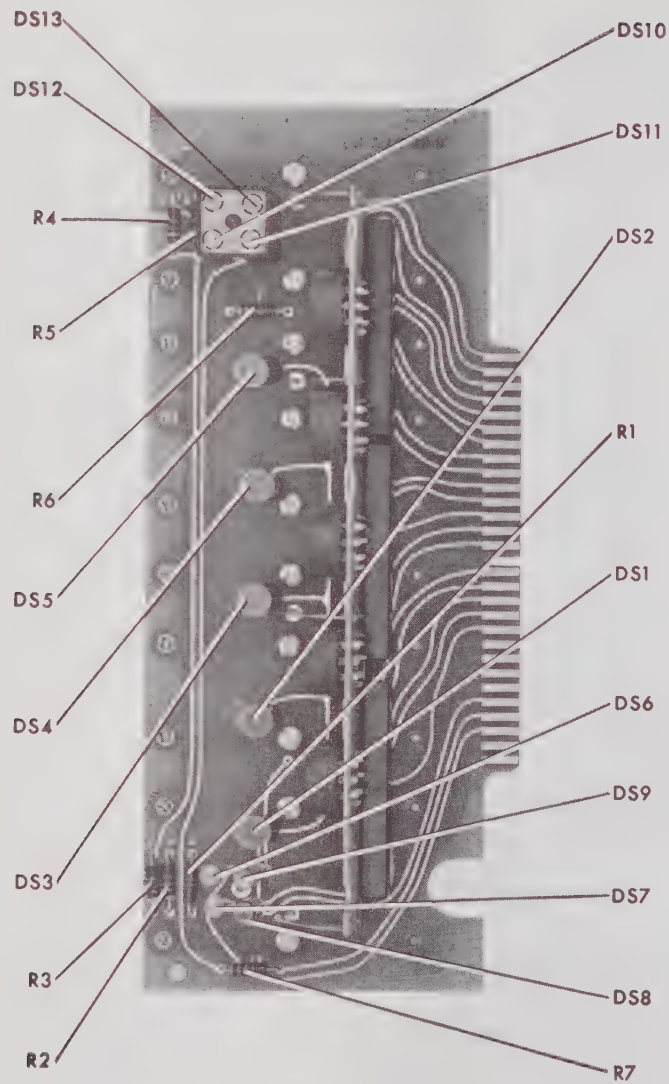


Figure 5-51. Component Location, Display Assembly A21



5-51/5-52

Section VI

Replacement Parts

6-1. GENERAL

6-2. Tables 6-1 through 6-22 contain information for ordering replacement parts, listing: circuit reference, description, manufacturer, and Fairchild instrumentation part number.

6-3. ORDERING INFORMATION

6-4. To order a replacement part, address order to an authorized Fairchild Instrumentation sales representative or to: 475 Ellis Street, Mt. View, California.

6-5. Specify the following for each part:

- a. Model and serial number of instrument.
- b. Fairchild Instrumentation part number.
- c. Circuit reference designation, assembly number, or complete description.

6-6. To order a part not listed in tables 6-1 through 6-22, provide a complete description of the part, including function and location.

ABBREVIATIONS

AB	Allen-Bradley Co.	Helipot	Helipot Div. of Beckman Inst.
Aerovox	Aerovox Corp., Hi-Q Div.	Hopkins	Hopkins Engineering Co.
Amperex	Amperex Electronics, Inc.	IRC	International Resistance Co.
Amphenol	Amphenol-Borg Elect.	Johnson	E. F. Johnson Co.
Arco	Arco Electronics, Inc.	Kelvin	Kelvin
Belden	Belden Manufacturing Co.	Littelfuse	Littelfuse, Inc.
Bourns	Bourns, Inc., Trimpot Div.	Mallory	Mallory Capacitor Co.
CD	Cornell-Dubilier Electronics, Inc.	Marco	Marco-Oaks Industries
Dale	Dale Electronics, Inc.	Motorola	Motorola Semiconductor Products
Dialco	Dialight Corp.	RBM	RBM Controls
Electron	Electron Products, Inc.	Rotron	Rotron Mfg. Co.
Elmenco	The Electric Motive Mfg. Co.	Sprague	Sprague Electric Co.
FI	Fairchild Instrumentation	TEC	Transistor Electronics Corp.
FS	Fairchild Semiconductor	TRW	TRW Capacitor Div.
Fansteel	Fansteel Metallurgical Corp.	Tower	Tower Mfg. Corp.
GE	General Electric Co.	Viking	Viking Industries, Inc.
Goodall	Good All Mfg. Co.	Vishay	Vishay Inst. Inc.
Hamlin	Hamlin Inc.	Welwyn	Welwyn International

Table 6-1. Model 7100A Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
A1	Assembly, Input Switch (ref. Table 6-2)	FI	6638-01
A2	Assembly, Dual Amplifier (ref. Table 6-3)	FI	6638-02
A3	Assembly, Integrator Switch (ref. Table 6-4)	FI	6638-03
A4	Assembly, Clock (ref. Table 6-5)	FI	6638-04
A5	Assembly, Dual Power Supply (ref. Table 6-6)	FI	6638-05
A6	Same as A5		
A7	Assembly, Clamp (ref. Table 6-7)	FI	6638-07
A8	Assembly, Amplifier (ref. Table 6-8)	FI	6638-08
A9	Assembly, Range (ref. Table 6-9)	FI	6638-09
A10	Not assigned		
A11	Assembly, Auto-Range (ref. Table 6-10)	FI	6638-11
A12	Assembly, Mode Matrix (ref. Table 6-11)	FI	6638-12
A13	Assembly, Control Logic (ref. Table 6-12)	FI	6638-13
A14	Assembly, 122'4 Format, Option 03 only (ref. Table 6-13)	FI	6634-52
A14	Assembly, 1248 Format, Option 04 only (ref. Table 6-14)	FI	6634-57
A15	Assembly, Decimal Counter (ref. Table 6-15)	FI	6638-15
A16	Same as A15		
A17	Assembly, 122'4 Format, Option 03 only (ref. Table 6-16)	FI	6634-53
A17	Assembly, 1248 Format, Option 04 only (ref. Table 6-17)	FI	6638-58
A18	Same as A15		
A19	Same as A15		
A20	Assembly, Power Supply and Logic (ref. Table 6-18)	FI	6638-20
A21	Assembly, Display (ref. Table 6-19)	FI	6638-21
A22	Assembly, Parent Board	FI	6638-22
A23	Assembly, Parent Board	FI	6638-23
B1	Fan	Rotron	6202-54
DS14	Lamp, 28 V	Dialco	5800-97
E1	Jack, banana	Johnson	6130-20

Table 6-1. Model 7100A Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
F1	Fuse, 1 ampere	Littelfuse	5700-66
J1	Not assigned		
J2	Connector, 50 pin (Options 03 and 04 only)	Winchester	
J3	Connector, power	Tower	6124-47
J4	Connector, input	Amphenol	6122-81
J5	Same as J4		
J6	Same as J4		
R1	Resistor, variable, 2.5 M Ω	FI	900103
S1	Switch, power, with indicator	Marco	5604-89
S2	Switch, slide, DPDT, 115/230 V		5604-09
S3	Switch, slide, DPDT		6504-65
T1	Transformer, power		6633-34
TB1	Diode, Range	FI	6638-32
TB2	Diode, Range	FI	6638-33
MISCELLANEOUS			
	Cover, top	FI	6507-22
	Cover, bottom	FI	6507-21
	Filter, air	FI	6507-29
	Filter, light	FI	6507-40
	Bail, tilt	FI	6506-69
	Foot	FI	6500-41
	Insert, foot	FI	6202-59
	Cable, power	Belden	5911-18
	Cable, input	FI	5911-26
	Knob, Sample Rate	FI	6204-65
	Lamp, 28 V (in power switch)	GE	5800-07
	Rack Mount Conversion Kit (without slides)	FI	6950-29
	Rack Mount Conversion Kit (with slides)	FI	6950-27
	Latch, front panel DM-01B	FI	6206-58
	Cover, A-D Converter		
	Cover, A11 - A21		
	Nylon Screws	FI	3424-03

Table 6-2. Input Switch A1 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, 30pF 300 V, 5 %	Elmenco	5300-53
C2	Same as C1		
C3	Capacitor, fixed, 50pF 300 V, 5%	Elmenco	5300-59
C4	Same as C3		
C5	Capacitor, fixed, .001 μ F		5301-15
CR1	Diode, FD100	F. S.	5151-37
Q1	Transistor, 2N3073	F. S.	5154-16
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Transistor, SP10549	F. S.	5154-88
Q5	Same as Q4		
Q6	Same as Q4		
Q7	Transistor, 2N915	F. S.	5151-61
Q8	Same as Q7		
Q9	Same as Q7		
Q10	Transistor, 2N2484	F. S.	5151-98
Q11	Transistor, 2N2483	F. S.	5152-20
Q12	Same as Q11		
Q13	Same as Q11		
Q14	Same as Q11		
Q15	Same as Q11		
Q16	Same as Q11		
R1	Resistor, variable, 1 k Ω $\pm$ 10%, 1.5 W	Helipot	5291-67
R2	Resistor, fixed, 4.7 k Ω $\pm$ 1%, 1/2 W		5210-77
R3	Resistor, fixed, 470 Ω $\pm$ 5%, 1/2 W	AB	5215-43
R4	Resistor, fixed, 4.99 k Ω $\pm$ 1%, 1/2 W	AB	5210-78
R5	Same as R3		
R6	Same as R4		
R7	Resistor, fixed, 1 k Ω $\pm$ 1%, 1/2 W		5209-02
R8	Resistor, fixed, 3.9 k Ω $\pm$ 5%, 1/2 W	AB	5215-51
R9	Resistor, fixed, 33 k Ω $\pm$ 5%, 1/2 W	AB	5215-89
R10	Resistor, fixed, 6.8 k Ω $\pm$ 5%, 1/2 W	AB	5215-72

Table 6-2. Input Switch A1 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R11	Resistor, fixed, 5.1 k Ω $\pm$ 5%, 1/2 W	AB	5215-69
R12	Resistor, fixed, 68 k Ω $\pm$ 5%, 1/2 W	AB	5215-97
R13	Same as R9		
R14	Same as R12		
R15	Same as R11		
R16	Same as R10		
R17	Same as R12		
R18	Same as R11		
R19	Same as R10		
R20	Resistor, fixed, 10 k Ω $\pm$ 1%, 1/2 W		5209-09
R21	Resistor, fixed, 1 k Ω $\pm$ 5%, 1/2 W	AB	5215-51
R22	Same as R7		
R23	Same as R10		
R24	Same as R9		
R25	Same as R10		
R26	Same as R12		
R27	Same as R12		
R28	Same as R10		
R29	Same as R12		
R30	Same as R10		
R31	Same as R10		
R32	Same as R12		
R33	Same as R10		
R34	Same as R12		
R35	Same as R10		
R36	Resistor, fixed, 10 k Ω $\pm$ 5%, 1/2 W	AB	5215-76
R37	Same as R10		
R38	Same as R36		
R39	Same as R12		
R40	Same as R12		
R41	Same as R12		
R42	Same as R12		
R43	Same as R12		
R44	Same as R12		

Table 6-3. Dual Amplifier A2 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, .033 μ F, 200 V, 10%	TRW	5302-11
C2	Same as C1		
C3	Capacitor, fixed, 50 pF, 300 V, 5%	Arco	5300-59
C4	Same as C3		
C5	Capacitor, fixed, .1 μ F, 50 V, 20%	Hopkins	5302-67
C6	Capacitor, fixed, 30pF, 300 V, 5%	Elmenco	5300-53
C7	Same as C6		
CR1	Diode, FD100	F. S.	5151-37
CR2	Same as CR1		
Q1	Transistor, 2N2920	F. S.	5154-06
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Transistor, 2N2484	F. S.	5151-98
Q6	Same as Q5		
Q7	Transistor, 2N3073	F. S.	5154-16
Q8	Transistor, 2N722	F. S.	5152-73
Q9	Transistor, 2N720A	F. S.	5152-35
Q10	Same as Q8		
Q11	Transistor, 2N1132	F. S.	5151-39
Q12	Transistor, 0019HA	F. S.	5155-02
Q13	Same as Q1		
R1	Resistor, fixed, 1.2 M Ω $\pm$ 5%, 1/2 W	AB	5216-29
R2	Resistor, variable, 2 k Ω	Helipot	5291-97
R3	Resistor, fixed, 160 k Ω $\pm$ 5%, 1/2 W	AB	5216-08
R4	Resistor, fixed, 4.7 M Ω $\pm$ 5%, 1/2 W	AB	5216-44
R5	Resistor, fixed, 36.5 k Ω $\pm$ 1%, 1/2 W		5211-05
R6	Resistor, fixed, 240 Ω $\pm$ 5%, 1/2 W	AB	5215-36
R7	Resistor, fixed, 47k Ω $\pm$ 5%, 1/2 W	AB	5215-93
R8	Resistor, fixed, 22.1 k Ω $\pm$ 1%, 1/2 W	IRC	5209-97
R9	Same as R4		
R10	Resistor, fixed, 3 k Ω $\pm$ 5%, 1/2 W	AB	5215-63

Table 6-3. Dual Amplifier A2 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R11	Resistor, variable, 1 k Ω $\pm$ 10, 1.5 W	Helipot	5291-67
R12	Resistor, fixed, 220 Ω $\pm$ 5%, 1/2 W	AB	5215-35
R13	Resistor, fixed, 10 k Ω $\pm$ 5%, 1/2 W	AB	5215-76
R14	Same as R7		
R15	Resistor, fixed, 100 Ω $\pm$ 5%, 1/2 W	AB	5215-26
R16	Same as R15		
R17	Resistor, fixed, 300 k Ω $\pm$ 5%, 1/2 W	AB	5216-14
R18	Resistor, fixed, 15 k Ω $\pm$ 1%, 1/2 W	IRC	5209-98
R19	Resistor, fixed, 3 k Ω $\pm$.01%, 1/2 W	Vishay	5219-74
R20	Same as R4		
R21	Resistor, fixed, 36 k Ω $\pm$ 5%, 1/2 W	AB	5215-90
R22	Same as R6		
R23	Resistor, fixed, 22 k Ω $\pm$ 5%, 1/2 W	AB	5215-85
R24	Same as R4		
R25	Same as R10		
R26	Resistor, fixed, 1.5 k Ω $\pm$ 5%, 1/2 W	AB	5215-56
R27	Same as R19		
R28	Resistor, fixed, 30 k Ω $\pm$ 5%, 1/2 W	AB	5215-88
R29	Same as R11		
R30	Same as R12		
R31	Same as R7		
R32	Same as R23		
R33	Same as R15		
R34	Same as R17		

Table 6-4. Integrator Switch A3 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, .22 μ F, 100 V, 5%	Goodall	5303-30
C2	Same as C1		
C3	Capacitor, fixed, .1 μ F, 100 V, 5%	Goodall	5302-39
C4	Capacitor, fixed, .0022 μ F, 200 V, 20%	TRW	5302-03
C5	Capacitor, fixed, 50 pF, 300 V, 5%	Elmenco	5300-59
C6	Same as C5		
C7	Capacitor, fixed, 560 pF, 300 V, 5%	Elmenco	5300-87
CR1	Diode, FD100	F. S.	5151-37
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
CR5	Same as CR1		
CR6	Same as CR1		
CR7	Same as CR1		
Q1	Transistor, 2N2297	F. S.	5151-21
Q2	Same as Q1		
Q3	Transistor, 2N2483	F. S.	5152-20
Q4	Same as Q3		
Q5	Same as Q3		
Q6	Transistor, 2N834	F. S.	5154-59
Q7	Same as Q3		
Q8	Same as Q3		
R1	Resistor, factory selected value	Helipot	5291-66
R2	Resistor, variable, 100 Ω $\pm$ 10%, 1.5 W		
R3	Same as R1		
R4	Resistor, fixed, 4.7 M Ω $\pm$ 5%, 1/2 W	AB	5616-44
R5	Resistor, fixed, 10 Ω $\pm$ 5%, 1/2 W	AB	5215-01
R6	Resistor, fixed, 40.2 k Ω $\pm$ 1%, 1/2 W	Helipot	5209-15
R7	Resistor, variable, 50 k Ω $\pm$ 10%, 1.5 W		5291-98
R8	Resistor, fixed, 43 k Ω $\pm$ 5%, 1/2 W		5215-92
R9	Resistor, fixed, 91 k Ω $\pm$ 5%, 1/2 W	AB	5216-01
R10	Resistor, fixed, 10 k Ω $\pm$ 5%, 1/2 W	AB	5215-76

Table 6-4. Integrator Switch A3 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R11	Same as R10		
R12	Resistor, fixed, $2\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-59
R13	Same as R10		
R14	Resistor, fixed, $47\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-93
R15	Resistor, fixed, $68\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-97
R16	Same as R15		
R17	Resistor, fixed, $33\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-89
R18	Same as R15		
R19	Resistor, fixed, $7.5\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-73
R20	Same as R15		
R21	Same as R14		
R22	Resistor, fixed, $82\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-99
R23	Resistor, fixed, $6.8\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-72
R24	Same as R15		
R25	Resistor, fixed, $12\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-78
R26	Same as R22		
R27	Same as R23		
R28	Resistor, fixed, $1\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-51
R29	Same as R22		
R30	Same as R23		
R31	Resistor, fixed, $6.2\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-71
A1	Voltage reference	FI	6905-22

Table 6-5. Clock A4 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number	
C1	Capacitor, fixed, 33 pF	Elmenco	5300-54	
C2	Same as C1			
C3	Same as C1			
C4	Same as C1			
C5	Same as C1			
C6	Capacitor, fixed, .001 μ F	Elmenco	5301-15	
C7	Capacitor, fixed, 100 pF		5300-67	
C8	Capacitor, fixed, .001 μ F, 100 V, 10%		TRW	5302-09
C9	Same as C6		5304-20	
C10	Capacitor, fixed, .01 μ F, 50 V disc			
C11	Same as C10			
C12	Same as C10	FS	5151-37	
CR1	Diode, FD100			
CR2	Same as CR1			
CR3	Same as CR1			
CR4	Same as CR1			
CR5	Same as CR1			
CR6	Same as CR1			
CR7	Same as CR1			
CR8	Same as CR1			
CR9	Same as CR1			
Q1	Transistor, S19815	FS	5155-05	
Q2	Same as Q1			
Q3	Same as Q1			
Q4	Same as Q1			
Q5	Same as Q1			
Q6	Same as Q1	FS	5155-04	
Q7	Same as Q1			
Q8	Transistor, S18174			
Q9	Same as Q1			
Q10	Same as Q1			
Q11	Same as Q1			

Table 6-5. Clock A4 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
Q12	Transistor, S17396	F. S.	5154-87
Q13	Same as Q1		
Q14	Same as Q1		
Q15	Same as Q1		
Q16	Same as Q1		
Q17	Same as Q1		
Q18	Same as Q1		
Q19	Same as Q1		
Q20	Same as Q12		
R1	Resistor, fixed, 3.6 k Ω $\pm$ 5%, 1/4 W	AB	5230-72
R2	Same as R1		
R3	Same as R1		
R4	Same as R1		
R5	Same as R1		
R6	Resistor, fixed, 13 k Ω $\pm$ 5%, 1/4 W	AB	5230-86
R7	Same as R6		
R8	Same as R6		
R9	Same as R6		
R10	Same as R6		
R11	Same as R6		
R12	Same as R6		
R13	Same as R6		
R14	Same as R6		
R15	Same as R6		
R16	Same as R6		
R17	Same as R6		
R18	Same as R6		
R19	Same as R6		
R20	Same as R6		
R21	Same as R6		
R22	Same as R6		
R23	Same as R6		
R24	Same as R6		

Table 6-5. Clock A4 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R25	Same as R6		
R26	Resistor, fixed, 10 k Ω $\pm$ 5%, 1/4 W	AB	5230-83
R27	Same as R26		
R28	Same as R26		
R29	Same as R26		
R30	Same as R26		
R31	Same as R1		
R32	Resistor, fixed, 22 k Ω $\pm$ 5%, 1/4 W	AB	5230-91
R33	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/4 W	AB	5230-99
R34	Same as R33		
R35	Resistor, fixed, 1.5 k Ω $\pm$ 5%, 1/4 W	AB	5230-63
R36	Resistor, fixed, 1.6 k Ω $\pm$ 5%, 1/2 W	AB	5215-57
R37	Same as R36		
R38	Resistor, fixed, 20 k Ω $\pm$ 5%, 1/4 W	AB	5230-90
R39	Same as R38		
R40	Same as R38		
R41	Same as R38		
R42	Same as R38		
R43	Same as R38		
R44	Resistor, fixed 15 k Ω $\pm$ 5%, 1/4 W	AB	5230-87
R45	Same as R26		
R46	Same as R32		
R47	Same as R33		
R48	Same as R32		
R49	Resistor, fixed, 390 k Ω $\pm$ 5%, 1/4 W	AB	5231-21
R50	Resistor, fixed, 33 k Ω $\pm$ 5%, 1/4 W	AB	5230-95
R51	Resistor, variable, 50 k Ω $\pm$ 10%, .5 W	Bourns	5290-64
R52	Resistor, fixed, 62 k Ω $\pm$ 5%, 1/4 W	AB	5231-02
R53	Same as R26		
R54	Resistor, variable, 20 k Ω $\pm$ 10%, .5 W	Bourns	5290-59
R55	Resistor, fixed, 100 k Ω $\pm$ 5%, 1/4 W	AB	5231-07
R56	Resistor, fixed, 6.8 k Ω $\pm$ 5%, 1/4 W	AB	5230-79
R57	Same as R32		

Table 6-5. Clock A4 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R58	Same as R38	AB	5215-76
R59	Same as R38		
R60	Same as R38		
R61	Same as R55		
R62	Same as R38		
R63	Same as R38		
R64	Same as R38		
R65	Same as R26		
R66	Same as R38		
R67	Resistor, fixed, $10\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$		
R68	Resistor, fixed, $3\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-63
R69	Same as R50	Helipot	5291-98
R70	Same as R50		
R71	Resistor, variable $50\text{ k}\Omega$		
R72	Same as R50		
Y1	Crystal, 600 kHz		5604-58

Table 6-6. Dual Power Supply A5 and A6 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, 70 μ F, 60 V	Mallory	5303-27
C2	Same as C1		
C3	Capacitor, fixed, .002 μ F, 1000 V	CD	5301-16
C4	Same as C3		
C5	Capacitor, fixed, .1 μ F, 50 V	Hopkins	5302-67
C6	Capacitor, fixed, 5 μ F, 50 V	CD	5300-23
C7	Same as C6		
CR1	Diode, 1N4003	Motorola	5152-71
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
CR5	Not assigned	F. S.	
CR6	Diode, FD100	F. S.	5152-37
CR7	Same as CR6		
CR8	Same as CR6		
CR9	Same as CR1		
Q1	Transistor, 2N3563	F. S.	5154-96
Q2	Transistor, 2N3638	F. S.	5154-82
Q3	Transistor, S17396	F. S.	5154-87
Q4	Transistor, 2N3073	F. S.	5154-16
Q5	Same as Q4		
Q6	Same as Q1		
Q7	Transistor, 2N3108	F. S.	5154-95
Q8	Transistor, S19428	F. S.	5154-99
Q9	Same as Q8		
Q10	Same as Q1		
Q11	Transistor, 2N2483	F. S.	5151-97
Q12	Same as Q11		
Q13	Same as Q7		
Q14	Same as Q4		
Q15	Same as Q4		
Q16	Same as Q4		
Q17	Transistor, S17334	F. S.	5152-78

Table 6-6. Dual Power Supply A5 and A6 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R1	Resistor, fixed, 2.2 k Ω $\pm$ 5%, 1 W	AB	5225-51
R2	Resistor, fixed, 3.9 Ω $\pm$ 5%, 1/2 W	AB	5216-06
R3	Resistor, fixed, 3.3 k Ω $\pm$ 5%, 1/2 W	AB	5215-64
R4	Resistor, fixed, 39 k Ω $\pm$ 5%, 1/2 W	AB	5215-91
R5	Resistor, fixed, 62 k Ω $\pm$ 5%, 1/2 W	AB	5215-96
R6	Same as R2		
R7	Resistor, fixed, 300 k Ω $\pm$ 5%, 1/2 W	AB	5216-14
R8	Resistor, fixed, 150 k Ω $\pm$ 5%, 1/2 W	AB	5216-07
R9	Resistor, fixed, 6.2 k Ω $\pm$ 5%, 1/2 W	AB	5215-71
R10	Same as R8		
R11	Resistor, fixed, 30 k Ω $\pm$ 5%, 1/2 W	AB	5215-88
R12	Resistor, fixed, 15 k Ω $\pm$ 5%, 1/2 W	AB	5215-79
R13	Resistor, fixed, 33 k Ω $\pm$ 5%, 1/2 W	AB	5215-89
R14	Same as R8		
R15	Resistor, fixed, 15 Ω $\pm$ 5%, 1/2 W	AB	5215-06
R16	Resistor, fixed, 21.5 k Ω $\pm$ 1%	IRC	5208-15
R17	Resistor, variable, 1 k Ω , 5 W	Bourns	5290-57
R18	Resistor, fixed, 5.62 k Ω , $\pm$ 1%	IRC	5208-10
R19	Resistor, fixed, 46.4 k Ω , $\pm$ 1%	IRC	5208-26
R20	Same as R19		
R21	Same as R15		

Table 6-7. Clamp A7 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, .05 μ F	Sprague	5301-24
CR1	Diode, FD300	F. S.	5152-08
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
Q1	Transistor, 2N2484	F. S.	5151-98
Q2	Transistor, 2N3965	F. S.	5155-02
Q3	Transistor, 2N722	F. S.	5152-73
Q4	Transistor, S17396	F. S.	5154-87
Q5	Same as Q4		
R1	Resistor, fixed, 220 Ω $\pm$ 5%, 1/2 W	AB	5215-35
R2	Resistor, fixed, 470 Ω $\pm$ 5%, 1/2 W	AB	5215-43
R3	Same as R2		
R4	Resistor, fixed, $\pm$ 5%, 1/2 W	AB	5215-51
R5	Same as R4		
R6	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/2 W	AB	5215-93
R7	Resistor, fixed, 15 k Ω $\pm$ 1%, 1/2 W	Welwyn	5210-93
R8	Resistor, fixed, 200 Ω $\pm$ 5%, 1/2 W	AB	5215-34
R9	Same as R8		
R10	Same as R7		
R11	Same as R6		
R12	Resistor, fixed, 100 k Ω $\pm$ 5%, 1/2 W	AB	5216-02
R13	Resistor, fixed, 7.5 k Ω $\pm$ 1%, 1/2 W	AB	5210-83
R14	Same as R13		
R15	Resistor, fixed, 22 k Ω $\pm$ 5%, 1/2 W	AB	5215-85
R16	Resistor, fixed, 620 Ω $\pm$ 5%, 1 W	AB	5226-24

Table 6-8. Amplifier A8 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, 300 pF 300 V	Elmenco	5300-79
C2	Capacitor, fixed, 22 μ F 35 V	Fansteel	5303-08
C3	Capacitor, fixed, .01 μ F 200 V	Good-all	5302-8
C4	Capacitor, fixed, 10 μ F 20 V	Fansteel	5303-04
C5	Capacitor, fixed, .47 μ F 100 V	Electron	5301-82
C6	Capacitor, fixed, .1 μ F 100 V	TRW	5301-75
C7	Capacitor, fixed, .047 μ F 100 V	TRW	5302-12
C8	Same as C3		
C9	Same as C5		
C10	Same as C6		
C11	Capacitor, fixed, .022 μ F 200 V	Good-All	5302-10
C12	Same as C2		
C13	Same as C2		
C14	Capacitor, fixed, 100 μ F 15 V	Fansteel	5303-06
C15	Capacitor, fixed, .22 μ F 100 V	Good-All	5303-88
C16	Same as C3		
C17	Capacitor, fixed 75 pF 300 V	Elmenco	5300-64
C18	Capacitor, fixed, 360 pF 300 V	Elmenco	5300-81
C19	Same as C3		
C20	Capacitor, fixed, 30 pF	Elmenco	5300-53
CR1	Transistor, S17685	FS	5152-18
CR2	Same as CR1		
CR3	Diode, FD200	FS	5151-90
CR4	Not assigned		
CR5	Not assigned		
CR6	Same as CR3		
CR7	Same as CR1		
CR8	Transistor, 2N706	FS	5152-21
CR9	Same as CR3		
CR10	Same as CR3		
CR11	Transistor, S17391	FS	5154-74

Table 6-8. Amplifier A8 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
DS1	Lamp, neon NE2U	GE	5830-43
DS2	Same as DS1		
Q1	Transistor, S17395	FS	5154-10
Q2	Transistor, 2N956	FS	5152-27
Q3	Transistor, 2N718A	FS	5152-81
Q4	Same as Q3		
Q5	Transistor, 2N718	FS	5152-34
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Same as Q1		
Q9	Transistor, 2N3073	FS	5154-16
Q10	Transistor, 2N720	FS	5152-35
Q11	Transistor, 2N699	FS	5151-40
Q12	Transistor, 2N1132	FS	5154-39
Q13	Same as Q5		
Q14	Same as Q5		
Q15	Same as Q1		
Q16	Same as Q1		
R1	Resistor, fixed, 10 k Ω $\pm$ 5%, 1/4 W	AB	5230-83
R2	Resistor, fixed, 6.2 k Ω $\pm$ 5%, 1/4 W	AB	5230-78
R3	Resistor, fixed, 300 k Ω $\pm$ 5%, 1/4 W	AB	5231-18
R4	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/4 W	AB	5230-99
R5	Photoconductor type 3H5	FS	5152-57
R6	Same as R5		
R7	Resistor, fixed, 22 k Ω $\pm$ 5%, 1/4 W	AB	5230-91
R8	Resistor, fixed, 1.1 M Ω $\pm$ 5%, 1/4 W	AB	5231-32
R9	Resistor, fixed, 200 k Ω $\pm$ 5%, 1/4 W	AB	5231-14
R10	Same as R9		
R11	Resistor, fixed, 4.7 M Ω $\pm$ 5%, 1/4 W	AB	5231-47
R12	Same as R11		
R13	Same as R7		
R14	Resistor, fixed, 470 k Ω $\pm$ 5%, 1/4 W	AB	5231-23

Table 6-8. Amplifier A8 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R15	Resistor, fixed, $2.7\ \Omega \pm 5\%$, 1/4 W	AB	5230-00
R16	Same as R4		
R17	Resistor, fixed, $56\ k\Omega \pm 5\%$, 1/4 W	AB	5231-01
R18	Resistor, fixed, $330\ k\Omega \pm 5\%$, 1/4 W	AB	5231-19
R19	Same as R2		
R20	Same as R7		
R21	Same as R7		
R22	Resistor, fixed, $68\ k\Omega \pm 5\%$, 1/4 W	AB	5231-03
R23	Same as R7		
R24	Resistor, fixed, $1\ k\Omega \pm 5\%$, 1/4 W	AB	5230-59
R25	Resistor, fixed, $150\ k\Omega \pm 5\%$, 1/4 W	AB	5231-11
R26	Resistor, fixed, $560\ k\Omega \pm 5\%$, 1/4 W	AB	5231-25
R27	Resistor, fixed, $100\ \Omega \pm 5\%$, 1/4 W	AB	5230-35
R28	Same as R27		
R29	Same as R26		
R30	Not assigned		
R31	Same as R11		
R32	Resistor, fixed, $47\ \Omega \pm 5\%$, 1/4 W	AB	5230-27
R33	Same as R15		
R34	Resistor, fixed, $360\ k\Omega \pm 5\%$, 1/4 W	AB	5231-20
R35	Resistor, fixed, $680\ k\Omega \pm 5\%$, 1/4 W	AB	5231-27
R36	Same as R15		
R37	Same as R11		
R38	Same as R2		
R39	Resistor, fixed, $820\ \Omega \pm 5\%$, 1/4 W	AB	5230-57
R40	Same as R1		
R41	Resistor, fixed, $510\ \Omega \pm 5\%$, 1/4 W	AB	5230-52
R42	Resistor, fixed, $91\ k\Omega \pm 5\%$, 1/4 W	AB	5231-06
R43	Same as R7		
R44	Resistor, fixed, $3.3\ k\Omega \pm 5\%$, 1/4 W	AB	5230-71
R45	Resistor, fixed, $15\ k\Omega \pm 5\%$, 1/4 W	AB	5230-87
R46	Same as R32		
R47	Resistor, fixed, $220\ \Omega \pm 5\%$, 1/4 W	AB	5230-43

Table 6-8. Amplifier A8 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R48	Same as R47		
R49	Same as R32		
R50	Resistor, fixed, 18 k Ω $\pm$ 5%, 1/4 W	AB	5230-89
R51	Resistor, fixed, 10 Ω $\pm$ 5%, 1/4 W	AB	5230-11
R52	Resistor, fixed, 10 M Ω $\pm$ 5%, 1/4 W	AB	5231-55

Table 6-9. Range A9 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
K1	Relay, reed	BRM	5604-90
K2	Same as K1		
K3	Relay, reed	Hamlin	5601-88
K4	Same as K3		
K5	Not assigned		
K6	Same as K1		
K7	Same as K1		
K8	Not assigned		
K9	Same as K1		
K10	Same as K1		
K11	Same as K1		
K12	Same as K1		
K13	Same as K1		
K14	Same as K1		
K15	Same as K1		
K16	Same as K1		
K17	Same as K1		
K18	Not assigned		
K19	Same as K1		
K20	Same as K1		
K21	Same as K1		
R1	Resistor, variable, $1\text{ k}\Omega \pm 10\%$, 1.5 W	Helipot	5291-67
R2 *	Resistor, fixed, $179.50\text{ k}\Omega$, $1/4\text{ W}$	Kelvin	
R3	Resistor, variable, $100\text{ }\Omega \pm 10\%$, 1.5 W	Helipot	5291-66
R4 *	Resistor, fixed, $17.950\text{ k}\Omega$, $1/2\text{ W}$	Kelvin	
R5 *	Resistor, fixed, $2\text{ k}\Omega$, 1.5 W	Kelvin	
R6	Resistor, fixed, $10\text{ k}\Omega \pm 5\%$, 1 W	AB	5225-63
R7	Resistor, fixed, $50\text{ k}\Omega \pm 1\%$, 10 W	Dale	5250-97
R8	Same as R7		
R9 **	Resistor, fixed, $8.94\text{ M}\Omega$, $1/5\text{ W}$	Kelvin	
R10	Resistor, variable, $20\text{ k}\Omega \pm 10\%$, 1.5 W	Helipot	5291-26
R11	Resistor, variable, $10\text{ k}\Omega \pm 10\%$, 1.5 W	Helipot	5291-68
R12 **	Resistor, fixed, $899\text{ k}\Omega$, $1/2\text{ W}$	Kelvin	

Table 6-9. Range A9 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R13	Same as R1		
R14 **	Resistor, fixed, 89.9 k Ω , 1/4 W	Kelvin	
R15	Same as R3		
R16 **	Resistor, fixed, 9.99 k Ω , 1/2 W	Kelvin	
	 * Matched set: Stock number 5219-60		
	 ** Matched set: Stock number 5219-59		

Table 6-10. Auto Range All Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, .022 μ F, 200 V, 10%	TRW	5302-10
C2	Same as C1		
C3	Same as C1		
C4	Same as C1		
C5	Same as C1		
C6	Same as C1		
C7	Same as C1		
C8	Same as C1		
CR1	Diode, FD100	F. S.	5151-37
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
CR5	Same as CR1		
CR6	Same as CR1		
CR7	Same as CR1		
CR8	Same as CR1		
CR9	Same as CR1		
CR10	Same as CR1		
CR11	Same as CR1		
CR12	Same as CR1		
CR13	Same as CR1		
CR14	Same as CR1		
CR15	Same as CR1		
CR16	Same as CR1		
CR17	Same as CR1		
Q1	Transistor, S17396	F. S.	5154-87
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Same as Q1		

Table 6-10. Auto Range All Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
Q9	Same as Q1		
Q10	Same as Q1		
Q11	Same as Q1		
Q12	Same as Q1		
Q13	Same as Q1		
Q14	Same as Q1		
R1	Resistor, fixed, 39 k Ω $\pm$ 5%, 1/2 W	AB	5215-91
R2	Same as R1	AB	5215-74
R3	Same as R1		
R4	Same as R1		
R5	Resistor, fixed, 8.2 k Ω $\pm$ 5%, 1/2 W		
R6	Same as R5		
R7	Same as R5		
R8	Same as R5		
R9	Same as R5		
R10	Same as R1		
R11	Same as R1		
R12	Same as R1		
R13	Same as R1		
R14	Same as R1		
R15	Same as R1		
R16	Same as R1		
R17	Same as R1		
R18	Same as R1		
R19	Same as R1		
R20	Same as R1		
R21	Same as R1		
R22	Same as R1		
R23	Same as R1		
R24	Same as R1		
R25	Same as R1		
R26	Same as R1		
R27	Same as R1		
R28	Same as R1		

Table 6-10. Auto Range All Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R29	Same as R1	AB	5215-69
R30	Same as R1		
R31	Same as R1		
R32	Same as R1		
R33	Same as R1		
R34	Resistor, fixed, 5.1 k Ω $\pm$ 5%, 1/2 W		
R35	Same as R34		
R36	Same as R34		
R37	Same as R34		
R38	Same as R34		
R39	Same as R34		
R40	Same as R34		
R41	Same as R34		
R42	Same as R34		
R43	Same as R34		

Table 6-11. Mode Matrix A12 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
CR1 through CR9	Not assigned	F. S.	5151-37
CR10	Diode, FD100		
CR11	Same as CR10		
CR12	Same as CR10		
CR13	Same as CR10		
CR14	Diode, 1N4005		5161-26
CR15	Same as CR14		
CR16 through CR64	Same as CR10		
CR65 through CR70	Same as CR14		
CR71 through CR74	Same as CR10		
CR75	Not assigned		
CR76	Same as CR10		
CR77	Same as CR10		
CR78	Not assigned		
CR79	Same as CR10		
CR80	Same as CR14		
CR81	Same as CR14		
CR82 through CR86	Same as CR10		
Q1 through Q5	Transistor, 2N3114	F. S.	5152-75
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		

Table 6-11. Mode Matrix A12 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
Q6	Same as Q1	F. S.	5154-87
Q7	Same as Q1		
Q8	Same as Q1		
Q9	Transistor, S17396		
Q10	Same as Q9		
Q11	Same as Q9		
Q12	Same as Q9		
Q13	Same as Q1		
Q14	Same as Q9		
Q15	Same as Q9		
Q16	Same as Q9		
Q17	Same as Q9		
Q18	Same as Q9		
Q19	Same as Q9		
Q20	Same as Q9		
Q21	Same as Q9		
Q22	Same as Q9		
R1	Resistor, fixed, 150 k Ω $\pm$ 5%, 1/2 W	AB	5216-07
R2	Same as R1		
R3	Same as R1		
R4	Same as R1		
R5	Same as R1		
R6	Same as R1		
R7	Same as R1		
R8	Same as R1		
R9	Same as R1		
R10	Same as R1		
R11	Same as R1		
R12	Same as R1		
R13	Same as R1		
R14	Same as R1		
R15	Not assigned		

Table 6-11. Mode Matrix A12 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R16	Resistor, 10 k Ω $\pm$ 5%, 1/2 W	AB	5215-76
R17			
through	Not assigned		
R24			
R25	Resistor, fixed, 5.1 M Ω $\pm$ 5%, 1/2 W	AB	5216-45
R26	Same as R25		
R27	Not assigned		
R28	Same as R1		
R29	Resistor, fixed, 51 k Ω $\pm$ 5%, 1/2 W	AB	5215-94
R30	Same as R1		

Table 6-12. Control Logic A13 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, 1 μ F, 50 V	Sprague	5300-21
C2	Capacitor, fixed, 6.8 μ F, 35 V	Fansteel	5303-24
C3	Capacitor, fixed, .01 μ F	Goodall	5302-08
C4	Capacitor, fixed, .1 μ F, 100 V, 5%	Goodall	5302-67
C5	Capacitor, fixed, 510 pF, 300 V, 5%	Elmenco	5300-86
C6	Same as C3		
CR1	Diode, FD100	F. S.	5151-37
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
Q1	Transistor, S17396	F. S.	5154-87
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Same as Q1		
Q9	Transistor, 2N3114	F. S.	5152-75
Q10	Same as Q1		
Q11	Same as Q1		
Q12	Same as Q1		
Q13	Same as Q1		
Q14	Same as Q1		
Q15	Same as Q1		
Q16	Same as Q1		
Q17	Same as Q1		
Q18	Same as Q1		
QA1	Micrologic element, type 911	F. S.	5154-80
QA2	Micrologic element, type 910	F. S.	5152-82

Table 6-12. Control Logic A13 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
QA3	Same as QA2		
QA4	Same as QA1		
QA5	Same as QA2		
QA6	Same as QA2		
QA7	Same as QA2		
QA8	Same as QA1		
QA9	Same as QA1		
QA10	Same as QA2		
R1	Resistor, fixed, 20 k Ω $\pm$ 5%, 1/4 W	AB	5230-90
R2	Same as R1		
R3	Resistor, fixed, 1.5 k Ω $\pm$ 5%, 1/4 W	AB	5230-63
R4	Same as R1		
R5	Resistor, fixed, 3.6 k Ω	AB	5230-72
R6	Same as R1		
R7	Same as R1		
R8	Same as R3		
R9	Same as R1		
R10	Same as R5		
R11	Resistor, fixed, 10 k Ω $\pm$ 5%, 1/4 W	AB	5230-83
R12	Same as R1		
R13	Same as R1		
R14	Resistor, fixed, 2 k Ω $\pm$ 5%, 1/4 W	AB	5230-66
R15	Same as R1		
R16	Same as R11		
R17	Resistor, fixed, 1.5 M Ω $\pm$ 5%, 1/4 W	AB	5231-35
R18	Resistor, fixed, 100 k Ω $\pm$ 5%, 1/4 W	AB	5231-07
R19	Resistor, fixed, 5.1 M Ω $\pm$ 5%, 1/4 W	AB	5230-76
R20	Resistor, fixed, 7.5 k Ω $\pm$ 5%, 1/4 W	AB	5230-80
R21	Resistor, fixed, 1 k Ω $\pm$ 5%, 1/4 W	AB	5230-59
R22	Same as R1		
R23	Same as R1		
R24	Same as R1		
R25	Same as R1		

Table 6-12. Control Logic A13 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R26	Same as R11	AB	5230-96
R27	Resistor, fixed, 36 k Ω $\pm$ 5%, 1/4 W		
R28	Same as R11		
R29	Same as R1		
R30	Same as R5		
R31	Same as R1		
R32	Same as R1		
R33	Same as R1		
R34	Same as R1		
R35	Same as R1		
R36	Resistor, fixed, 56 k Ω $\pm$ 5%, 1/4 W	AB	5231-01
R37	Same as R5	AB	5230-73
R38	Resistor, fixed, 3.9 k Ω $\pm$ 5%, 1/4 W		
R39	Same as R1		
R40	Same as R11		
R41	Same as R11	AB	5230-52
R42	Resistor, fixed, 510 Ω $\pm$ 5%, 1/4 W		
R43	Resistor, fixed, 220 Ω $\pm$ 5%, 1/4 W		5230-43
R44	Resistor, fixed, 10 Ω $\pm$ 5%, 1/4 W		5230-11
R45	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/4 W		5230-99
R46	Same as R36	AB	5231-31
R47	Same as R1		
R48	Same as R1		
R49	Same as R1		
R50	Same as R1		
R51	Same as R1		
R52	Same as R1		
R53	Same as R1		
R54	Same as R1		
R55	Same as R1		
R56	Same as R11	AB	5231-31
R57	Same as R11		
R58	Same as R11		
R59	Resistor, fixed, 1 M Ω $\pm$ 5%, 1/4 W		
R60	Same as R1		

Table 6-13. 1-2-2'-4 Format A14 (Option 03 Only) Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
Q1	Transistor, S17396	F. S.	5154-87
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Same as Q1		
Q9	Same as Q1		
R1	Resistor, fixed, 20 k Ω $\pm$ 5%, 1/2 W	AB	5215-84
R2	Resistor, fixed, 2 k Ω $\pm$ 5%, 1/2 W	AB	5215-59
R3	Same as R1		
R4	Same as R2		
R5	Same as R1		
R6	Same as R2		
R7	Same as R1		
R8	Same as R2		
R9	Same as R1		
R10	Same as R2		
R11	Same as R1		
R12	Same as R2		
R13	Same as R1	AB	5215-65
R14	Same as R2		
R15	Same as R1		
R16	Same as R2		
R17	Resistor, fixed, 3.6 k Ω $\pm$ 5%, 1/2 W		
R18	Same as R1		
R19	Resistor, fixed, 3.9 k Ω $\pm$ 5%, 1/2 W		5215-66
R20	Same as R2		

Table 6-14. 1-2-4-8 Format A14 (Option 04 Only) Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
Q1	Transistor, S17396	FS	5154-87
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Same as Q1		
Q9	Same as Q1		
QA1	Micrologic element $\mu\text{L}927$	FS	5155-03
QA2	Sam as QA1		
QA3	Micrologic element, $\mu\text{L}915$	FS	5154-98
QA4	Same as QA3		
QA5	Micrologic element, $\mu\text{L}914$	FS	5152-58
QA6	Same as QA1		
QA7	Same as QA1		
QA8	Same as QA3		
QA9	Same as QA3		
QA10	Same as QA5		
R1	Resistor, fixed, $3.6\text{ k}\Omega \pm 5\%$, $1/4\text{ W}$	AB	5230-72
R2	Resistor, fixed, $2\text{ k}\Omega \pm 5\%$, $1/4\text{ W}$		
R3	Resistor, fixed, $20\text{ k}\Omega \pm 5\%$, $1/4\text{ W}$		
R4	Same as R2		
R5	Same as R3		
R6	Same as R2	AB	5230-66
R7	Same as R3		
R8	Same as R3		
R9	Same as R3		
R10	Same as R3		
R11	Same as R3		
R12	Same as R3		
R13	Resistor, fixed, $3.9\text{ k}\Omega \pm 5\%$, $1/4\text{ W}$		
R14	Same as R2		

Table 6-15. Decimal Counter A15, 16, 18, 19 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
CR1	Diode, FD300	F. S.	5151-90
Q1	Transistor, 2N3114	F. S.	5152-75
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Transistor, 2N2484	F. S.	5151-98
Q9	Same as Q8		
Q10	Transistor, S17396	F. S.	5154-87
QA1	Micrologic element, type 910	F. S.	5152-82
QA2	Same as QA1		
QA3	Same as QA1		
QA4	Micrologic element, type 923	F. S.	5155-07
QA5	Same as QA4		
QA6	Same as QA4		
QA7	Same as QA4		
QA8	Same as QA4		
QA9	Same as QA4		
QA10	Same as QA4		
QA11	Same as QA4		
QA12	Micrologic element, type 914	F. S.	5152-58
R1	Resistor, fixed, 15 k Ω $\pm$ 5%, 1 W	AB	5225-66
R2	Same as R1		
R3	Resistor, fixed, 3.6 k Ω $\pm$ 5%, 1/2 W	AB	5215-65
R4	Same as R1		
R5	Resistor, fixed, 3 M Ω $\pm$ 5%, 1/2 W	AB	5216-39
R6	Same as R1		
R7	Same as R3		
R8	Resistor, fixed 220 k Ω $\pm$ 5%, 1/2 W	AB	5216-11
R9	Same as R3		

Table 6-15. Decimal Counter A15, 16, 18, 19 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R10	Same as R3		
R11	Resistor, fixed, $20\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-84
R12	Same as R11		
R13	Resistor, fixed, $680\ \Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-47
R14	Same as R3		
R15	Resistor, fixed, $1.5\text{ k}\Omega \pm 5\%$, $1/2\text{ W}$	AB	5215-56
R16	Same as R15		
R17	Same as R15		
R18	Same as R15		

Table 6-16. 1-2-2'-4 Format A17 (Option 03 Only) Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
CR1	Diode, FD100	F. S.	5151-37
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
CR5	Diode, 1N4005	F. S.	
CR6	Same as CR5		
CR7	Same as CR5		
CR8	Same as CR5		
CR9	Same as CR5		
CR10	Same as CR5		
CR11	Same as CR5		
CR12	Same as CR5		
CR13	Same as CR5		
Q1	Transistor, S17396	F. S.	5151-87
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Same as Q1		
Q9	Same as Q1		
Q10	Same as Q1		
Q11	Same as Q1		
Q12	Same as Q1		
Q13	Same as Q1		
Q14	Same as Q1		
Q15	Same as Q1		
Q16	Same as Q1		
R1	Resistor, fixed, 20 k Ω $\pm$ 5%, 1/2 W	AB	5215-84
R2	Resistor, fixed, 2 k Ω $\pm$ 5%, 1/2 W	AB	5215-59
R3	Same as R1		
R4	Same as R2		
R5	Same as R1		

Table 6-16. 1-2-2'-4 Format A17 (Option 03 Only) Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R6	Same as R2		
R7	Same as R1		
R8	Same as R2		
R9	Same as R1		
R10	Same as R2		
R11	Same as R1		
R12	Same as R2		
R13	Same as R1		
R14	Same as R2		
R15	Same as R1		
R16	Same as R2		
R17	Same as R1		
R18	Same as R2		
R19	Same as R1		
R20	Same as R1		
R21	Same as R2		
R22	Same as R1		
R23	Same as R1		
R24	Same as R1		
R25	Same as R2		
R26	Same as R1		
R27	Same as R1		
R28	Same as R1		
R29	Same as R2		
R30	Same as R1		
R31	Same as R1		
R32	Same as R1		
R33	Same as R2		
R34	Same as R1		
R35	Resistor, fixed, 51 k Ω $\pm$ 5%, 1/2 W	AB	5215-94
R36	Resistor, fixed, 39 k Ω $\pm$ 5%, 1/2 W	AB	5215-91
R37	Resistor, fixed, 3.9 k Ω $\pm$ 5%, 1/2 W	AB	5215-66
R38	Same as R1		

Circuit Reference	Description	Manufacturer	FI Part Number
R39	Same as R35		
R40	Same as R36		
R41	Same as R37		
R42	Same as R1		
R43	Same as R35		
R44	Same as R36		
R45	Same as R37		
R46	Same as R1		

Table 6-17. 1-2-4-8 Format A17 (Option 04 Only) Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
CR1	Diode, 1N4005		5161-26
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
CR5	Same as CR1		
CR6	Same as CR1		
CR7	Same as CR1		
CR8	Same as CR1		
CR9	Same as CR1		
CR10	Same as CR1		
CR11	Same as CR1		
CR12	Same as CR1		
Q1	Transistor, S17396	FS	5154-87
Q2	Same as Q1		
Q3	Same as Q1		
Q4	Same as Q1		
Q5	Same as Q1		
Q6	Same as Q1		
Q7	Same as Q1		
Q8	Same as Q1		
Q9	Same as Q1		
Q10	Same as Q1		
Q11	Same as Q1		
Q12	Same as Q1		
QA1	Micrologic element μ L927	FS	5155-03
QA2	Same as QA1	FS	5154-98
QA3	Micrologic element μ L915		
QA4	Same as QA3	FS	5152-58
QA5	Micrologic element μ L914		
QA6	Same as QA1		
QA7	Same as QA1		
QA8	Same as QA3		

Table 6-17. 1-2-4-8 Format A17 (Option 04 Only) Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
QA9	Same as QA3		
QA10	Same as QA5		
R1	Resistor, fixed, 20 k Ω $\pm$ 5%, 1/4 W	AB	5230-90
R2	Resistor, fixed, 2 k Ω $\pm$ 5%, 1/4 W	AB	5230-66
R3	Same as R1		
R4	Same as R2		
R5	Same as R1		
R6	Same as R2		
R7	Same as R1		
R8	Same as R1		
R9	Same as R1		
R10	Same as R1		
R11	Same as R1		
R12	Same as R1		
R13	Same as R1		
R14	Same as R1		
R15	Same as R2		
R16	Same as R1		
R17	Same as R1		
R18	Same as R1		
R19	Same as R2		
R20	Same as R1		
R21	Same as R1		
R22	Same as R1		
R23	Same as R2		
R24	Same as R1		
R25	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/4 W	AB	5230-99
R26	Resistor, fixed, 3.9 k Ω $\pm$ 5%, 1/4 W	AB	5230-73
R27	Resistor, fixed 39 k Ω $\pm$ 5%, 1/4 W	AB	5230-97
R28	Same as R1		
R29	Same as R25		
R30	Same as R27		

Table 6-17. 1-2-4-8 Format A17 (Option 04 Only) Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R31	Same as R26		
R32	Same as R1		
R33	Same as R25		
R34	Same as R27		
R35	Same as R26		
R36	Same as R1		

Table 6-18. Power Supply and Logic A20 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, 30 pF, 300 V, 5%	Elmenco	5300-53
C2	Capacitor, fixed, .47 μ F, 25 V	Sprague	5304-21
C3	Capacitor, fixed, .001 μ F, 100 V, 10%	Aerovox	5301-01
C4	Same as C2		
C5	Same as C1		
C6	Capacitor, fixed, .01 μ F, 200 V, 10%	TRW	5302-08
C7	Capacitor, fixed, .033 μ F, 200 V, 10%	TRW	5302-11
C8	Capacitor, 1.0 μ F, 33 V, 20%	TRW	5303-02
C9	Capacitor, 56 μ F, 20 V, 20%	Kermet	5304-25
CR1	Diode, 1N4005	F. S.	5161-26
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
CR5	Diode, FD100	F. S.	5151-37
CR6	Same as CR5		
CR7	Same as CR5		
CR8	Same as CR5		
CR9	Diode, FD300	F. S.	5152-08
CR10	Same as CR1		
CR11	Same as CR1		
CR12	Same as CR1		
CR13	Same as CR1		
CR14	Same as CR1		
CR15	Same as CR1		
CR16	Transistor, 2N708	F. S.	5151-36
CR17	Same as CR5		
CR18	Same as CR5		
Q1	Transistor, 2N3114	F. S.	5152-75
Q2	Transistor, S17396	F. S.	5154-87
Q3	Same as Q2		
Q4	Same as Q1		
Q5	Same as Q2		

Table 6-18. Power Supply and Logic A20 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
Q6	Same as Q2		
Q7	Transistor, 2N914	F. S.	5151-99
Q8	Transistor, 2N2483	F. S.	5152-20
Q9	Same as Q1		
Q10	Same as Q8		
Q11	Same as Q1		
Q12	Same as Q2		
Q13	Transistor, TP6206	F. S.	5152-38
Q14	Transistor, 2N3073	F. S.	5154-16
Q15	Same as Q8		
Q16	Same as Q8		
Q17	Same as Q8		
Q18	Transistor, 2N3072	F. S.	5152-84
Q19	Same as Q2		
Q20	Same as Q2		
Q21	Same as Q2		
QA1	Micrologic element, type 923	F. S.	5155-07
QA2	Same as QA1		
R1	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/2 W	AB	5215-93
R2	Resistor, fixed, 100 k Ω $\pm$ 5%, 1/4 W	AB	5231-07
R3	Resistor, fixed, 20 k Ω $\pm$ 5%, 1/4 W	AB	5230-90
R4	Resistor, fixed, 11 Ω $\pm$ 5%, 1 W	AB	5225-12
R5	Resistor, fixed, 120 k Ω $\pm$ 5%, 1/2 W	AB	5216-04
R6	Resistor, fixed, 10 k Ω $\pm$ 5%, 1/4 W	AB	5230-83
R7	Same as R3		
R8	Resistor, fixed, 3 k Ω $\pm$ 5%, 1/4 W	AB	5230-70
R9	Same as R3		
R10	Same as R3		
R11	Resistor, fixed, 1.5 k Ω $\pm$ 5%, 1/4 W	AB	5230-63
R12	Same as R3		
R13	Resistor, variable, 10 k Ω $\pm$ 10%, .5 W	Bourns	5290-60
R14	Same as R3		
R15	Same as R6		

Table 6-18. Power Supply and Logic A20 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R16	Resistor, fixed, 51 k Ω $\pm$ 5%, 1/4 W	AB	5231-00
R17	Resistor, fixed, 5.6 k Ω $\pm$ 5%, 1/4 W	AB	5230-77
R18	Resistor, fixed, 2.4 k Ω $\pm$ 5%, 1/4 W	AB	5230-68
R19	Resistor, fixed, 220 Ω $\pm$ 5%, 1/4 W	AB	5230-43
R20	Same as R16		
R21	Resistor, fixed, 3.6 k Ω $\pm$ 5%, 1/4 W	AB	5230-72
R22	Same as R1		
R23	Same as R6		
R24	Same as R6		
R25	Same as R3		
R26	Same as R11		
R27	Same as R3		
R28	Same as R3		
R29	Same as R3		
R30	Resistor, fixed, 390 Ω $\pm$ 5%, 1/4 W	AB	5230-49
R31	Resistor, fixed, 4.3 k Ω $\pm$ 5%, 1/4 W	AB	5230-74
R32	Resistor, fixed, 470 Ω $\pm$ 5%, 1/4 W	AB	5230-51
R33	Same as R3		
R34	Same as R11		
R35	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/4 W	AB	5230-99
R36	Same as R6		
R37	Resistor, fixed, 3.9 k Ω $\pm$ 5%, 1/4 W	AB	5230-73
R38	Same as R6		
R39	Resistor, fixed, 3 M Ω $\pm$ 5%, 1/4 W	AB	5231-42
R40	Resistor, fixed, 15 k Ω $\pm$ 5%, 1 W	AB	5225-66
R41	Same as R40		
R42	Same as R40		
R43	Same as R40		
R44	Same as R21		
R45	Same as R21		
R46	Same as R21		
R47	Same as R21		
R48	Resistor, fixed, 220 k Ω $\pm$ 5%, 1/4 W	AB	5231-15

Table 6-18. Power Supply and Logic A20 Parts List (Cont)

Circuit Reference	Description	Manufacturer	FI Part Number
R49	Same as R3	AB	5230-61
R50	Resistor, fixed, 1.2 k Ω $\pm$ 5%, 1/4 W		
R51	Same as R21		

Table 6-19. Display A21 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
DS1	Lamp, neon	TEC	5830-55
DS2	Same as DS1		
DS3	Same as DS1		
DS4	Same as DS1		
DS5	Same as DS1		
DS6	Lamp, neon	G. E.	5830-53
DS7	Same as DS6		
DS8	Same as DS6		
DS9	Same as DS6		
DS10	Same as DS6		
DS11	Same as DS6	AB	5216-07
DS12	Same as DS6		
DS13	Same as DS6		
R1	Resistor, fixed, 150 k Ω $\pm$ 5%, 1/2 W		
R2	Resistor, fixed, 68 k Ω $\pm$ 5%, 1/2 W		
R3	Same as R2	AB	5215-97
R4	Resistor, fixed, 56 k Ω $\pm$ 5%, 1/2 W		
R5	Same as R4		
R6	Resistor, fixed, 47 k Ω $\pm$ 5%, 1/2 W	AB	5215-93
R7	Same as R6		
V1	Tube, ZM1030	Amperex	5102-89
V2	Same as V1		
V3	Same as V1		
V4	Same as V1		
V5	Same as V1		

Table 6-20. Counter Display Parent A23 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
C1	Capacitor, fixed, 500 μ F, 50 V	Mallory	5304-18
C2	Same as C1		
C3	Capacitor, fixed, 12 μ F, 350 V	Mallory	5304-17
C4	Capacitor, fixed, 2000 μ F, 10 V	Mallory	5304-16
XA1 through XA10	Not listed		
XA11	Connector, 22 pin	Viking	6123-74
XA12	Connector, 22 pin	Viking	6123-73
XA13	Same as XA12		
XA14	Same as XA12		
XA15	Same as XA11		
XA16	Same as XA11		
XA17	Same as XA12		
XA18	Same as XA11		
XA19	Same as XA11		
XA20	Same as XA12		
XA21	Connector, 28 pin	Viking	6123-86
Q1	Transistor, 2N834	F. S.	5154-59
R1	Resistor, fixed, 1.6 k Ω $\pm$ 5%, 1/2 W	AB	5215-57
R2	Resistor, fixed, 1 k Ω $\pm$ 5%, 1/2 W	AB	5215-51
R3	Resistor, fixed, 510 Ω $\pm$ 5%, 1/2 W	AB	5215-44

Table 6-21. Terminal Board TBI Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
CR1 through CR6	Not listed	F. S.	5151-37
CR7	Diode, FD100		
CR8	Same as CR7		
CR9	Same as CR7		
CR10	Same as CR7		
CR11	Same as CR7		
CR12	Not listed		
CR13	Not listed		
CR14	Same as CR7		
CR15	Same as CR7		
CR16	Not listed		
CR17	Not listed		
CR18	Same as CR7		
CR19	Same as CR7		
CR20	Not listed		
CR21	Same as CR7		

Table 6-22. Terminal Board TB2 Parts List

Circuit Reference	Description	Manufacturer	FI Part Number
CR1	Diode, FD100	F. S.	5151-37
CR2	Same as CR1		
CR3	Same as CR1		
CR4	Same as CR1		
CR5	Same as CR1		
CR6	Same as CR1		
CR7	Same as CR1		
through	Not listed		
CR11	Not listed		
CR12	Same as CR1		
CR13	Same as CR1		
CR14	Same as CR1		
through	Not listed		
CR19	Not listed		
CR20	Same as CR1		

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